

INDEX OF SHEETS

SHEET NO. 1	TITLE SHEET
" 2	TYPICAL CROSS SECTION OF IMPROVEMENT & ESTIMATE
" 3	RIGHT OF WAY
" 4-8	PLAN AND PROFILE STA. 0+00 TO STA. 18+10
" 9-17	DRAINAGE STRUCTURES
" 18-29	CROSS SECTIONS

STATE	DIVISION	SHEET	TOTAL
WIS.	4495	1	29

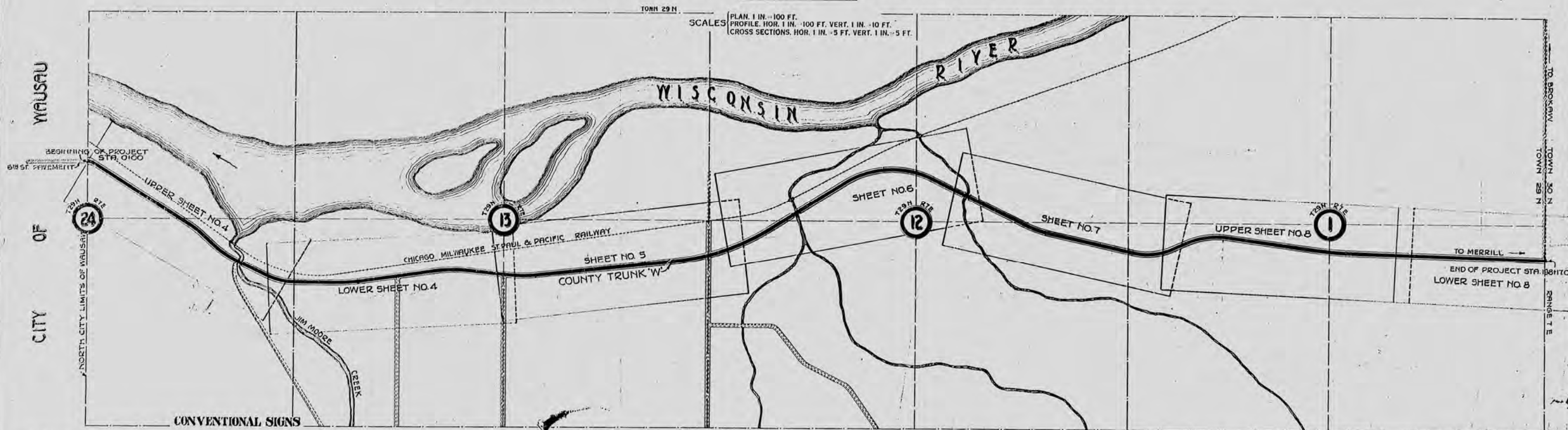
STATE OF WISCONSIN
 WISCONSIN HIGHWAY COMMISSION

PLAN AND PROFILE OF PROPOSED
 WAUSAU-BROKAW ROAD

MARATHON COUNTY

STATE AID PROJECT

COMMENCING AT END OF CONCRETE PAVEMENT AT N. END OF SIXTH ST. IN CITY OF WAUSAU
 EXTENDING NORTHERLY ON COUNTY TRUNK HIGHWAY 'W' 19754.8 FT.



SCALES
 PLAN, 1 IN. = 100 FT.
 PROFILE, HOR. 1 IN. = 100 FT., VERT. 1 IN. = 10 FT.
 CROSS SECTIONS, HOR. 1 IN. = 5 FT., VERT. 1 IN. = 5 FT.

CONVENTIONAL SIGNS

STATE AND NATIONAL LINE	CULVERTS
COUNTY LINE	DROP INLET
CITY, VILLAGE, OR TOWN	TROLLEY POLE
TOWNSHIP LINE	POWER POLE
SECTION LINE	TELEPHONE OR TELEGRAPH POLES
FENCE LINE	MAIL BOX
GUARD RAIL	REFERENCE STAKES
UNFENCED PROPERTY	MARSH
RIGHT OF WAY LINE	HEDGE
TRAVELED WAY	TREES
RAILROADS	GROUND ELEVATION
RETAINING WALL	GRADE ELEVATION
LEVEE	
BASE OR SURVEY LINE	

LAYOUT
 SCALE 8 1/2 IN. = 1 MI. OR 1" = 600'
 TOTAL NET LENGTH OF CENTERLINE = 3.741 MI.

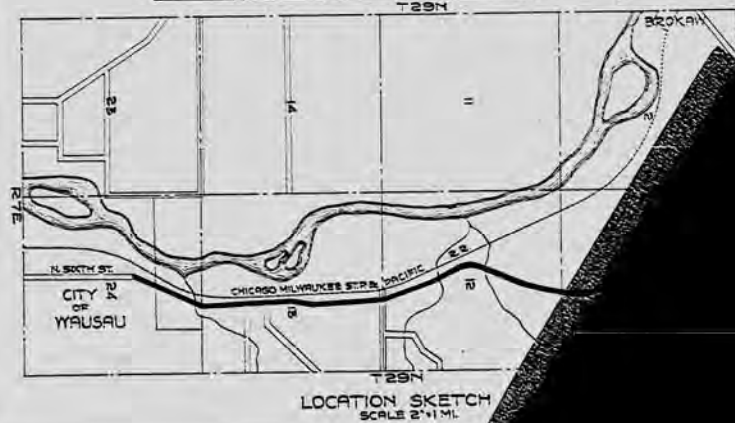
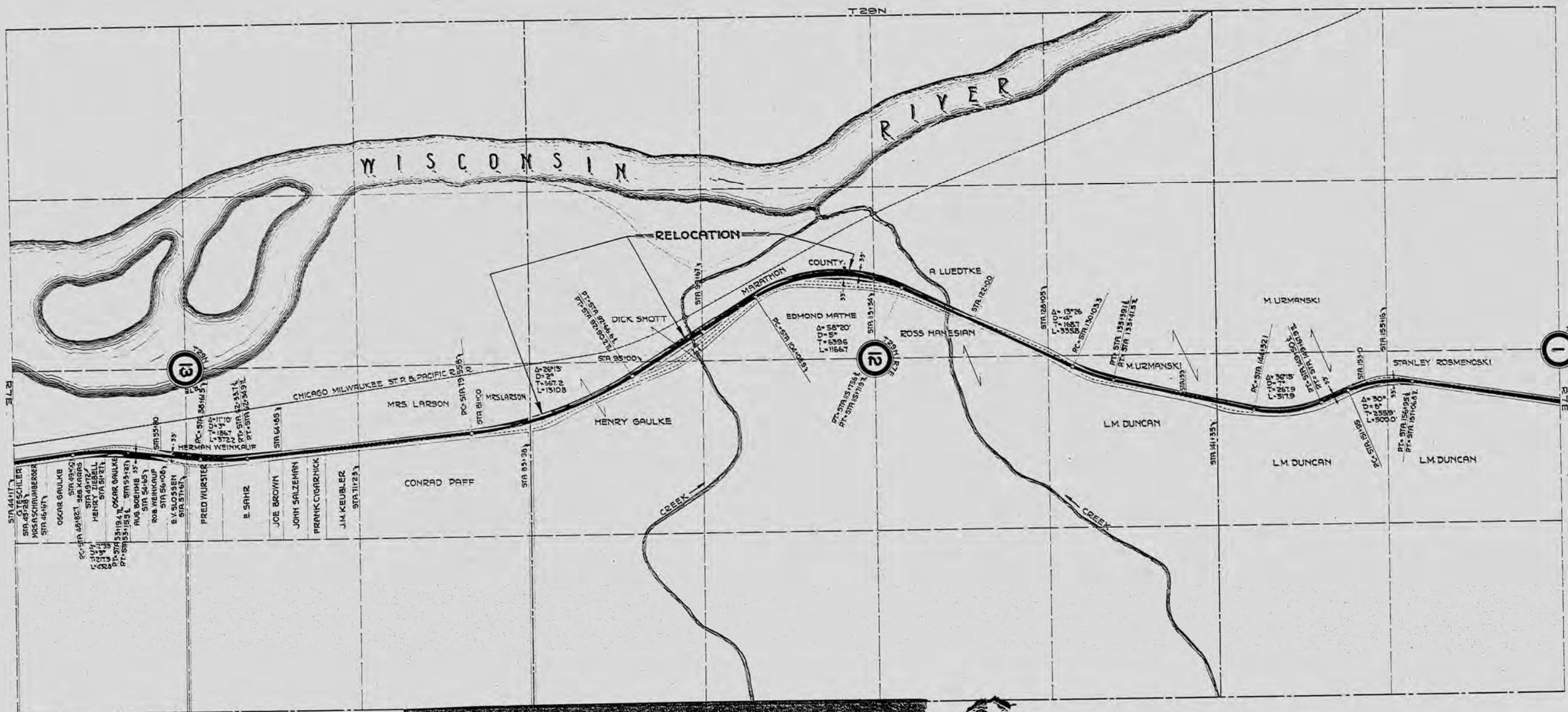
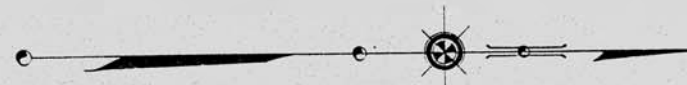
WISCONSIN HIGHWAY COMMISSION
 MADISON, WIS.

Surveyor: E.A.V. C.T.K. Note Book: LOOSE LEAF
 Div. Computer: E.A.V. M.O. Checker: P.N.M.
 Div. Checker: A.M.S. Correct

CORRECT: *N. M. Scabell*
 DIVISION ENGINEER

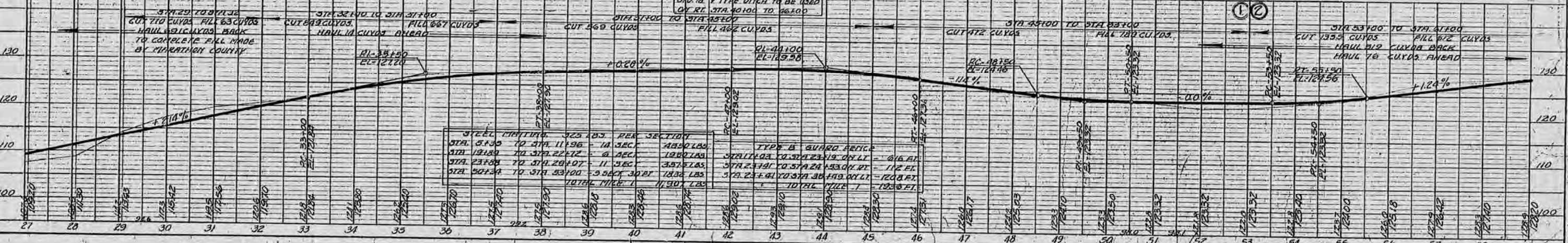
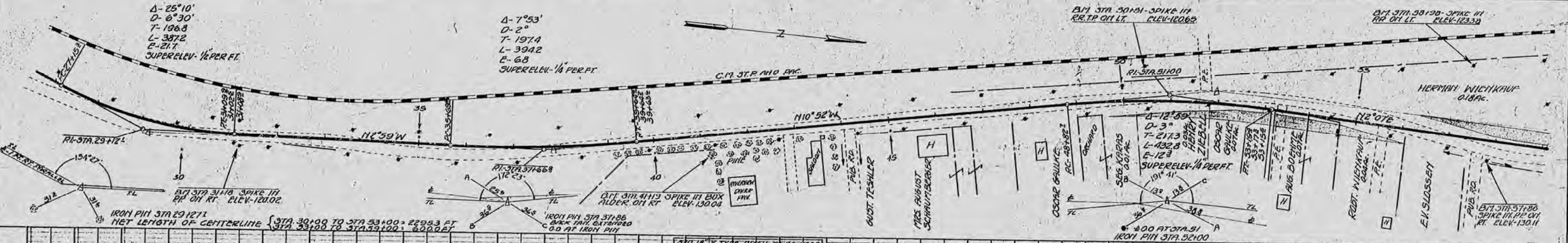
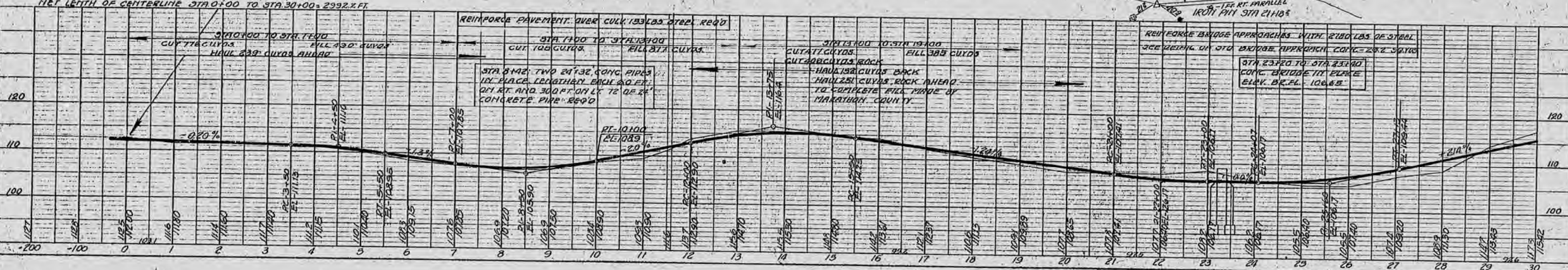
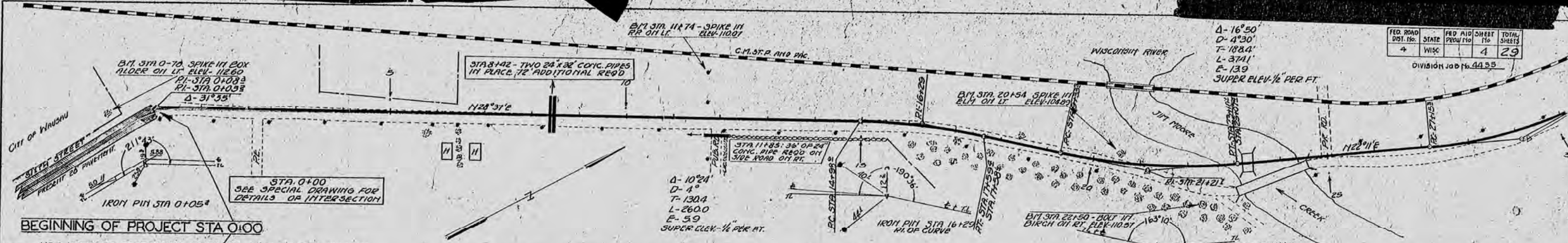
RECOMMENDED FOR APPROVAL:
Clayton
 DISTRICT STATE HIGHWAY ENGINEER

APPROVED: DATE 3/21 1928
H. J. Keeling
 STATE HIGHWAY ENGINEER



		AMOUNT PAID			REMARKS
R/W	FENCE	BLDGs	TOTAL	PAID	

PLAT OF RIGHT OF WAY REQUIRED
STATE AID PROJECT NO. 4455
C.T.H.'W' WAUSAU-BROKAW ROAD
MARATHON COUNTY
SCALE 1"=400'

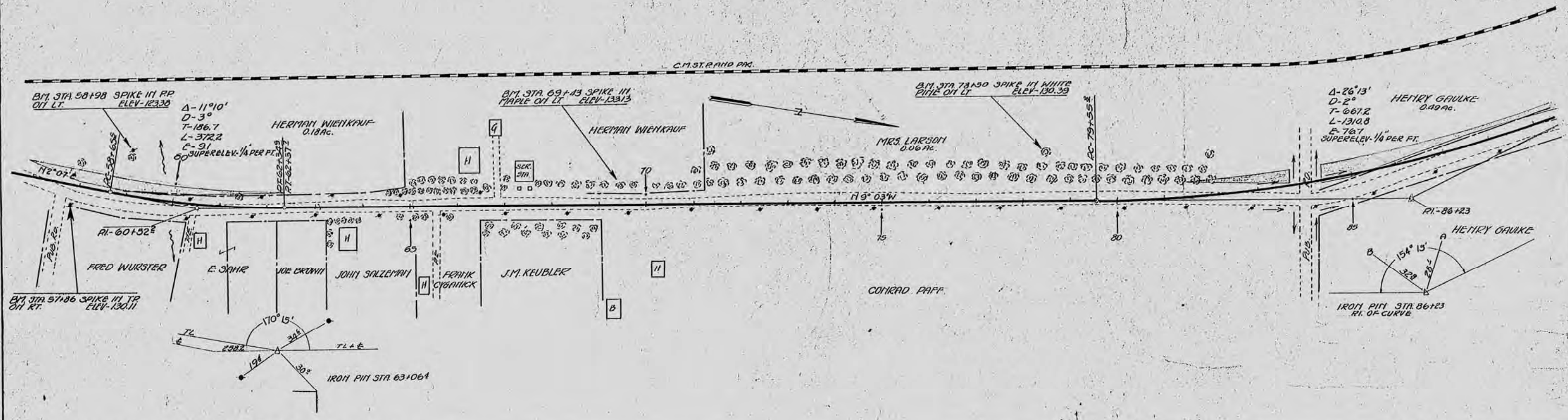


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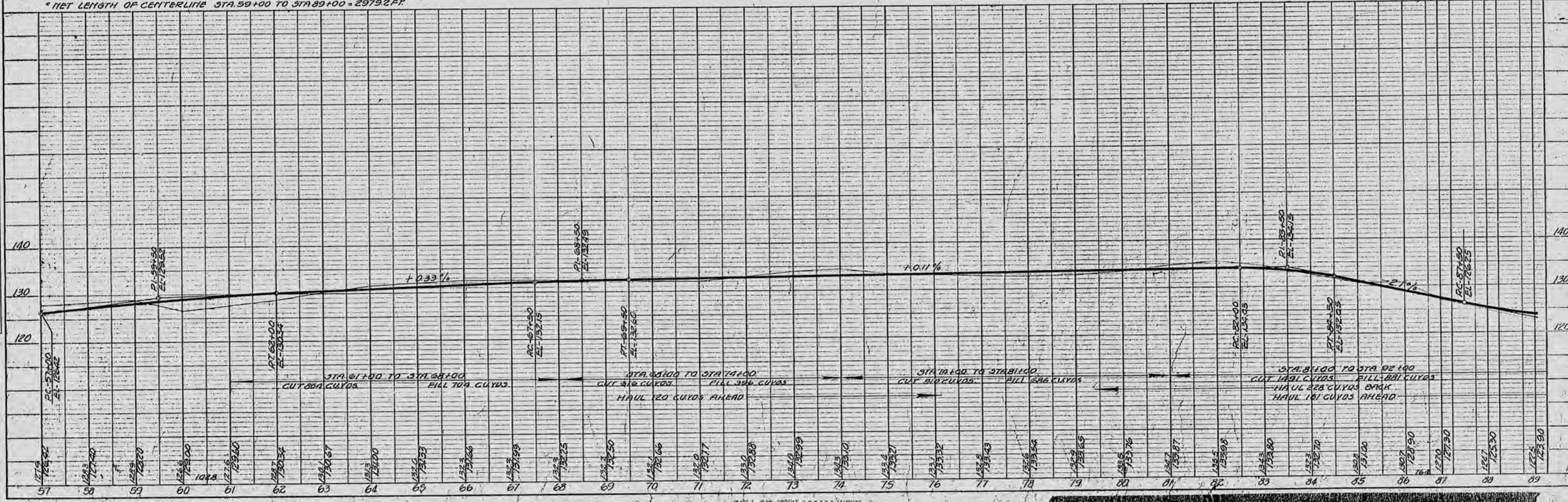
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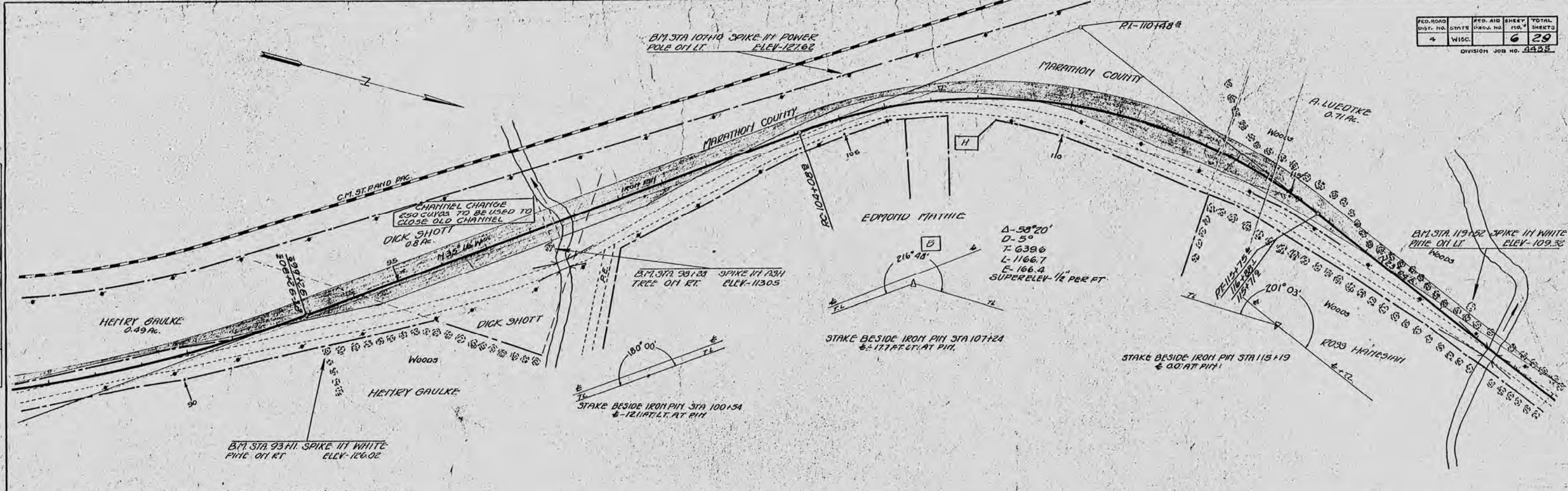
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 IN CHARGE: [Signature]
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 CHECKED BY: [Signature]
 IN CHARGE: [Signature]
 NO. 1



* NET LENGTH OF CENTERLINE STA. 59+00 TO STA. 89+00 = 29792 FT.





NET LENGTH OF CENTERLINE STA. 89+00 TO STA. 106+00 = 17000 FT.
 STA. 106+100 TO STA. 119+00 = 13037 FT.

REINFORCE BRIDGE APPROACHES WITH 2780 LBS OF STEEL
 SEE DETAIL OF STANDARD BRIDGE APPROACH CONC - 262 SQ YDS
 STA. 98+39 TO STA. 98+57 18' SPAN, 24' RONY PAV. CONC. SLAB
 SPAN BRIDGE REQ'D. ELEV. BRIDGE FLOOR - 122.35' ELEV. OF
 FOOTINGS - 106.00'. ELEV. BY WASH TREE RT. OF STA. 98+50
 = 113.00' CONCRETE = 1698 CU YDS STEEL - 1900 LBS
 2 DRAINS REQ'D.

STATION RANGE	SECTION	WEIGHT
STA. 93+00 TO STA. 93+50	5 SECT 17M	1742 LBS
STA. 98+00 TO STA. 98+17	8 SECT	2600 LBS
STA. 97+50 TO STA. 98+10	12 SECT	3000 LBS
STA. 98+19 TO STA. 98+29	3 SECT	975 LBS
STA. 98+108 TO STA. 100+47	3 SECT	975 LBS
TOTAL TONNAGE		10,192 LBS
TYPE 2 QUARD FENCE		
STA. 97+89 TO STA. 98+17	28 FT.	
STA. 98+19 TO STA. 98+29	10 FT.	
STA. 97+89 TO STA. 98+17	48 FT.	
STA. 98+19 TO STA. 100+47	180 FT.	
TOTAL MILE 2 - 800 FT.		

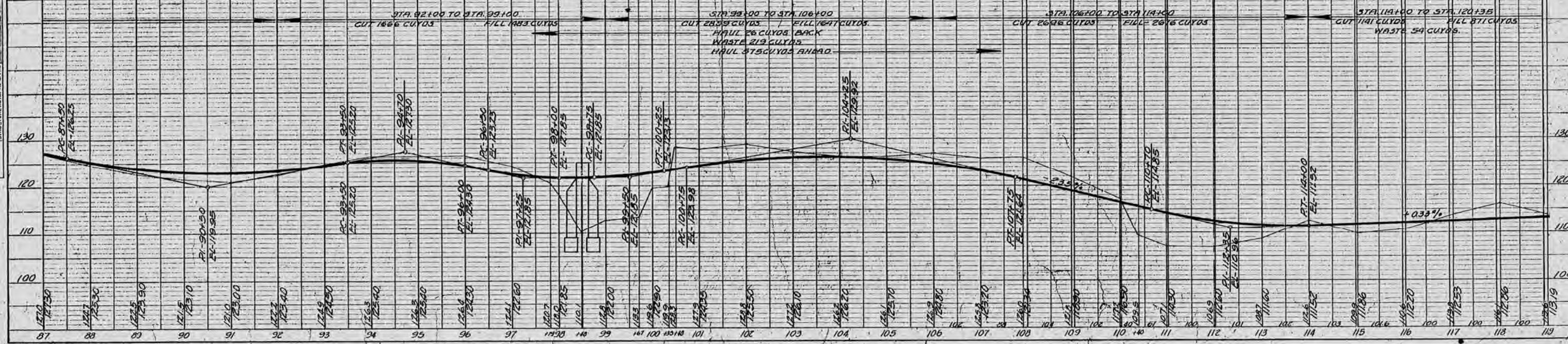
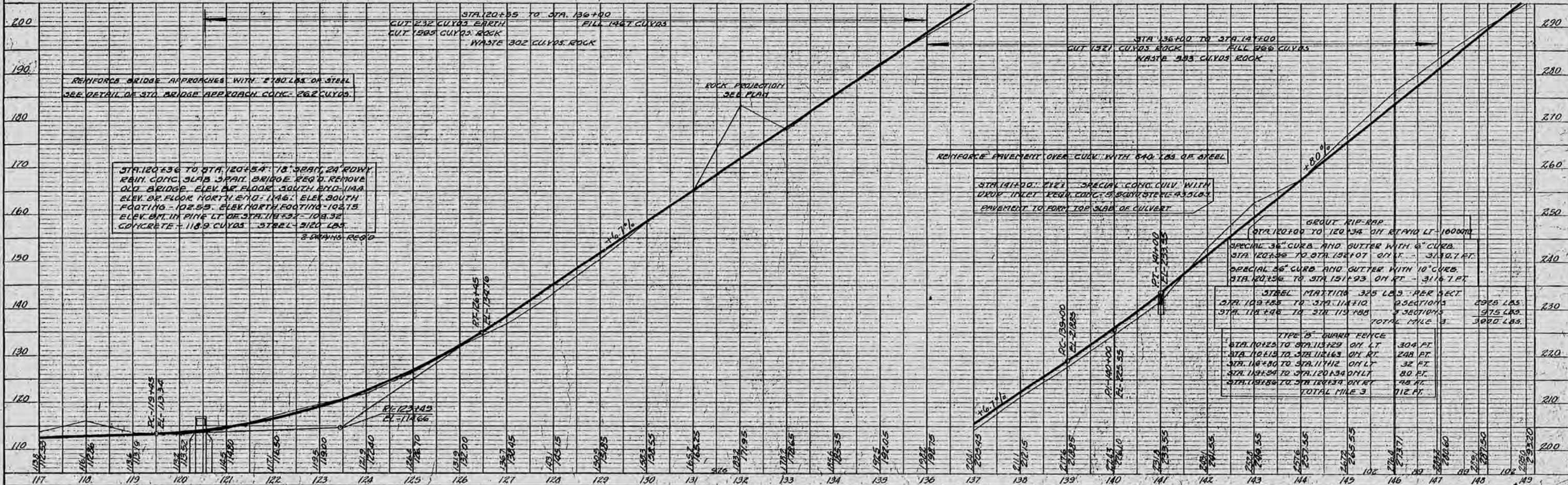
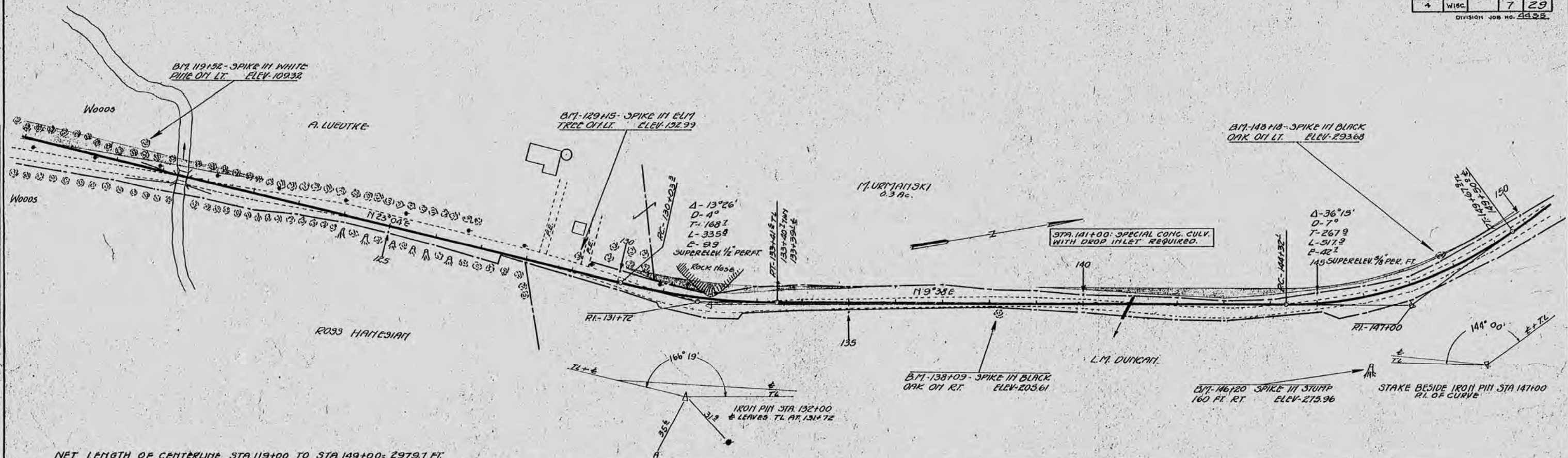


PLATE 1 - PLAN - PROFILE OF ROAD STANDARD
 KEUFFEL & ESSER CO. NEW YORK

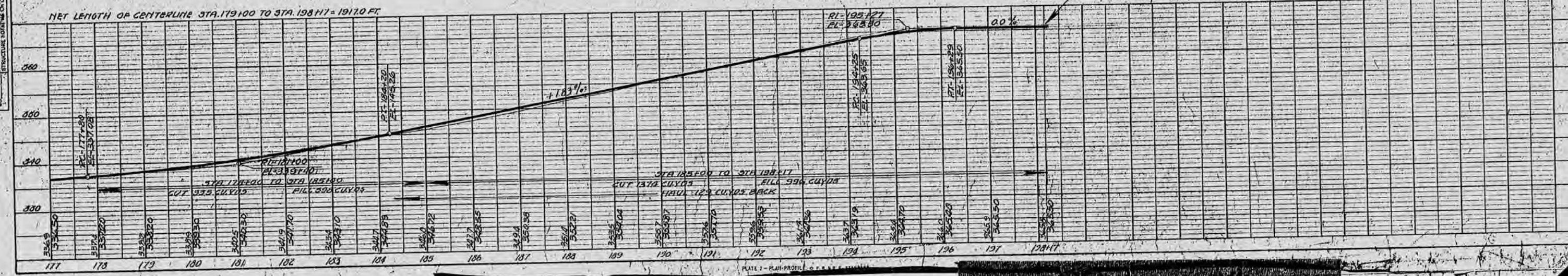
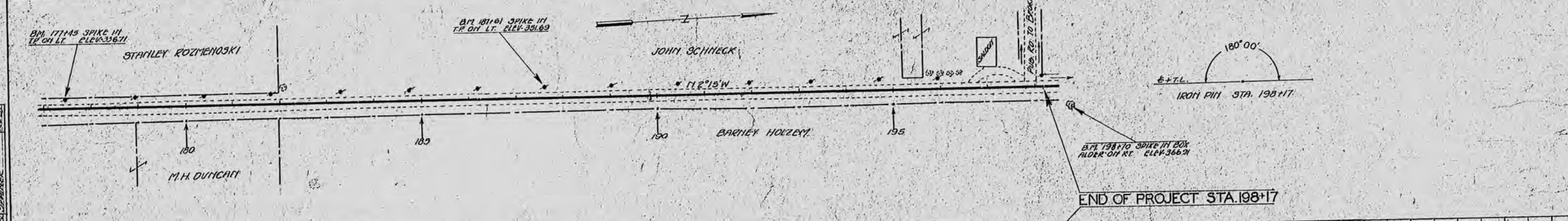
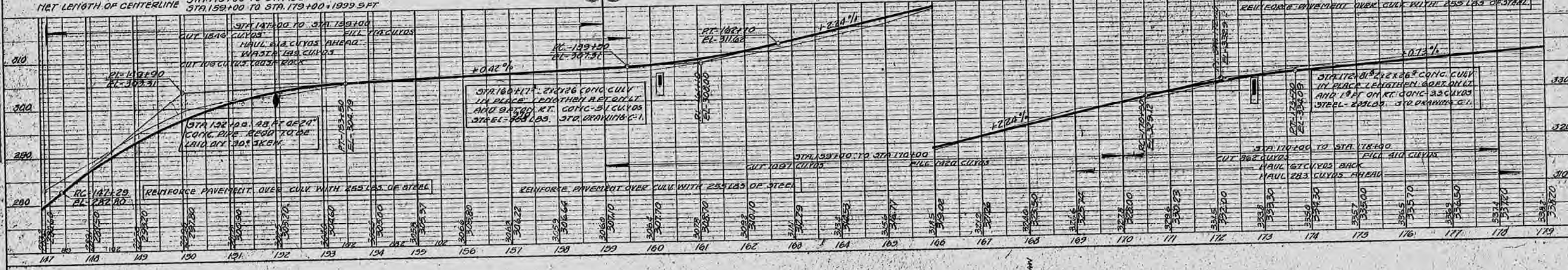
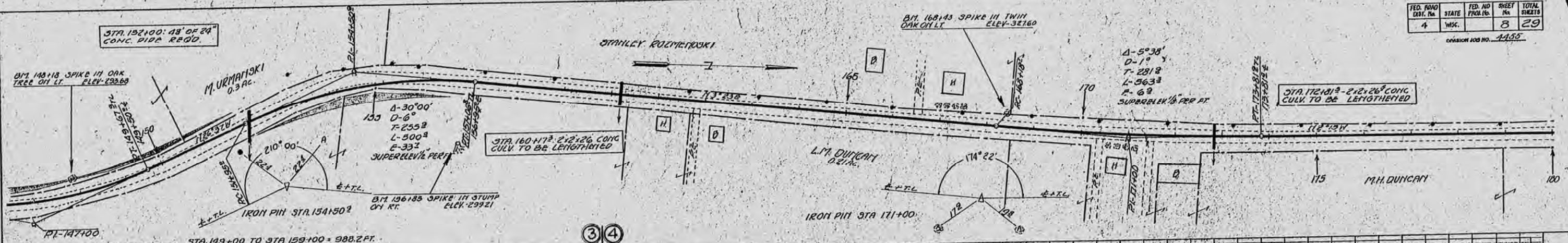
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 APPROVED BY: [unreadable]

DATE	BY	CHECKED
10/27/54	J. L. WOOD	J. L. WOOD
11/1/54	J. L. WOOD	J. L. WOOD
11/1/54	J. L. WOOD	J. L. WOOD
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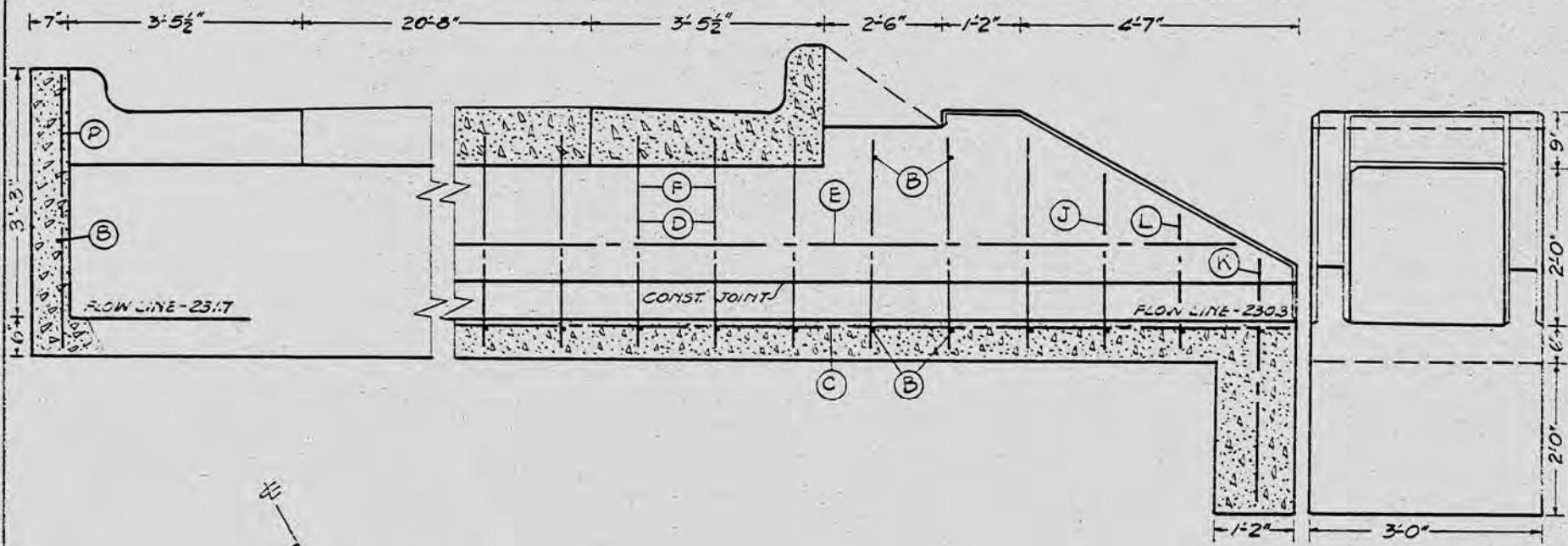


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PROFILES
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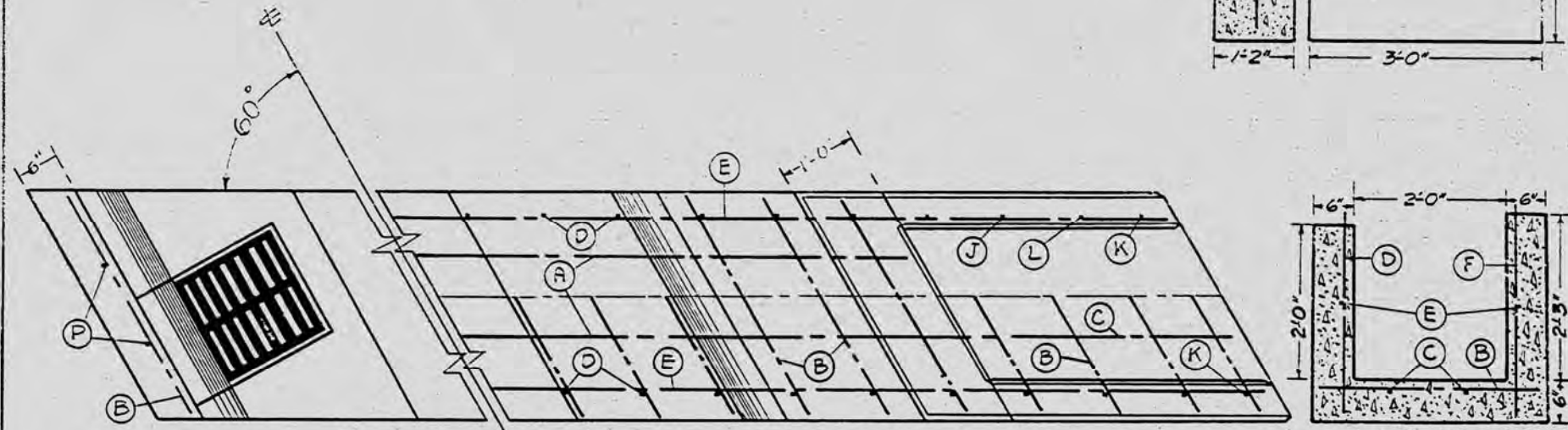
BILL OF BARS			
MARK	NO.	LENGTH	SPACING
A	4	16'-4"	1'-0" CTRS
B	45	3'-3"	1'-0" CTRS
C	4	18'-10"	1'-0" CTRS
D	35	2'-9"	1'-0" CTRS
F	29	3'-0"	1'-0" CTRS
E	4	18'-4"	1'-0" CTRS
K	2	3'-3"	1'-0" CTRS
L	2	1'-9"	1'-0" CTRS
P	2	3'-6"	1'-0" CTRS
J	2	2'-3"	1'-0" CTRS

ALL STEEL REINFORCEMENT TO BE 1/2" INCH SQUARE DEFORMED BARS.

CONCRETE	5.5 CU YDS
STEEL	505 LBS

Note: See Drg # 4455 - For Pavement in barrel Details.

WAUSAU-BROKAW ROAD
DIVISION JOB NO. 4455



DETAIL OF
SPECIAL CULVERT STA 141+00
WISCONSIN HIGHWAY COMMISSION
MADISON, WIS.

CONCRETE SHALL BE CLASS "A" 1:2:4 PROPORTIONS. BEVEL ALL EXPOSED EDGES 1 INCH.
REINFORCEMENT SHALL BE MECHANICAL BOND BARS OF NET SECTION EQUAL TO AREA OF BARS SPECIFIED.
ALL REINFORCEMENT SHALL BE HELD IN PLACE BY METALIC BAR CHAIRS AND SPACERS.
CATCH BASIN INLET TO BE SIMILAR TO NO. 18, AYLWARD AND SONS CATALOGUE "I".

RECOMMENDED FOR APPROVAL

J. M. Sabella
Div. Eng.

Approved;

C. Weymouth
Deputy State Highway Engr.

State Highway Engineer

Div. Job # 4455 - A1

Sta. # 141+00

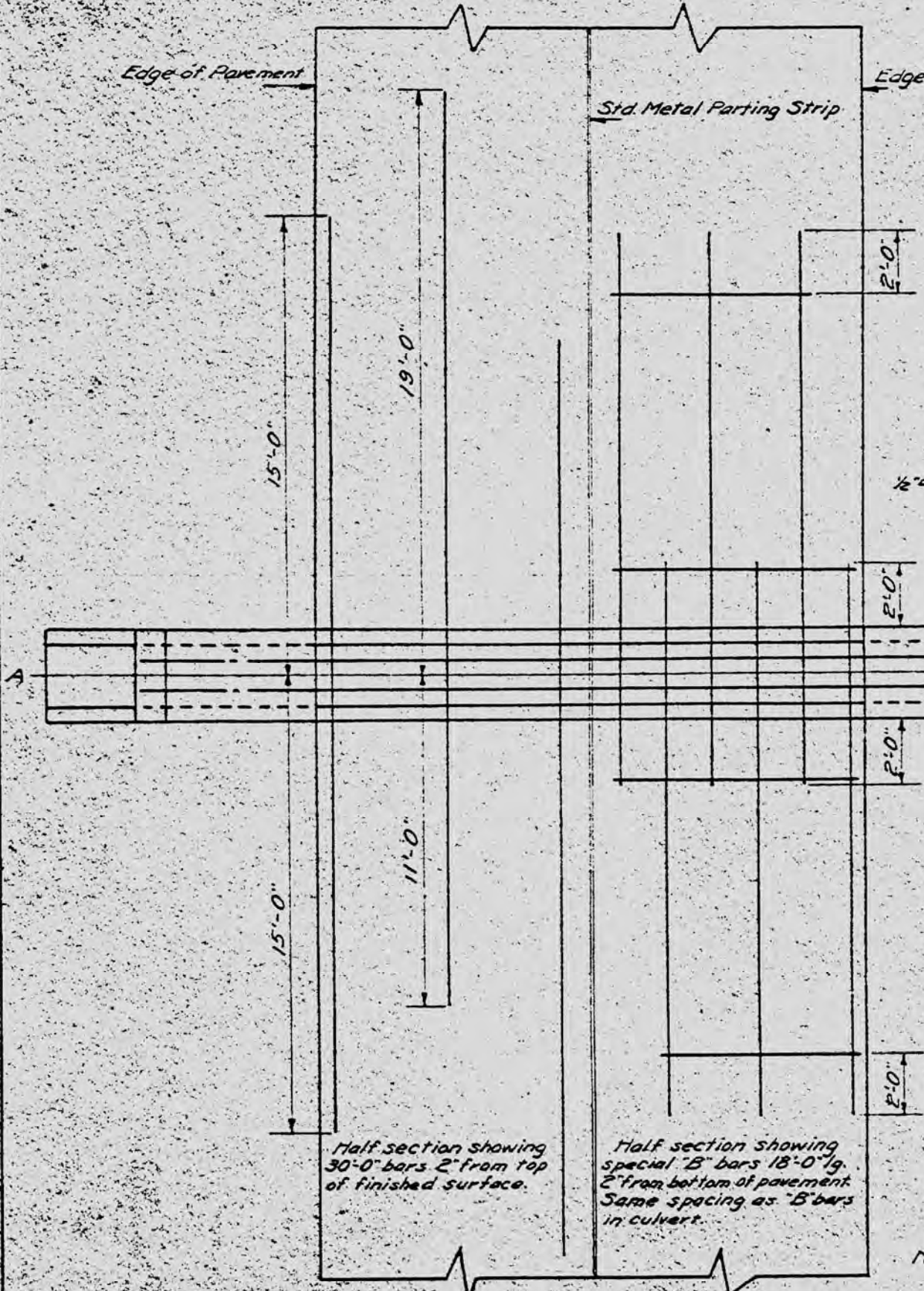
FED ROAD DIST. NO.	4	SITE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
WIS					

Division Job No.

Edge of Pavement

Edge of Pavement

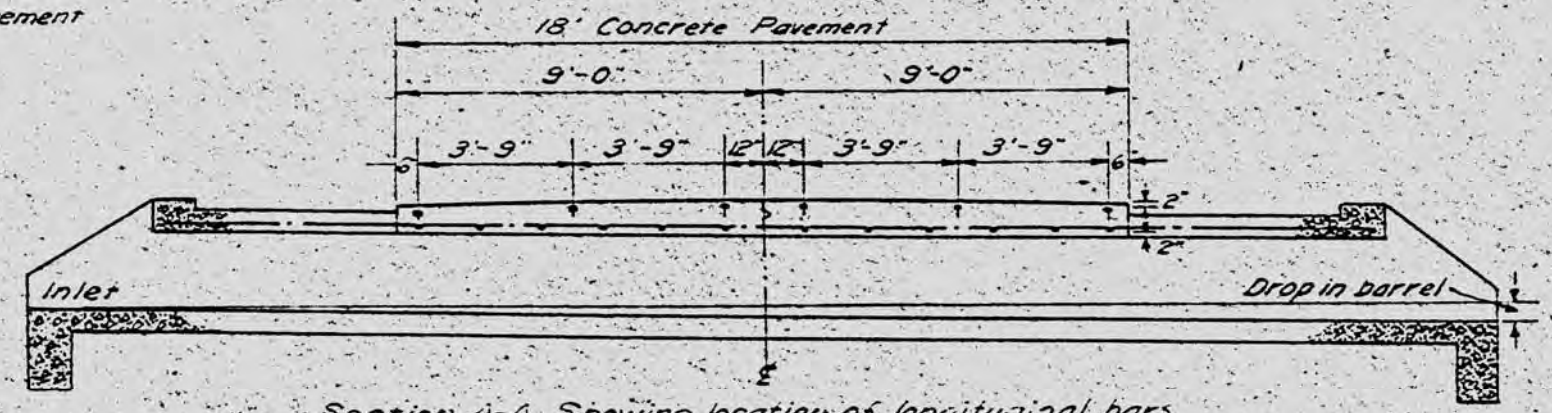
Std. Metal Parting Strip



Half section showing 30'-0" bars 2" from top of finished surface.

Half section showing special "B" bars 18'-0" lg. 2" from bottom of pavement. Same spacing as "B" bars in culvert.

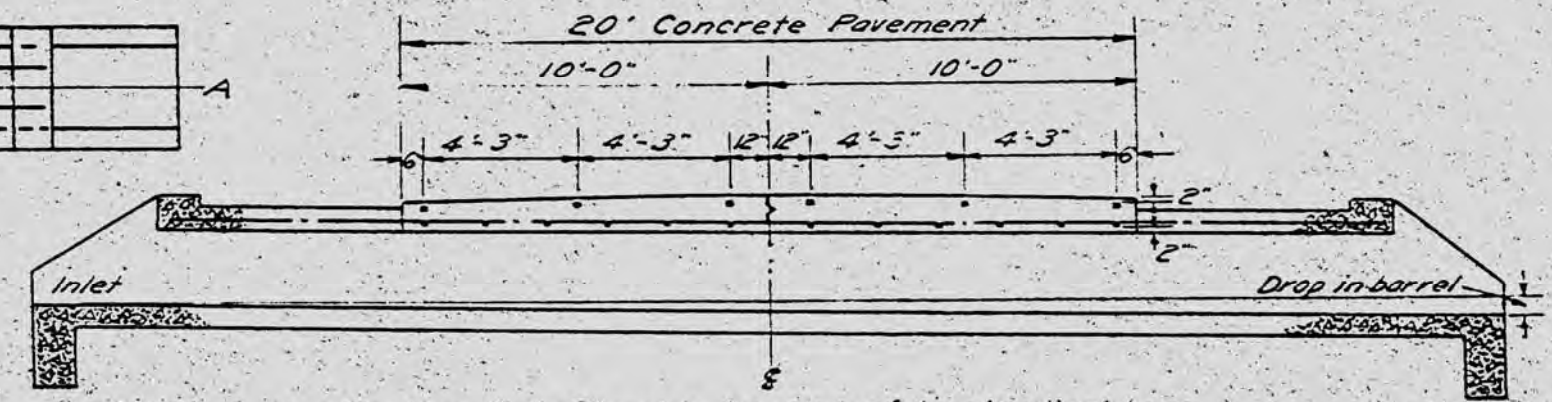
1/2" Deformed band bars thru parting strip are required. (Not shown on plan).



Section A-A Showing location of longitudinal bars. Special "B" bars 2" from bottom of slab and the 30'-0" bars 2" from top of finished surface.

BILL OF BARS

No.	Size	Length	Location
6	1/2" a	30'-0"	Longitudinal
	1/2" a	18'-0"	Longitudinal
4	1/2" a	6'-6"	Transverse
4	1/2" a	8'-0"	Transverse



Section A-A Showing location of longitudinal bars. Special "B" bars 2" from bottom of slab and the 30'-0" bars 2" from top of finished surface.

Note: Use with Drg. # 4455 -

BILL OF BARS

No.	Size	Length	Location
6	1/2" a	30'-0"	Longitudinal
20	1/2" a	18'-0"	Longitudinal
4	1/2" a	7'-6"	Transverse
4	1/2" a	9'-0"	Transverse

Steel 515 lbs.

Approved:

W. J. ...
Deputy State Highway Engineer.

NOTE: Depth of pavement over culvert is increased to allow for slope in barrel.

DESIGN FOR
REINFORCING PAVEMENT IN CULVERT BARREL
WISCONSIN HIGHWAY COMMISSION
MADISON, WIS. FEB. 1925

APPROVED:

H. J. ...
State Highway Engineer.

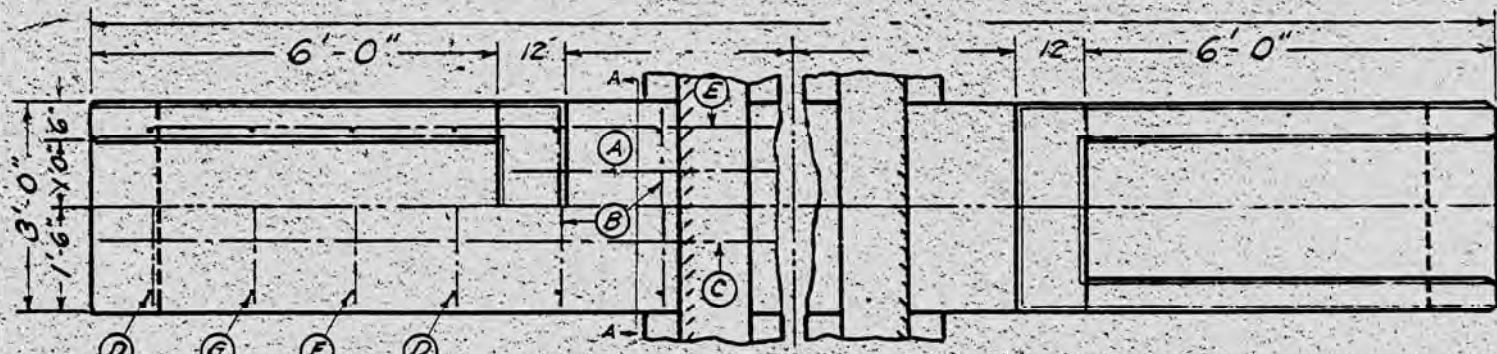
Drawn by: R.B.S.
Checked by: C.W.G.

DIV. 1

Std # 141700

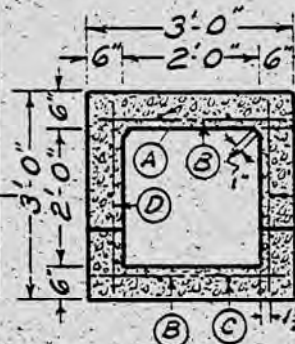
$\frac{1}{4}$ PLAN OF TOP REINFORCEMENT

$\frac{1}{2}$ PLAN OF FINISHED CULVERT



$\frac{1}{2}$ PLAN OF BOTTOM REINFORCEMENT

SECTION AA SHOWING REINFORCEMENT

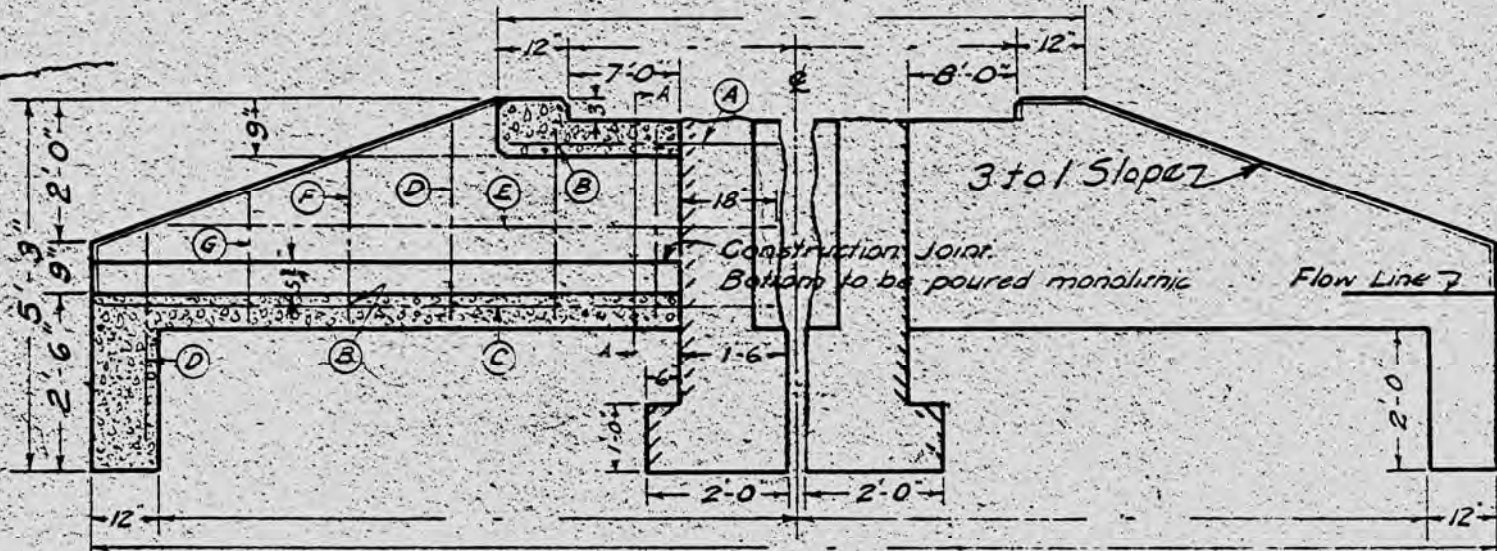


Reinforcement to be properly supported with approved metallic bar spacers.

BILL OF REINFORCING

Mark	Number	Length	Spacing	Location of Bar
A Right	2	10'-3"	1'-0"	Top, Longitudinal
A Left	2	9'-3"	1'-0"	
B	46	2'-9"	1'-0"	Top & Floor, Transverse
C Right	2	16'-4"	1'-0"	Floor, Longitudinal
C Left	2	15'-4"	1'-0"	
D	38	2'-9"	1'-0"	Walls, Vertical
E Right	2	15'-9"	1'-0"	Walls, Longitudinal
E Left	2	14'-9"	1'-0"	
F	84	2'-3"	1'-0"	Wings, Vertical
G	84	1'-9"	1'-0"	Wings, Vertical
K	4	3'-3"	1'-0"	Wings, Vertical
Total Steel Required				370 pounds

Maximum Fill = 10 Ft.



$\frac{1}{2}$ TRANSVERSE SECTION ON C

$\frac{1}{2}$ SIDE ELEVATION

QUANTITIES FOR ONE CULVERT

Concrete	Cement	Sand	Stone
Cu. Yds.	Bbl.	Cu. Yds.	Cu. Yds.
5.1	7.7	2.1	4.3

INFORMATION FOR LOCATION

Station No.	Elevation of Flow Line		Distance of Disc. above or below Top of Stake		Elev. Top of Disc.	Distance of Disc. East of Stake
	Disc.	Inlet Above	Below Stake	Stake		
160+17.7						

END ELEVATION

Roadway
STANDARD DESIGN
2'x2' CONC. CULVERT EXTENSION
SLOPING ENDWALLS
WISCONSIN HIGHWAY COMMISSION
MADISON, WISC.

GENERAL NOTES:

Do not scale this drawing.
All concrete shall be Class A-1:2:4 proportions.
Bevel all exposed edges with a triangular strip cut from a $\frac{3}{4}$ " x $\frac{3}{4}$ " piece.

All reinforcement shall be $\frac{1}{2}$ " square deformed mechanical bond bars.
Bars shall lap 40 diameters where spliced and shall be securely wired with #16 wire.
Depth of cut off wall to vary with soil conditions.

Slope barrel $\frac{1}{8}$ inch per foot toward discharge end unless otherwise specified.
Dowel longitudinal steel 18" into old culvert.
Standard specifications of Wisconsin Highway Commission.

Approved:
Chas. J. Smith
Design Engineer

Oct. 1925
H. J. Kuelling
State Highway Engineer

Div. Job # 4455 — B

C — *

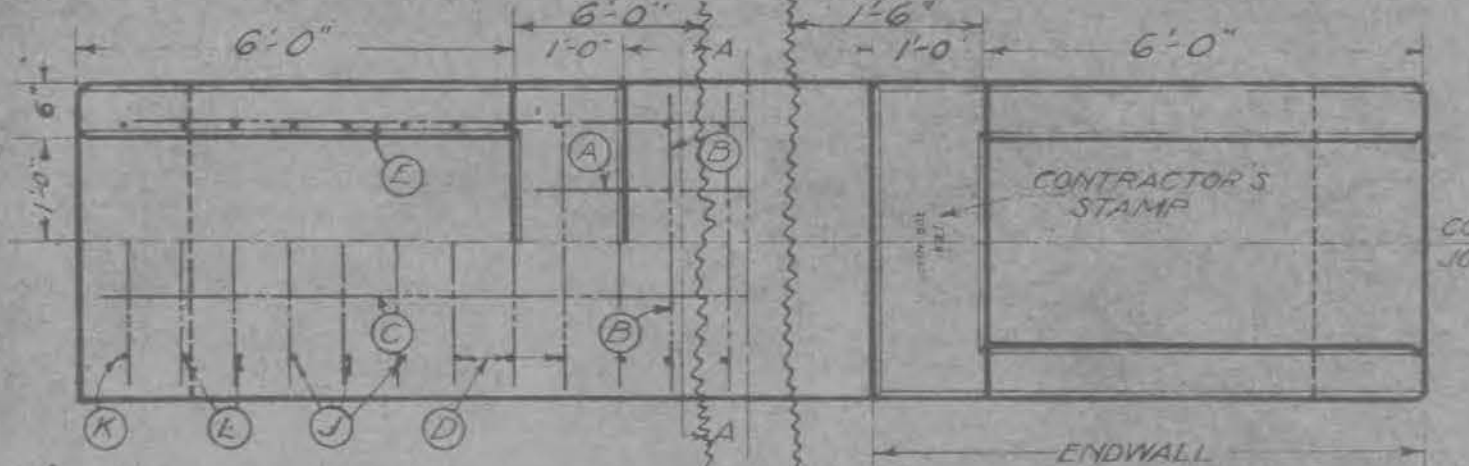
1/16/25

4	WIS			
FED. ROAD DIST. NO.	STATE PROJ. NO.	SHEET NO.	TOTAL SHEETS	

Division Job No.

USE THIS COLUMN ONLY

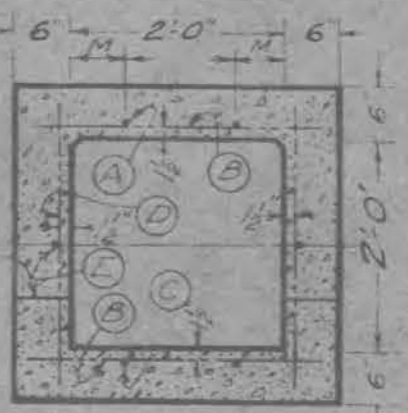
$\frac{1}{4}$ PLAN OF TOP REINFORCEMENT $\frac{1}{2}$ PLAN FINISHED CULVERT



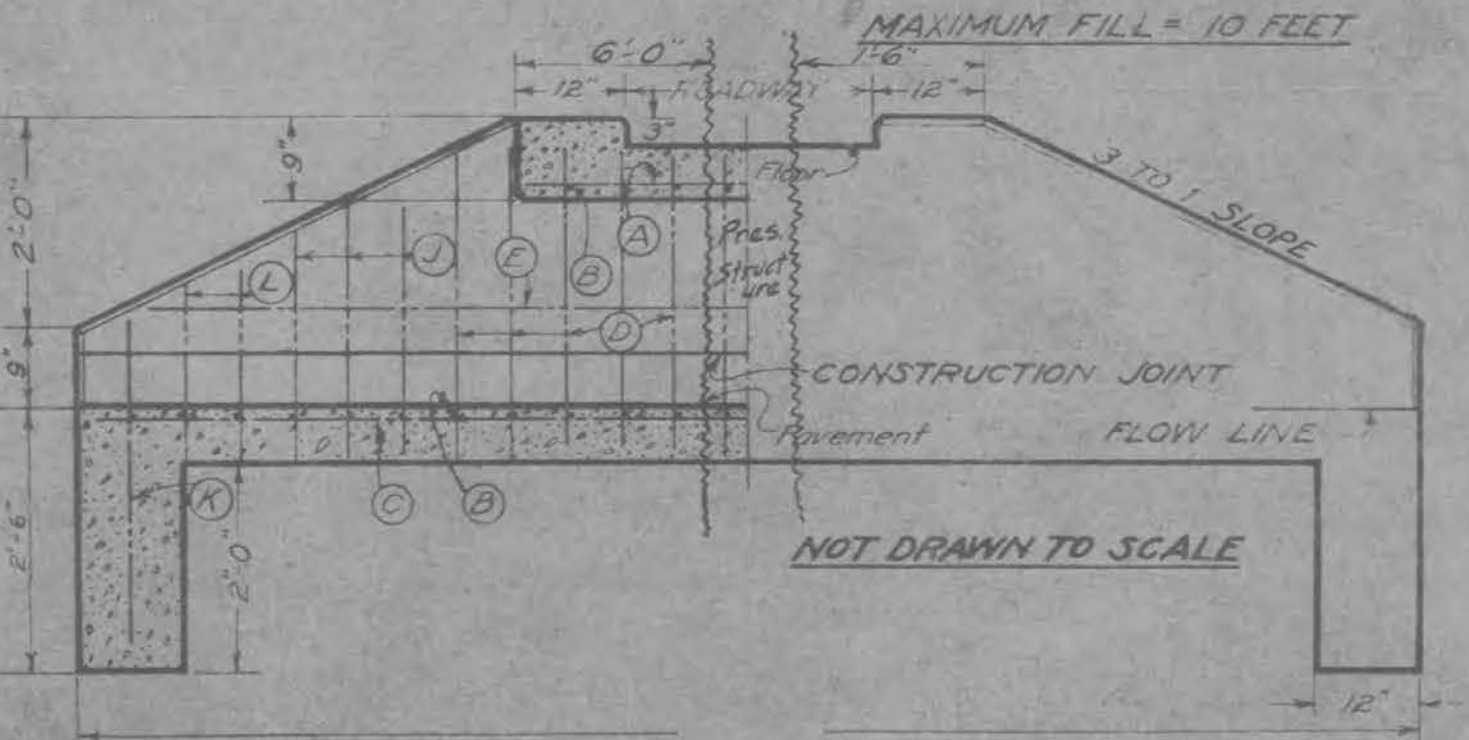
$\frac{1}{4}$ PLAN OF BOTTOM REINFORCEMENT



SECTION A-A

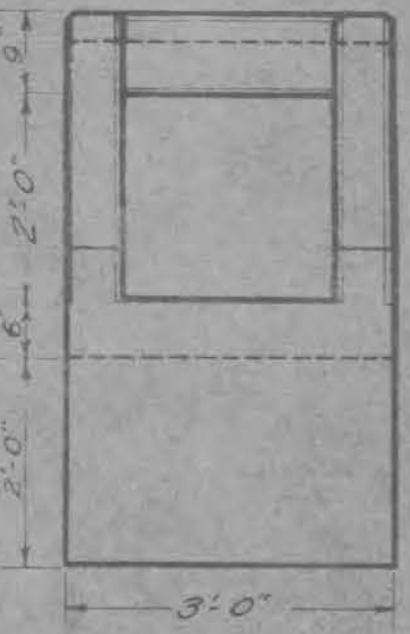


SHOWING REINFORCEMENT



$\frac{1}{2}$ TRANSVERSE SECTION ON ϕ

$\frac{1}{2}$ SIDE ELEVATION



END ELEVATION

Span x Height	1 1/2 x 1 1/2	2 x 1 1/2	2 x 2	2 1/2 x 1 1/2	2 1/2 x 2	2 1/2 x 2 1/2
Number	2	2	2+2	2	2	2
Length			17'-3"			
Spacing	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"
Number			27			
Length	2'-3"	2'-9"	2'-9"	3'-3"	3'-3"	3'-3"
Spacing	1'-0"	1'-0"	1'-0"	0'-10"	0'-6"	0'-10"
Number	2	2	2+2	2	2	2
Length			17'-3"			
Spacing	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"
Number			19			
Length	2'-3"	2'-3"	2'-9"	2'-3"	2'-9"	2'-3"
Spacing	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"
Number	2	2	2+2	2	2	2
Length			17'-3"			
Spacing	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"
Number	8	8	8	8	8	12
Length	1'-9"	1'-9"	2'-3"	1'-9"	2'-3"	2'-9"
Number	4	4	4	4	4	4
Length	3'-3"	3'-3"	3'-3"	3'-3"	3'-3"	3'-0"
Number	0	0	8	0	8	0
Length			1'-9"		1'-9"	1'-9"
M	3"	6"	6"	3"	0"	9"
Circ. Core			334			
Culverts Cox						
Lin. Ft. Bbl.	148	167	185	180	104	...
Lbs. Steel			235			
Lbs. Steel per Lin. Ft.	1215	1362	1445	1533	1640	1725
Conc. 1000	0.82	0.92	1.16	1.02	1.269	1.555

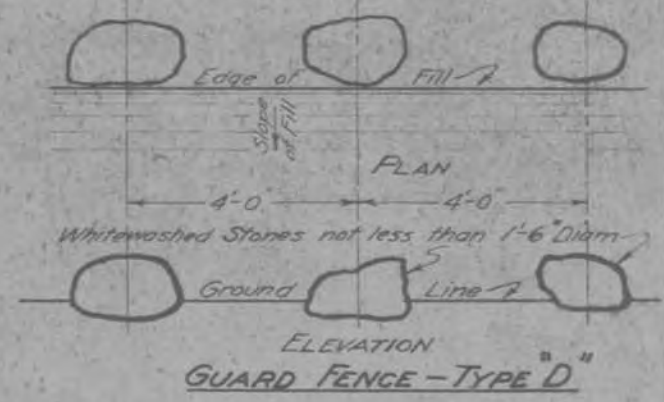
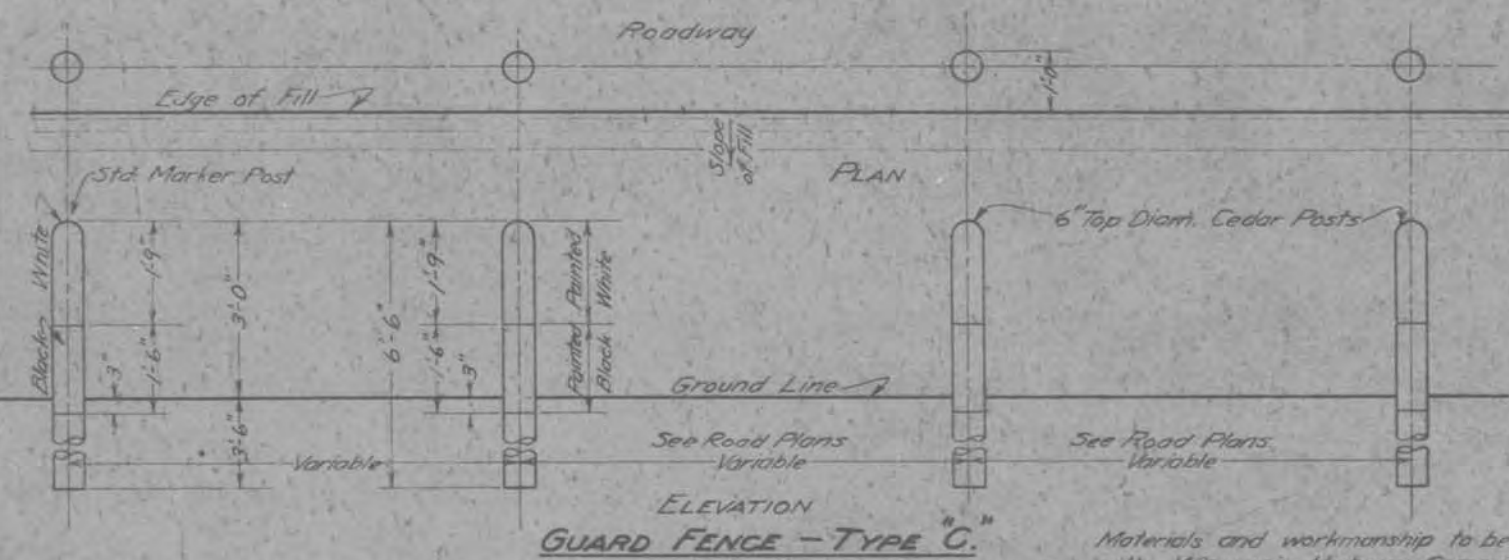
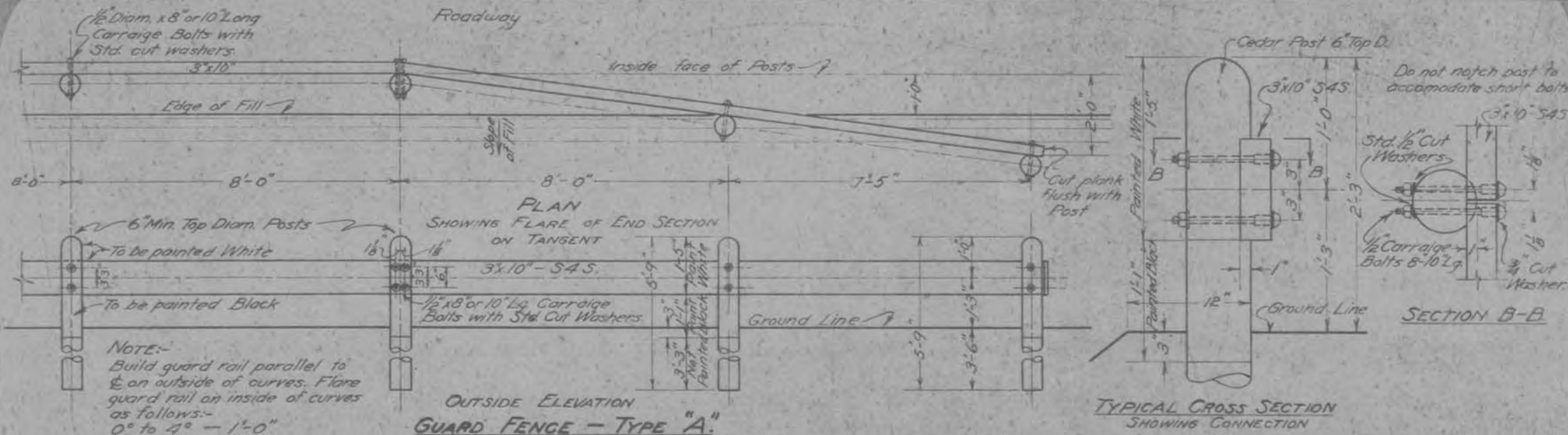
metallic bar spacers. Bars shall be 40 diameters where spliced, and shall be securely wired with #16 wire. Standard specifications of the Wisconsin Highway Commission.

STANDARD DESIGN CONCRETE BOX CULVERTS
 3 TO 1 SLOPING ENDWALLS
 SIZE: 2' x 2' Ext. STA. 172+81.5
 WISCONSIN HIGHWAY COMMISSION
 Corrected by Crane
 Approved: [Signature]
 Approved: [Signature]
 9/1/27 A-87 3.1

GENERAL NOTES

All concrete shall be Class A-12:4 proportions. Slope barrel 1/4 inch per foot toward discharge end unless otherwise specified. Bottom to be poured monolithic to construction joint. Bevel all exposed edges with a triangular strip from a 3/4 x 3/4 piece. Depth of cut-off wall to vary with soil conditions. All reinforcement shall be 1/2 square deformed mechanical band bars properly spliced with approved

Sta. # 172+81.5



Materials and workmanship to be in accordance with Wisconsin Highway Commission's Specifications.

SPECIFICATIONS:

All posts shall be of good sound straight seasoned new cedar, fir, or white oak. Posts shall be round, having a minimum top diameter of 6". Posts shall have rounded tops and shall be shaved to the white from 3" below ground line to the top. On the right

hand side, as the section is entered, of each guard fence section of 100' or over, a standard marker shall be placed as first post. All lumber shall be of good sound seasoned new fir white norway or yellow pine surfaced on four sides and free from large knots. After erection all posts and lum-

ber shall receive 3 coats of paint-colors as shown. Paint shall be mixed and applied strictly in accordance with specifications. All bolts and metal fittings shall be galvanized. All bolts projecting more than 1" from nut shall be cut off one half inch from nut.

STANDARD DESIGN
GUARD FENCE
TYPES "A", "C" & "D"
WISCONSIN HIGHWAY COMMISSION

Correct:- *Frank Prare*
PLAN ENGINEER

Approved:- *Chas. W. ...*
DEPUTY STATE HIGHWAY ENGINEER

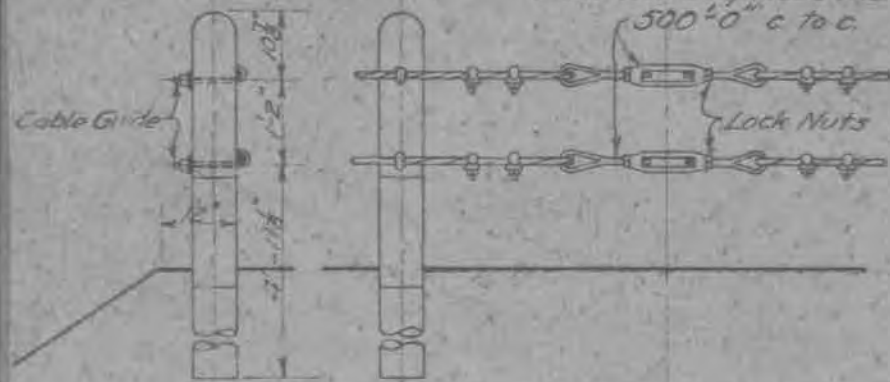
Approved:- *H. A. Krelling*
STATE HIGHWAY ENGINEER

9/1/27.

4	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
WIS				

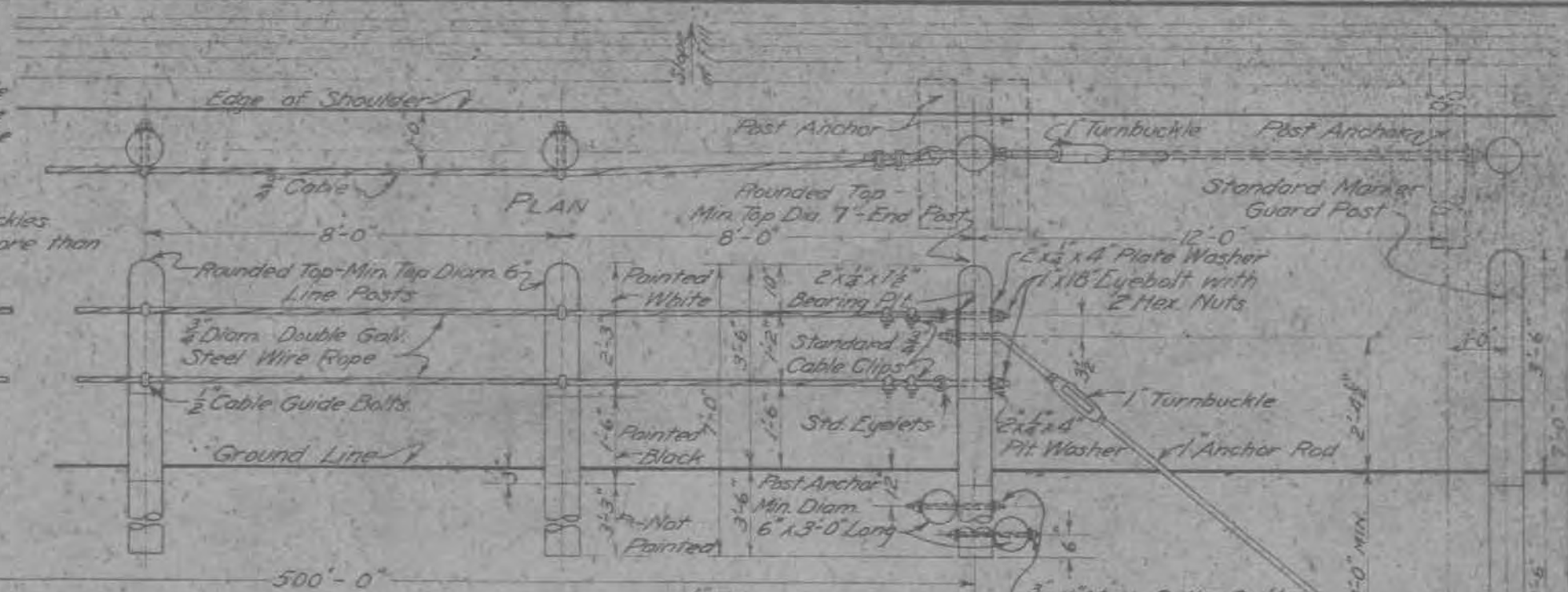
SPECIFICATIONS

All bolts and metal fittings shall be galvanized. Cable to be double galvanized. After erection, all cable guide bolts projecting more than 1" from nut shall be cut off $\frac{1}{2}$ " from nut. Eyebolts and cable clips to be drop forged. Materials and workmanship to be in accordance with the Wisconsin Highway Commission's Specifications.

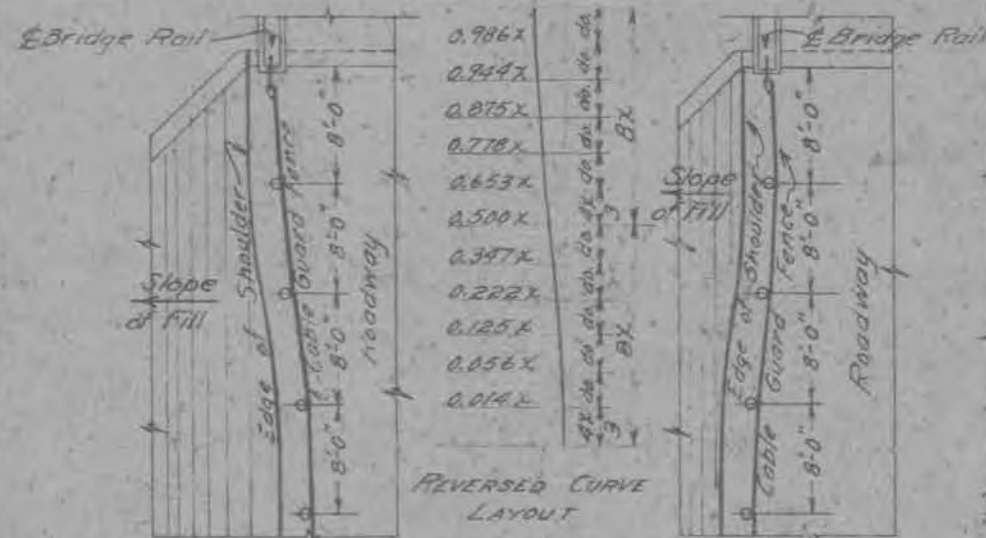


SECTION SHOWING SPACING OF CABLE GUIDE BOLTS

Standard 1" Turnbuckles Must not be placed more than 500'-0" c to c.



INSIDE ELEVATION OF GUARD FENCE SHOWING STANDARD ENDING & ANCHOR

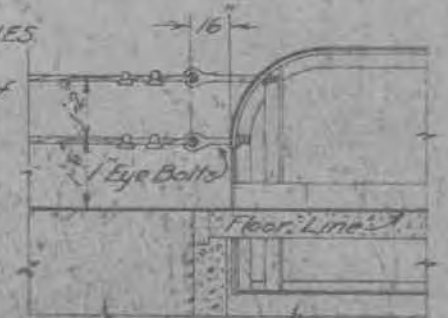


METHOD OF PLACING GUARD FENCE AT BRIDGE APPROACHES. Distance between fences less than roadway of bridge. Distance between fences greater than roadway of bridge.

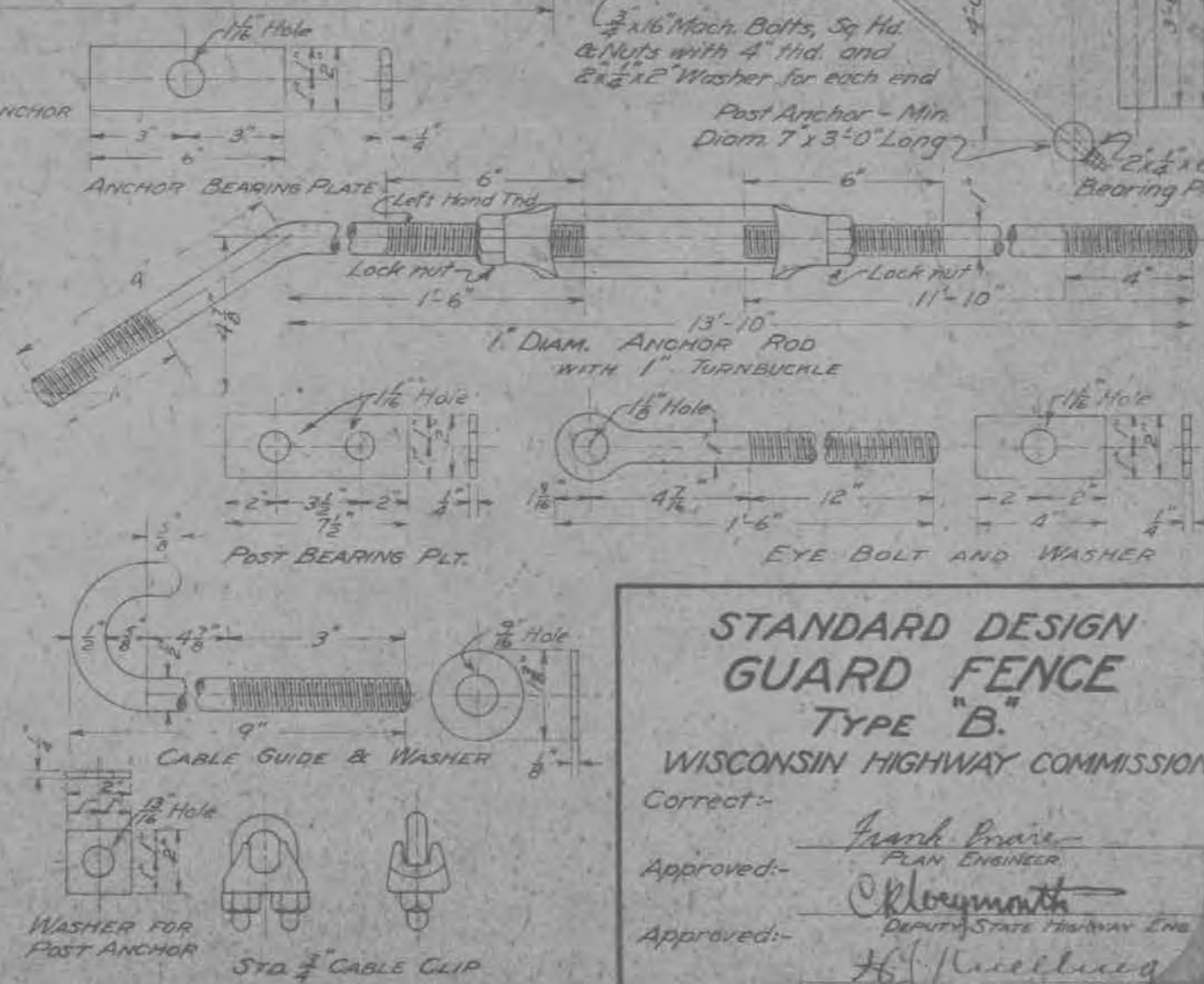
SPECIFICATIONS

All posts shall be of good sound straight seasoned new cedar, fir, or white oak. Posts shall be round. End posts shall have a min. top diam. of 7", other posts 6". Posts shall have rounded tops, and be shaved to the white from 3" below ground line to top. On the right hand side as the section is entered, of each guard fence section of 100ft. or over, a standard marker shall be placed as first post. All posts shall receive 3 coats of paint after erection, colors as shown.

INSIDE ELEVATION SHOWING ANCHORING OF GUARD FENCE TO RAIL OF CONCRETE BRIDGE



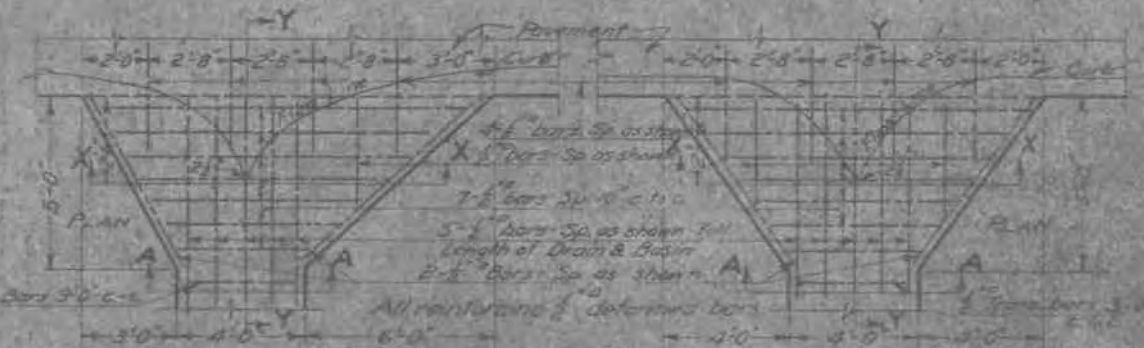
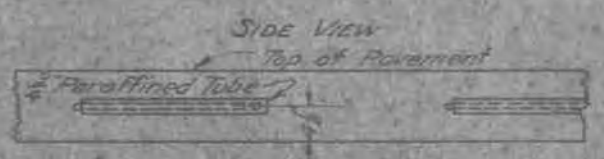
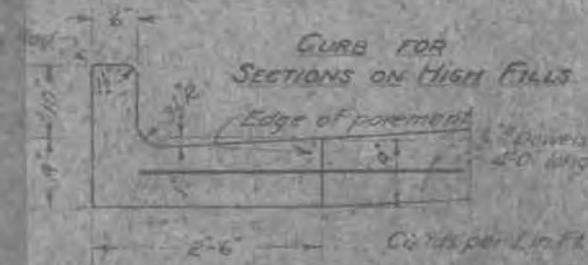
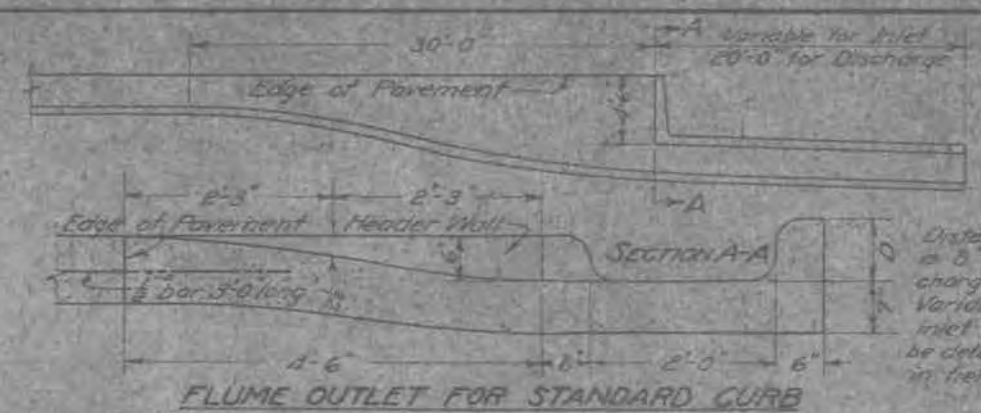
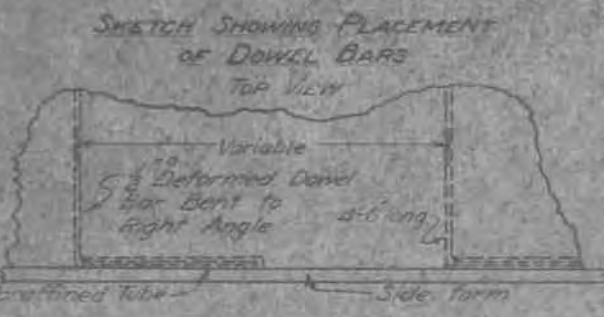
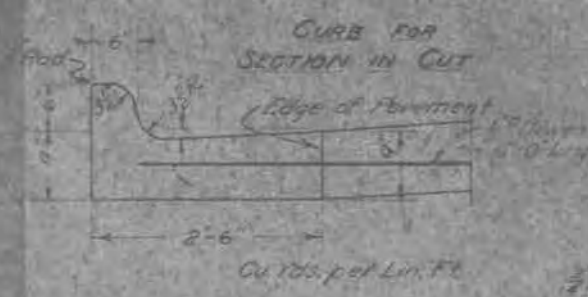
INSIDE ELEVATION SHOWING ANCHORING OF GUARD FENCE TO STEEL THRU GIRDER BRIDGE



STANDARD DESIGN GUARD FENCE TYPE "B."

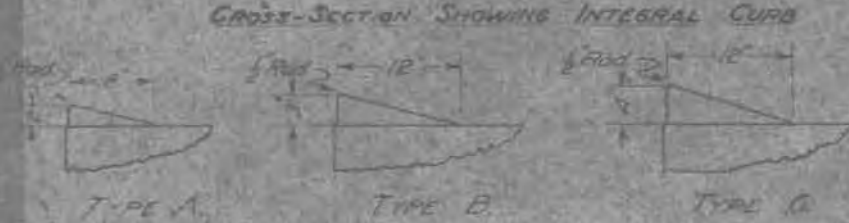
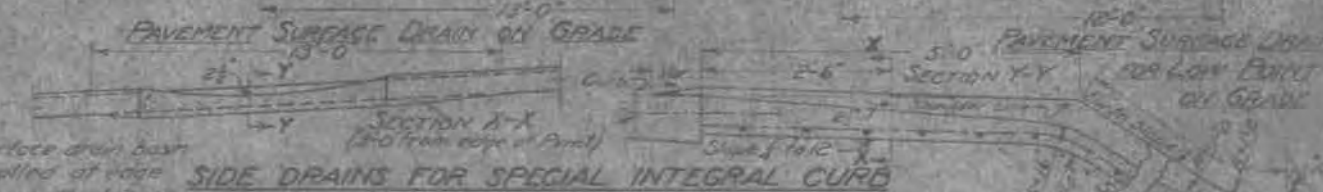
WISCONSIN HIGHWAY COMMISSION

Correct:-
 Approved:- *Frank Bruns* PLAN ENGINEER
 Approved:- *Chas. M. ...* DEPUTY STATE HIGHWAY ENG.
 Approved:- *H. ...* STATE HIGHWAY ENGINEER



NOTE: Dowels are not to be placed until after spading has been done. Pavement must be struck off after dowels have been set in place.

STANDARD CURB AND GUTTER DETAILS

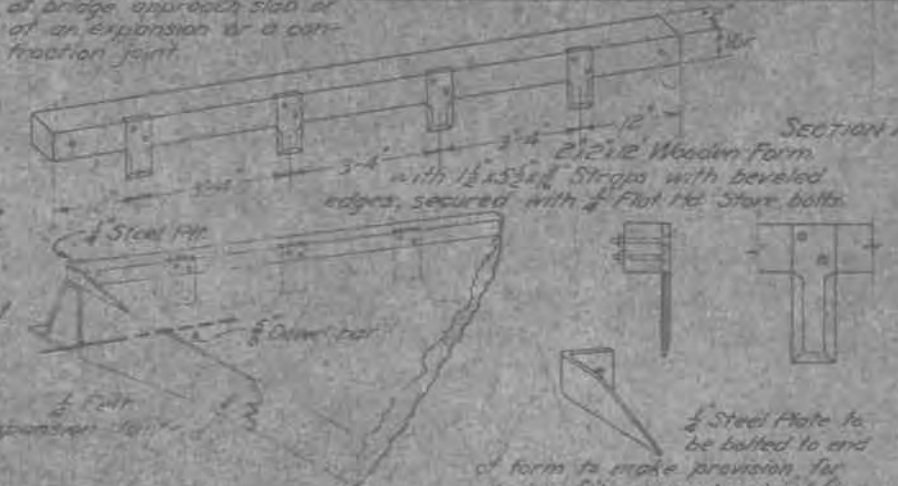


NOTE: No surface drain bars shall be installed at edge of bridge approach slab or at an expansion or contraction joint.

Where curb is not monolithic with slab, sixty penny spikes are to be inserted 1' apart and 2" from outside edge of pavement and to project up not to exceed 1". All pavement with curb of this type must be cured with calcium chloride. Do not edge pavement where curb is to be constructed. When forms are removed a triangular strip of 2" felt is to be inserted in joint of curb directly above joint in pavement, and tip end of strip is to be locked into expansion joint between slabs in order to hold it in place.

Quantities - Both Sides.			
Size of Curb Area	Area	Area	Bars
2' x 8'	16'	16'	13 Bars
3' x 12'	36'	36'	28
4' x 12'	48'	48'	37

SPECIAL INTEGRAL CURB DETAILS



Steel Plate to be bolted to end of form to make provision for placing felt expansion joint (to conform to section of curb) opposite joints in pavement slabs.

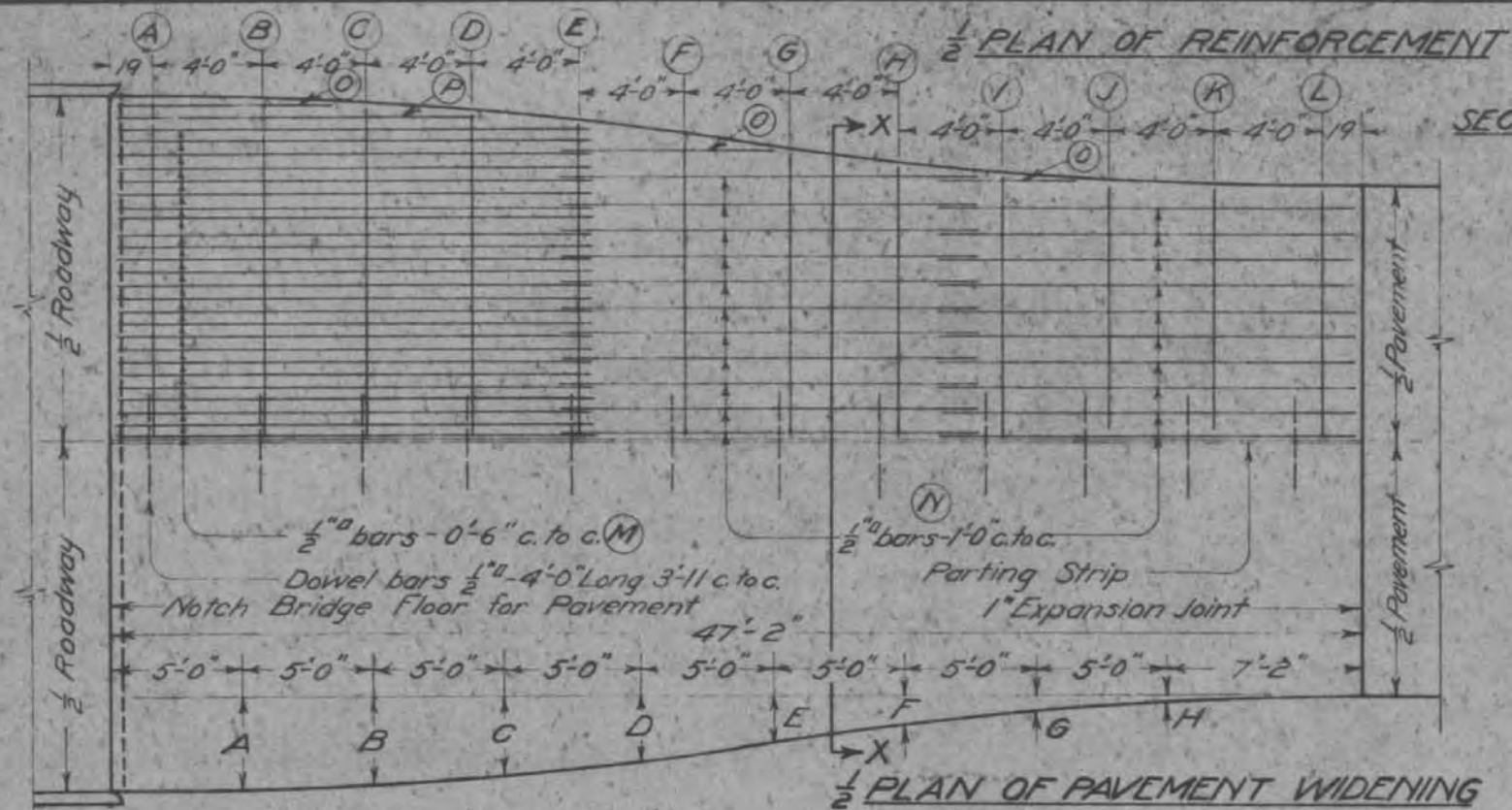
STANDARD DESIGN CONCRETE CURB & GUTTER STANDARD & INTEGRAL TYPE

WISCONSIN HIGHWAY COMMISSION

Corrected: *J. Crane*
PLAN ENGINEER

Approved: *William M. ...*
DEPUTY STATE HIGHWAY ENGR.

Approved: *H. ...*
STATE HIGHWAY ENGINEER



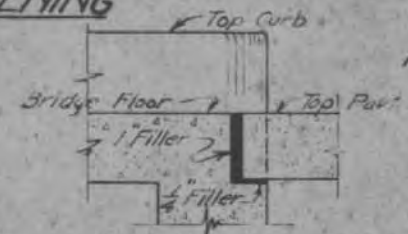
SECTION X-X



BILL OF REINFORCING FOR ONE END

Bar	18 Pav't. 24 Rdy.		18 Pav't. 28 Rdy.		20 Pav't. 24 Rdy.		20 Pav't. 28 Rdy.	
	N ^o	Length	N ^o	Length	N ^o	Length	N ^o	Length
A	2	11'-0"	2	13'-0"	2	11'-0"	2	13'-0"
B	2	11'-0"	2	13'-0"	2	11'-0"	2	13'-0"
C	2	10'-6"	2	12'-6"	2	11'-0"	2	12'-6"
D	2	10'-6"	2	12'-0"	2	10'-6"	2	12'-6"
E	2	10'-0"	2	12'-0"	2	10'-6"	2	12'-0"
F	2	10'-0"	2	11'-0"	2	10'-6"	2	11'-6"
G	2	9'-6"	2	10'-6"	2	10'-0"	2	11'-0"
H	2	9'-6"	2	10'-0"	2	10'-0"	2	10'-6"
I	2	9'-0"	2	9'-6"	2	10'-0"	2	10'-0"
J	2	9'-0"	2	9'-0"	2	9'-6"	2	9'-6"
K	2	8'-6"	2	8'-6"	2	9'-6"	2	9'-6"
L	2	8'-6"	2	8'-6"	2	9'-6"	2	9'-6"
M	42	18'-0"	50	18'-0"	44	18'-0"	50	18'-0"
N	36	16'-0"	38	16'-0"	42	16'-0"	42	16'-0"
O	6	6'-6"	6	7'-0"	4	7'-6"	6	8'-0"
P	2	15'-6"	4	12'-0"	2	11'-0"	2	13'-6"

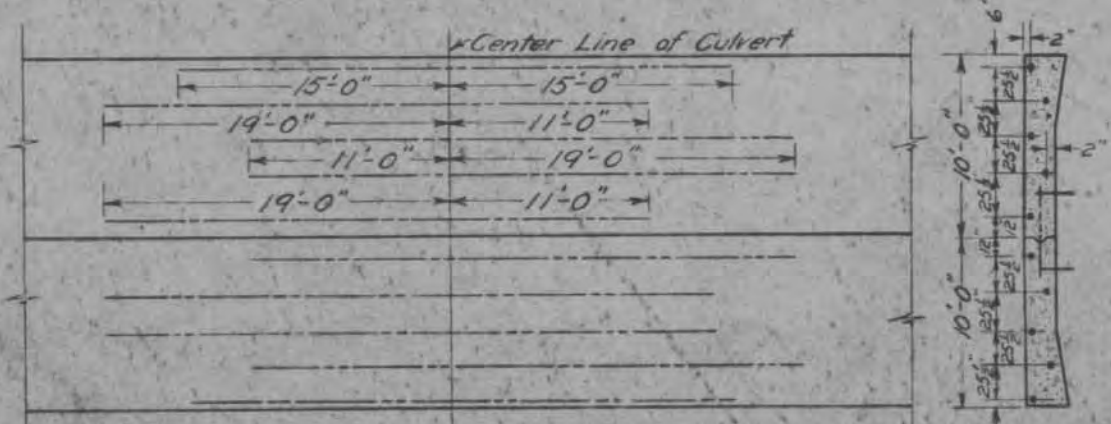
	A	B	C	D	E	F	G	H
18 Pav't. 24 Rdy.	2.40'	2.27'	1.94'	1.56'	1.14'	.80'	.48'	.28'
18 Pav't. 28 Rdy.	4.43'	4.13'	3.63'	2.90'	2.00'	1.19'	.57'	.19'
20 Pav't. 24 Rdy.	1.44'	1.37'	1.24'	1.00'	.69'	.42'	.23'	.07'
20 Pav't. 28 Rdy.	3.42'	3.19'	2.79'	2.23'	1.68'	.93'	.47'	.16'



SLAB SPANS

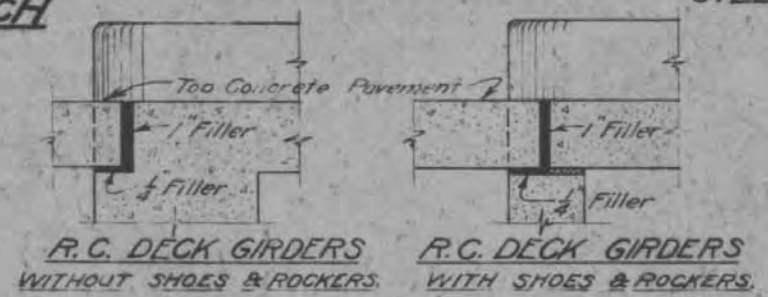
Note:- All reinforcement is 1/2" square deformed bars. Place longitudinal bars 2" from bottom of slab and transverse bars on top of these. Wire longitudinal and transverse bars securely together to form separate mats on each side of parting strip.

REINFORCING & WIDENING FOR BRIDGE APPROACH

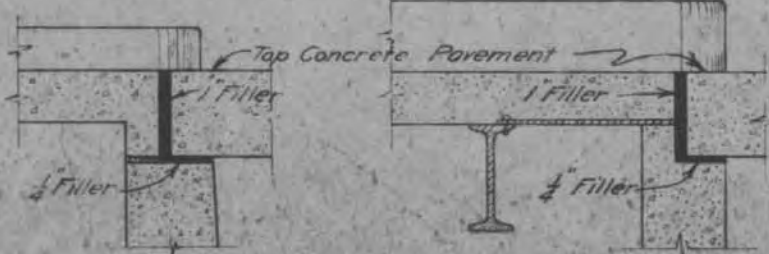


Note:- For other widths of pavement vary the 25 1/2" spaces. All reinforcement is 1/2" square deformed bars 30' long - 10' req'd. Weight of steel 255 lbs.

PAVEMENT REINFORCEMENT OVER CULVERT



R.C. DECK GIRDERS WITHOUT SHOES & ROCKERS. R.C. DECK GIRDERS WITH SHOES & ROCKERS.



I-BEAM SPANS. STEEL PLATE GIRDERS & STEEL TRUSSES.

METHODS OF CONNECTING CONCRETE PAVEMENT WITH BRIDGE STRUCTURES.

STEEL & ADDITIONAL CONC. FOR ONE END

	Lbs. Steel	Sq Yds. Conc.
18 Pav't. 24 Rdy.	1390	13.10
18 Pav't. 28 Rdy.	1580	23.58
20 Pav't. 24 Rdy.	1500	7.86
20 Pav't. 28 Rdy.	1630	18.35

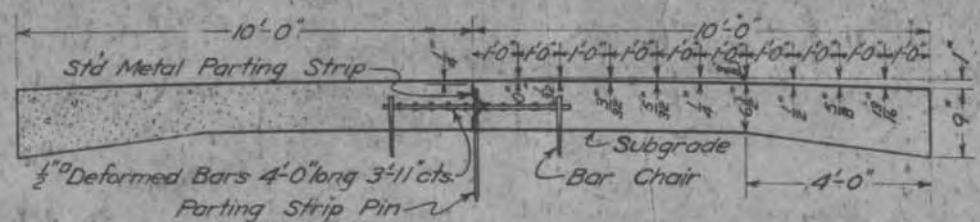
STANDARD DESIGN PAVEMENT REINFORCING FOR BRIDGE APPROACHES & CULVERTS

WISCONSIN HIGHWAY COMMISSION

Correct:- J. Crane
PLANNING ENGINEER

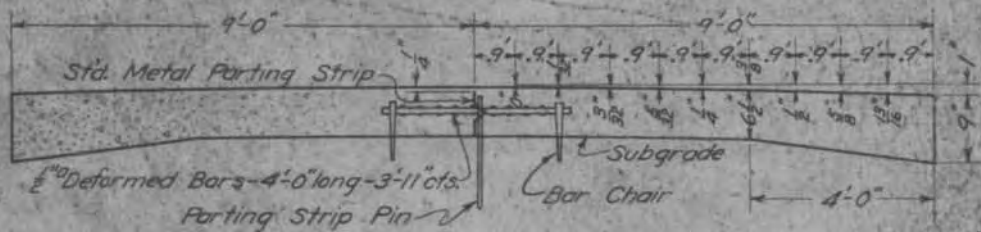
Approved:- [Signature]
DEPUTY STATE HIGHWAY ENG.

Approved:- [Signature]
SUPERVISOR



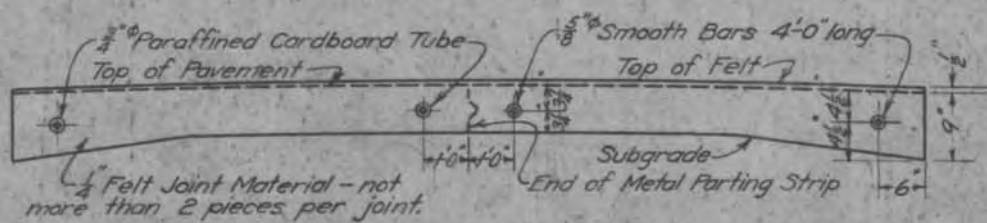
CROSS SECTION OF STD. 20 FT. CONCRETE PAVEMENT.

SECTION AREA = 11.68 SQ. FT.
1" Parabolic Crown.

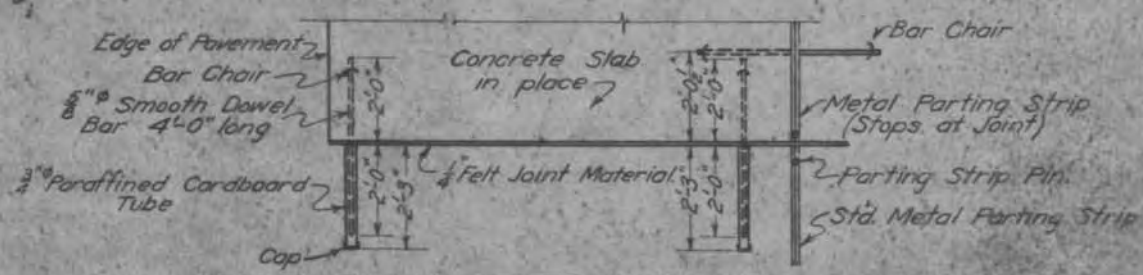


CROSS SECTION OF STD. 18 FT. CONCRETE PAVEMENT.

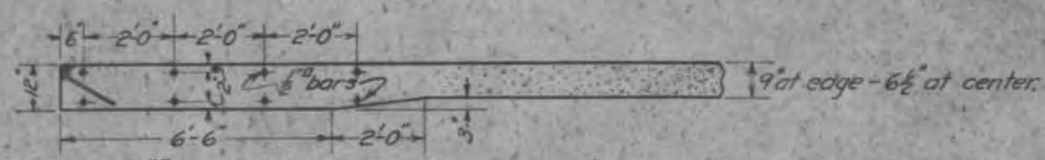
SECTION AREA = 10.60 SQ. FT.
1" Parabolic Crown.



TRANSVERSE JOINT DETAIL.

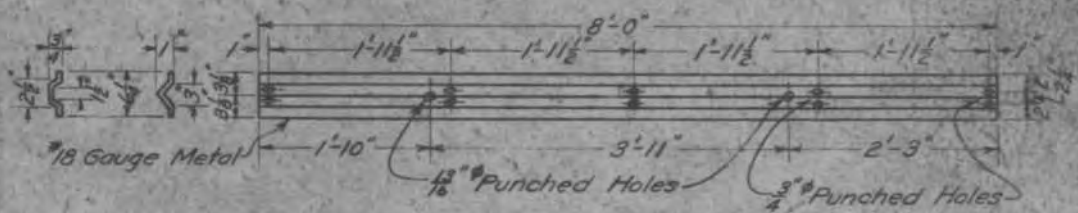


HALF PLAN OF TRANSVERSE JOINT.

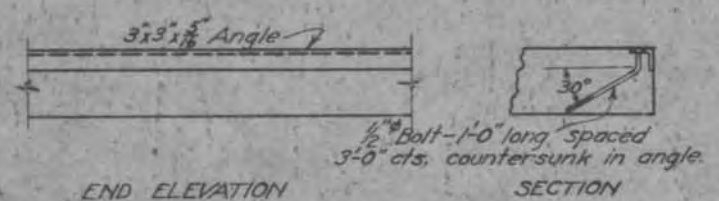


16- $\frac{1}{2}$ " bars 9'-6" long required on each side of track.

SECTION AT RIGHT ANGLES TO TRACK SHOWING REINFORCEMENT.



STANDARD METAL PARTING STRIP.

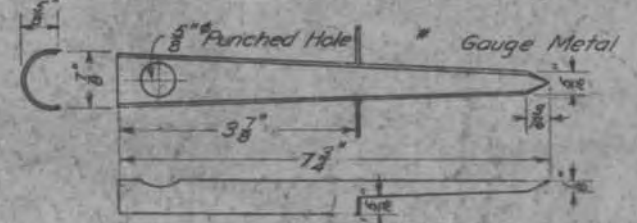


ARMOR PROTECTION AT R.R. CROSSING.

NOTE:- Protect ends of pavement at railroad crossings with 3x3x $\frac{1}{8}$ " angle placed as shown and anchored by $\frac{1}{2}$ " x 1'-0" bolts at 3'-0" cts. Bolts shall be countersunk in angle flush with surface and shall fit snugly. The crown to be flat and may be worked out in 25 feet.



PRESSED STEEL PARTING STRIP PIN.

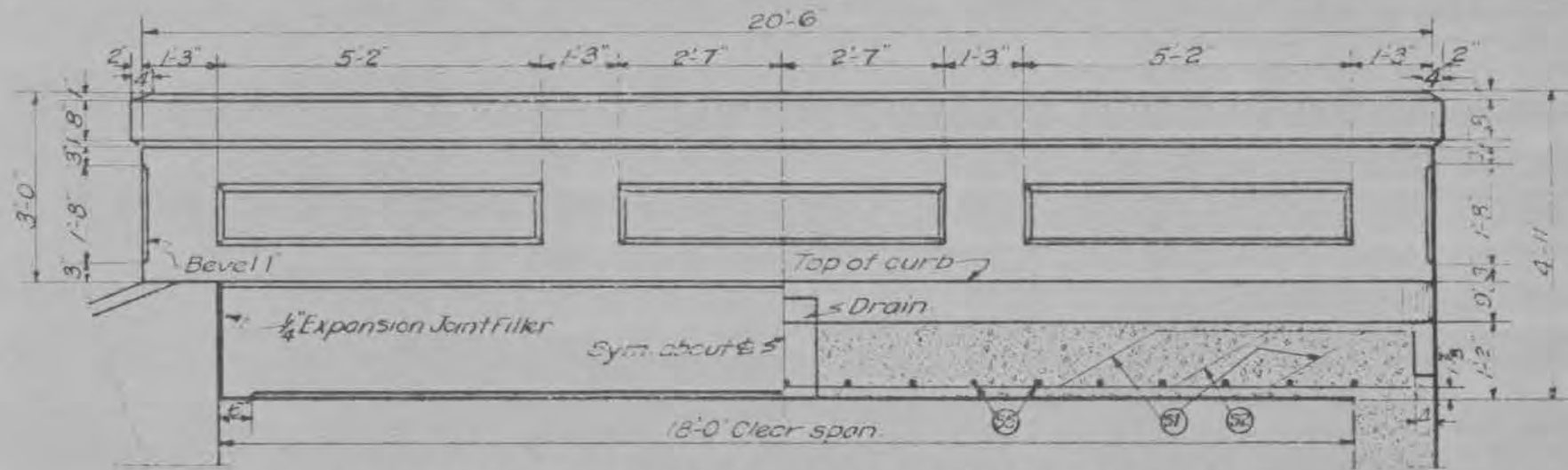


SAMPLE BAR PIN.
APPROVED BAR PINS MUST BE USED.

STANDARD DESIGN CONCRETE PAVEMENT SECTIONS AND PAVEMENT JOINT DETAILS. WISCONSIN HIGHWAY COMMISSION.

Correct:- *F. Marx*
PLAN ENGINEER.
Approved:- *W. Keymouth*
DEPUTY STATE HIGHWAY ENGINEER.
Approved:- *H. Kuehling*
STATE HIGHWAY ENGINEER.

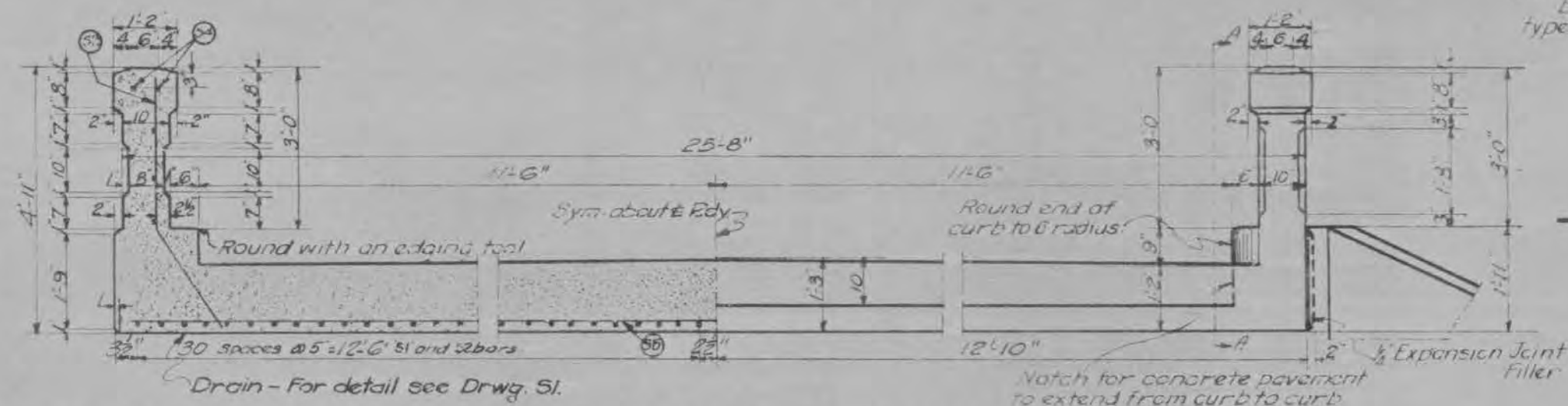
100 ROAD DIST. NO.	4	TITLE PROGRAM	WIS	SHEET NO.	TOTAL SHEETS
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HALF SIDE ELEVATION HALF SECTION A-A

GENERAL NOTES

Concrete shall be class "A" 1-2-4 proportions.
 Reinforcement shall be mechanical bond bars of net section equal to the area of bars specified.
 The arrangement of the longitudinal bars shall be as follows: The "s1" bars alternate with the "s2" bars. Ends are reversed for adjacent "s1" bars and "s2" bars.
 Longitudinal and transverse floor bars shall be bent around drains.
 All reinforcement shall be held in place by metallic bar chairs.
 Expansion joint filler to be of approved type.

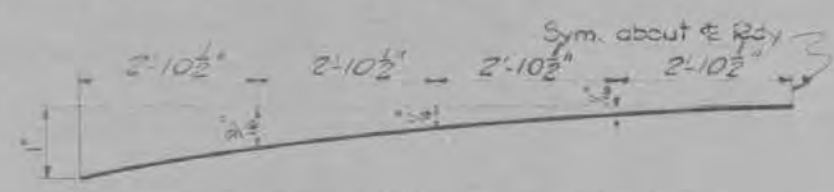


HALF CROSS SECTION OF ROADWAY THRU PANELING

HALF END ELEVATION

ESTIMATED QUANTITIES

Concrete: 29.2 Cu. Yds.
 Reinforcing Steel: 3240 lbs.
 Drains: 2 reqd. complete
 Expansion Joint Filler: 1/4"



ROADWAY CROWN.

BILL OF BARS

NO.	REV.	SIZE	SHG.	LENGTH	LOCATION
31	S1	7/8 φ	10 cts	20'-0"	Longitudinal in floor
31	S2	7/8 φ	10 cts	20'-0"	Longitudinal in floor
28	S3	1/2 φ	18 cts	5'-0"	Vertical in railing
10	S4	1/2 φ	10 cts	20'-0"	Horizontal in railing
19	S5	1/2 φ	10 cts	25'-9"	Transverse in floor

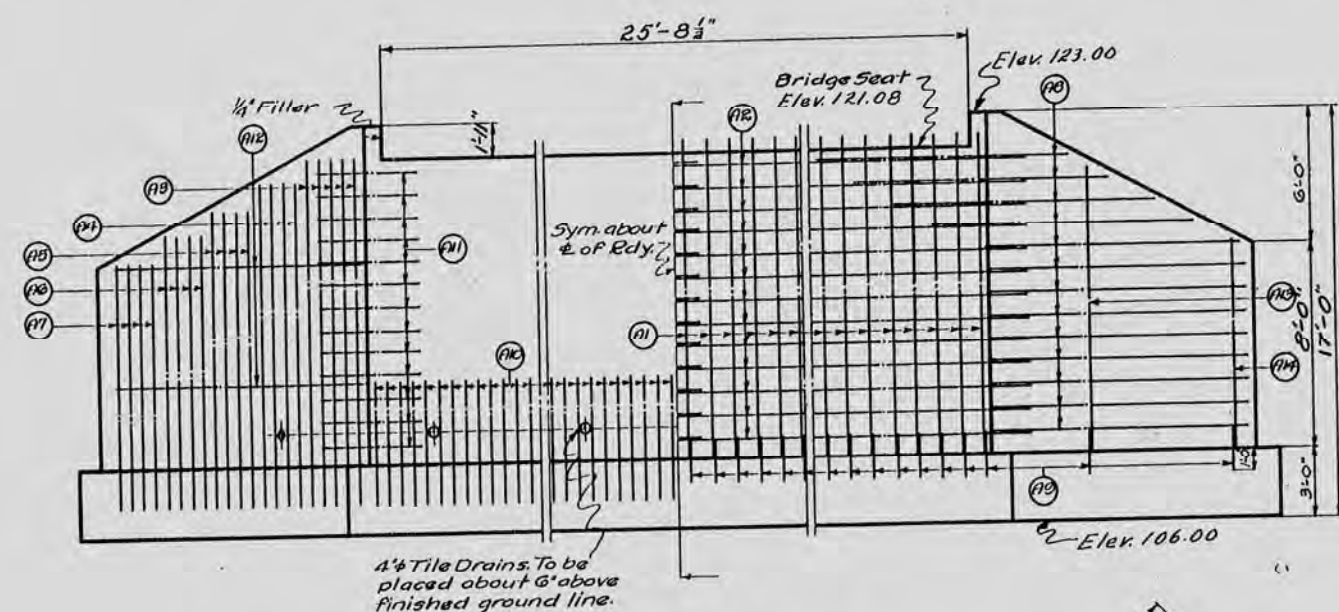
Bridge Job No. **118-24**

WISCONSIN HIGHWAY COMMISSION
REINFORCED CONCRETE SLAB
18'-0" SPAN 24'-0" ROADWAY

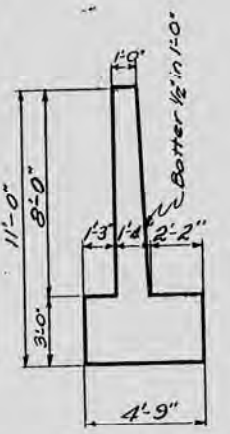
Correct: *C. H. Kutz*
 Bridge Engineer
 Approved: *J. A. Nielsen*
 State Highway Engineer
 9/19/27

Approved: *C. H. Kutz*
 Deputy State Highway Engineer

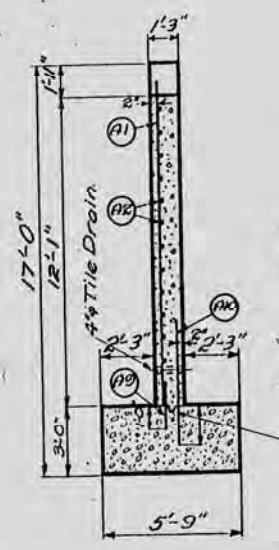
Plan Dept. **H. 18-24**



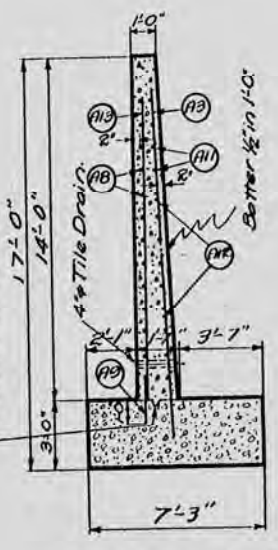
FRONT ELEVATION.



END VIEW OF WINGS.

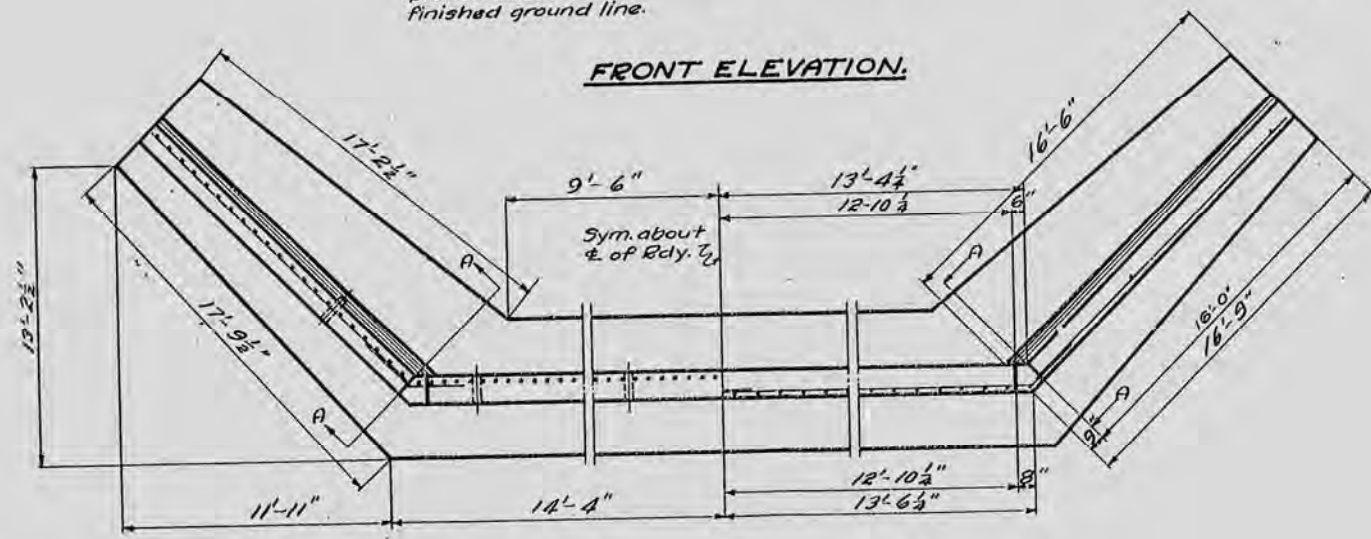


SECTION ON CL OF R.D.Y.

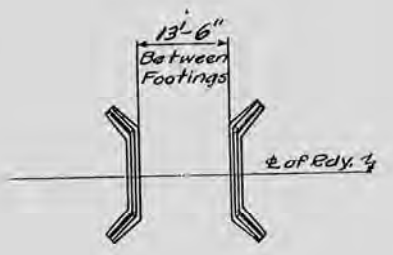


SECTION A-A.

DETAIL OF CONSTRUCTION JOINT.
 See Specifications under "Depositing Concrete."



PLAN.

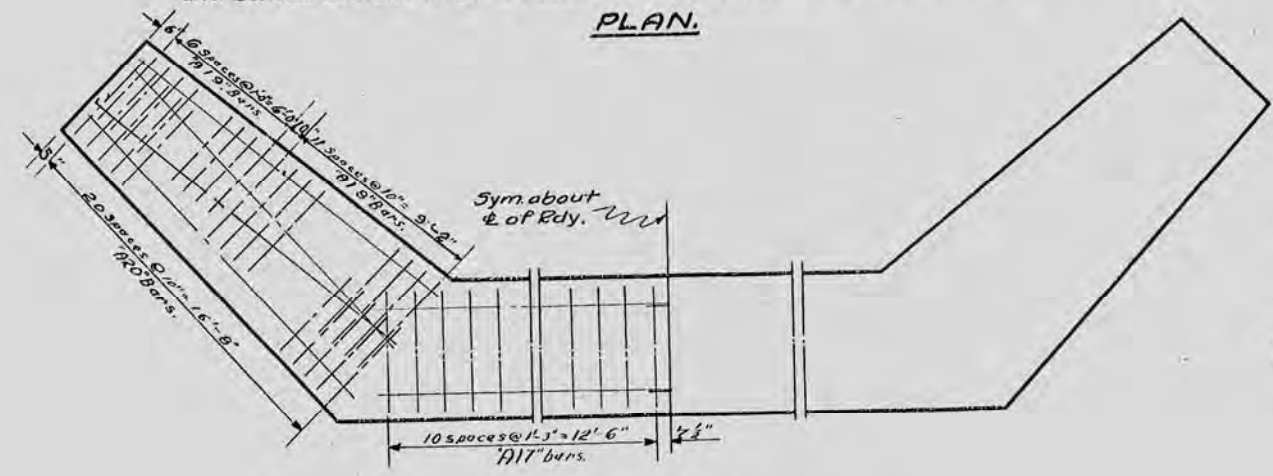


LOCATION DIAGRAM.

BILL OF BARS.

NO.	MARK	SIZE	LENGTH	SPACING	LOCATION	IMBED IN FT
56	A1	1/2"	13'-0"	10" cts	Vertical in body. (Front face)	
48	A2	1/2"	17'-0"	1'-0" cts	Horizontal in body. (Front face)	
20	A3	3/8"	15'-0"	9" cts	Vertical in wings. (Back face)	2'-6"
18	A4	3/8"	13'-6"	9" cts	Vertical in wings. (Back face)	2'-1"
16	A5	3/8"	12'-0"	9" cts	Vertical in wings. (Back face)	1'-9"
10	A6	3/8"	11'-0"	9" cts	Vertical in wings. (Back face)	1'-9"
10	A7	3/8"	9'-6"	9" cts	Vertical in wings. (Back face)	1'-9"
48	A8	1/2"	10'-0"	1'-0" cts	Horizontal in wings. (Front face)	
64	A9	1/2"	2'-0"	shown	Dowels for spacing A11, A13 + A14 bars	1'-0"
64	A10	1/2"	6'-0"	10" cts	Vertical in body. (Back face)	1'-9"
48	A11	1/2"	5'-0"	1'-0" cts	Horizontal in corners (Back face)	
8	A12	1/2"	16'-0"	shown	Horizontal in wings. (Back face)	
4	A13	1/2"	12'-0"	shown	Vertical in wings. (Front face)	
4	A14	1/2"	9'-6"	shown	Vertical in wings. (Front face)	
8	A15	1/2"	15'-0"	shown	Longitudinal in body footing.	
10	A16	1/2"	17'-0"	shown	Longitudinal in wing footing.	
14	A17	1/2"	5'-0"	11" cts	Transverse in body footing.	
48	A18	1/2"	5'-0"	10" cts	Transverse in wing footing (Heel)	
28	A19	1/2"	4'-6"	10" cts	Transverse in wing footing (Heel)	
84	A20	1/2"	3'-6"	10" cts	Transverse in wing footing (Toe)	

Showing Footing Dimensions, Drains and Reinforcement in Back Face. Showing Neatwork Dimensions and Reinforcement in Front Face.



FOOTING PLAN.

GENERAL NOTES.

Concrete shall be class 10'1:2:4 proportions.
 Bevel exposed edges of concrete 1".
 Reinforcement shall be mechanical bond bars of net section equal to the area of bars specified.

ESTIMATED QUANTITIES.

Concrete: 140.6 Cu. Yds.
 Reinforcing Steel: 4660 lb.
 Tile Drains: 4" 10 lin. ft. req'd.

SUPERSTRUCTURE-ONE SPAN-H18-24&51.

BRIDGE JOB NO. B4750
 WISCONSIN HIGHWAY COMMISSION
 REINFORCED CONCRETE ABUTMENTS
 FOR THE
SCHOTT BRIDGE
 TOWN OF TEXAS - MARATHON CO.
 STA. 98+48

CORRECT: *G. J. Knap*
 BRIDGE ENGINEER

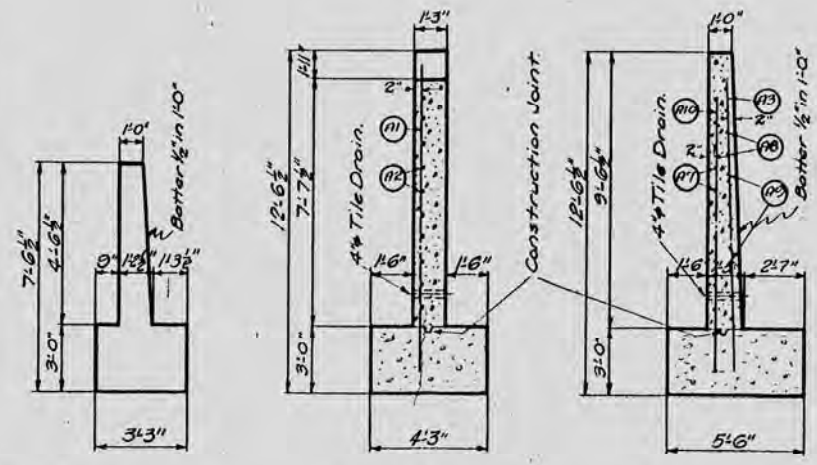
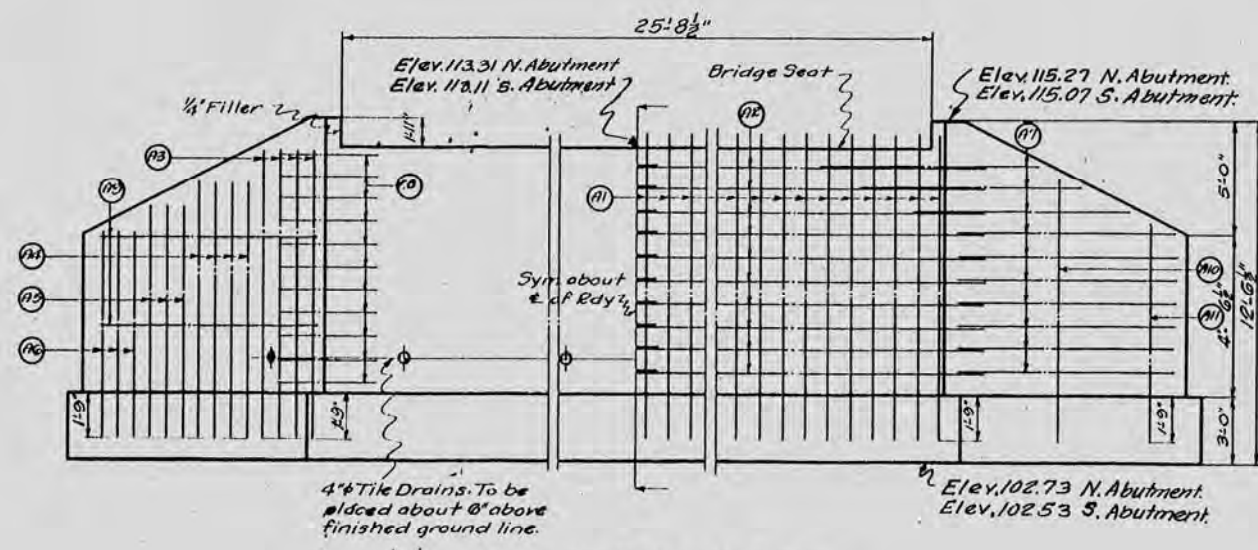
APPROVED: *Clayworth*
 DEPUTY STATE HIGHWAY ENGINEER

APPROVED: *H. J. Kneeling*
 STATE HIGHWAY ENGINEER

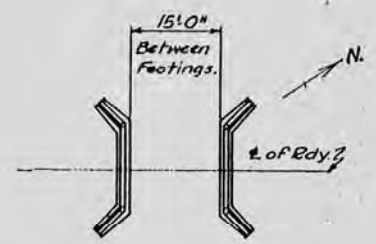
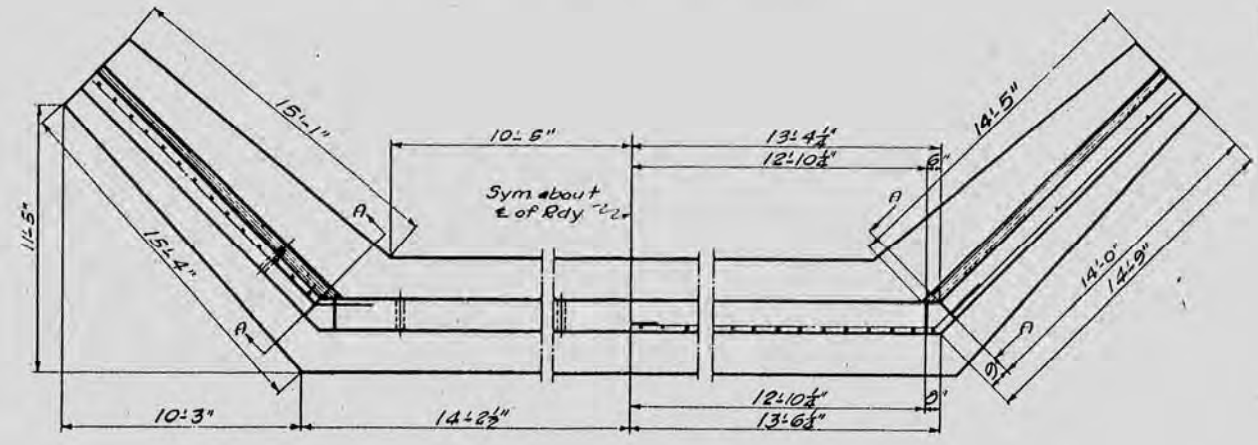
Drawn: *[Signature]*
 Checked: *[Signature]*

CEN. 11-1-28
 LMF

SLAB SPAN ABUTMENTS.
 For heights over 15'-0" and up to and including 18'-0".
 Parapet notch out to out of railings + 1/2".

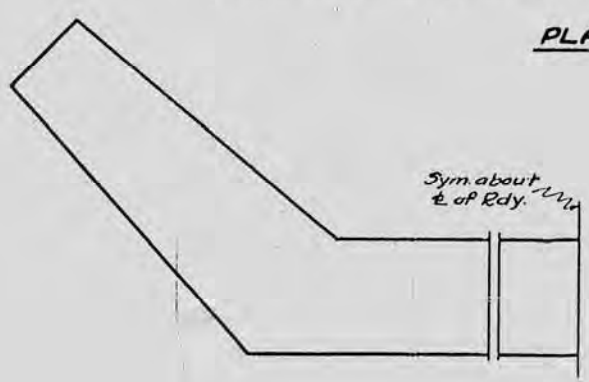


DETAIL OF CONSTRUCTION JOINT.
See Specifications under "Depositing Concrete."



BILL OF BARS.

NO.	MARK	SIZE	LENGTH	SPACING	LOCATION
56	A1	1/2"	10'-3"	1'-0" cts	Vertical in body. (Front Face)
28	A2	1/2"	17'-6"	1'-0" cts	Horizontal in body. (Front Face)
10	A3	1/2"	10'-0"	1'-0" cts	Vertical in wings. (Back Face)
16	A4	1/2"	9'-0"	1'-0" cts	Vertical in wings. (Back Face)
12	A5	1/2"	7'-6"	1'-0" cts	Vertical in wings. (Back Face)
12	A6	1/2"	6'-6"	1'-0" cts	Vertical in wings. (Back Face)
28	A7	1/2"	14'-0"	1'-0" cts	Horizontal in wings. (Front Face)
28	A8	1/2"	5'-0"	1'-0" cts	Horizontal in corners (Back Face)
8	A9	1/2"	14'-0"	shown	Horizontal in wings. (Back Face)
4	A10	1/2"	10'-0"	shown	Vertical in wings. (Front Face)
4	A11	1/2"	7'-0"	shown	Vertical in wings. (Front Face)



GENERAL NOTES.

Concrete shall be class 'A'-1:2:4 proportions.
Bevel exposed edges of concrete 1".
Reinforcement shall be mechanical bend bars of net section equal to the area of bars specified.
Both abutments are alike.

ESTIMATED QUANTITIES.

Concrete: 897 Cu. Yds.
Reinforcing Steel: 1880#
Tile Drains: 4" 1/4 lin. Ft. reqd.

SUPERSTRUCTURE-ONE SPAN-H18-24 & S1.

BRIDGE JOB NO. B4749

WISCONSIN HIGHWAY COMMISSION
REINFORCED CONCRETE ABUTMENTS
FOR THE
LUEDTKE BRIDGE
TOWNSHIP OF TEXAS - MARATHON CO.

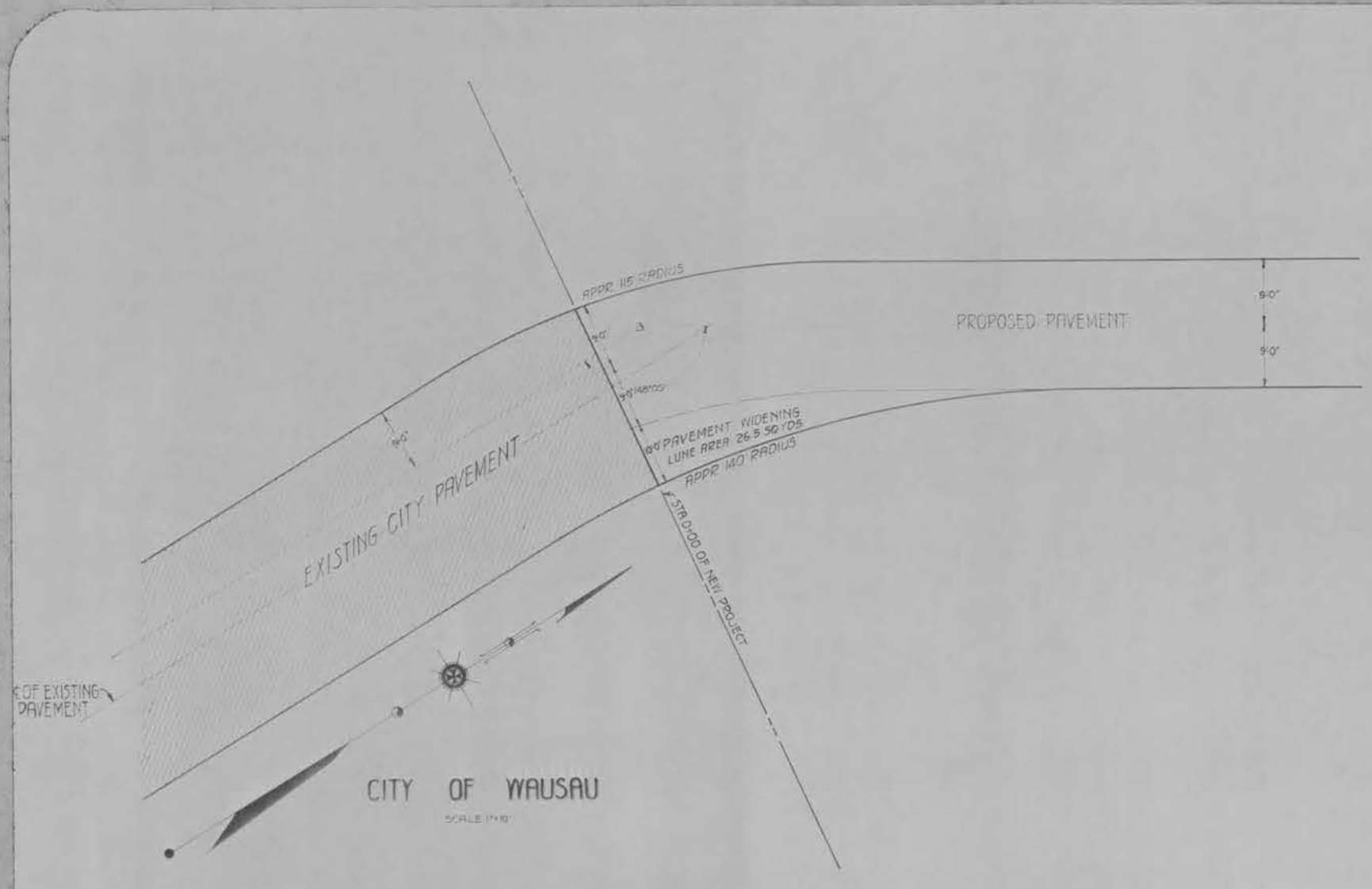
CORRECT: *G. J. Koch*
BRIDGE ENGINEER

APPROVED: *C. W. ...*
DEPUTY STATE HIGHWAY ENGINEER

APPROVED: *H. J. ...*
STATE HIGHWAY ENGINEER

FED. ROAD DIST. NO.	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
4	WIS.			

DIVISION JOB NO. _____



DETAIL OF PAVEMENT WIDENING AT SOUTH
END OF WAUSAU-BROKAW JOB PROJ. NO. 4455

WISCONSIN HIGHWAY COMMISSION
MADISON, WIS.

RECOMMENDED FOR APPROVAL

H. M. Jacobs
DIVISION ENGINEER

APPROVED:

E. K. Weymouth
DEPUTY STATE HIGHWAY ENGINEER

STATE HIGHWAY ENGINEER

Div. Job # 4455 — Pav. Widening

STA 17 END CUBIC
 AREAS YARDS
 CUT FILL CUT FILL
 1057 30 R
 4 21
 39 57
 111 R

STA 16 30 R
 17 10
 1057
 94 41
 56 R

STA 15 34 12
 1057
 124 37

STA 14 33 8
 1057
 213 17

STA 13 82 1
 1057
 317 2

STA 12 69 0
 1057
 80 30

STA 11 60 18 68
 1057
 31 176

STA 11 11 91
 1057
 57 263

STA 10 20 51
 1057
 85 159
 167 Rock
 1040
 802

STA 9 END CUBIC
 AREAS YARDS
 CUT FILL CUT FILL
 1057 26 35

76 120

STA 8 15 30
 1057

59 107

STA 7 17 28
 1057

57 115

STA 6 14 34
 1057

69 107

STA 5 23 24
 1057

107 69

STA 4 35 13
 1057

122 44

STA 3 31 11
 1057

113 41

STA 2 30 11
 1057

119 37

STA 1 34 9
 1057

189 17

STA 0 65 0
 1057

1057

COLUMN TOTALS 911 657

COLUMN TOTALS

FINAL SURVEY PLOTTER
 NOTE BOOK
 NO.

ORIGINAL SURVEY PLOTTER
 NOTE BOOK
 NO.

PROJ. NO.	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
4	WIS.	4455	19	29

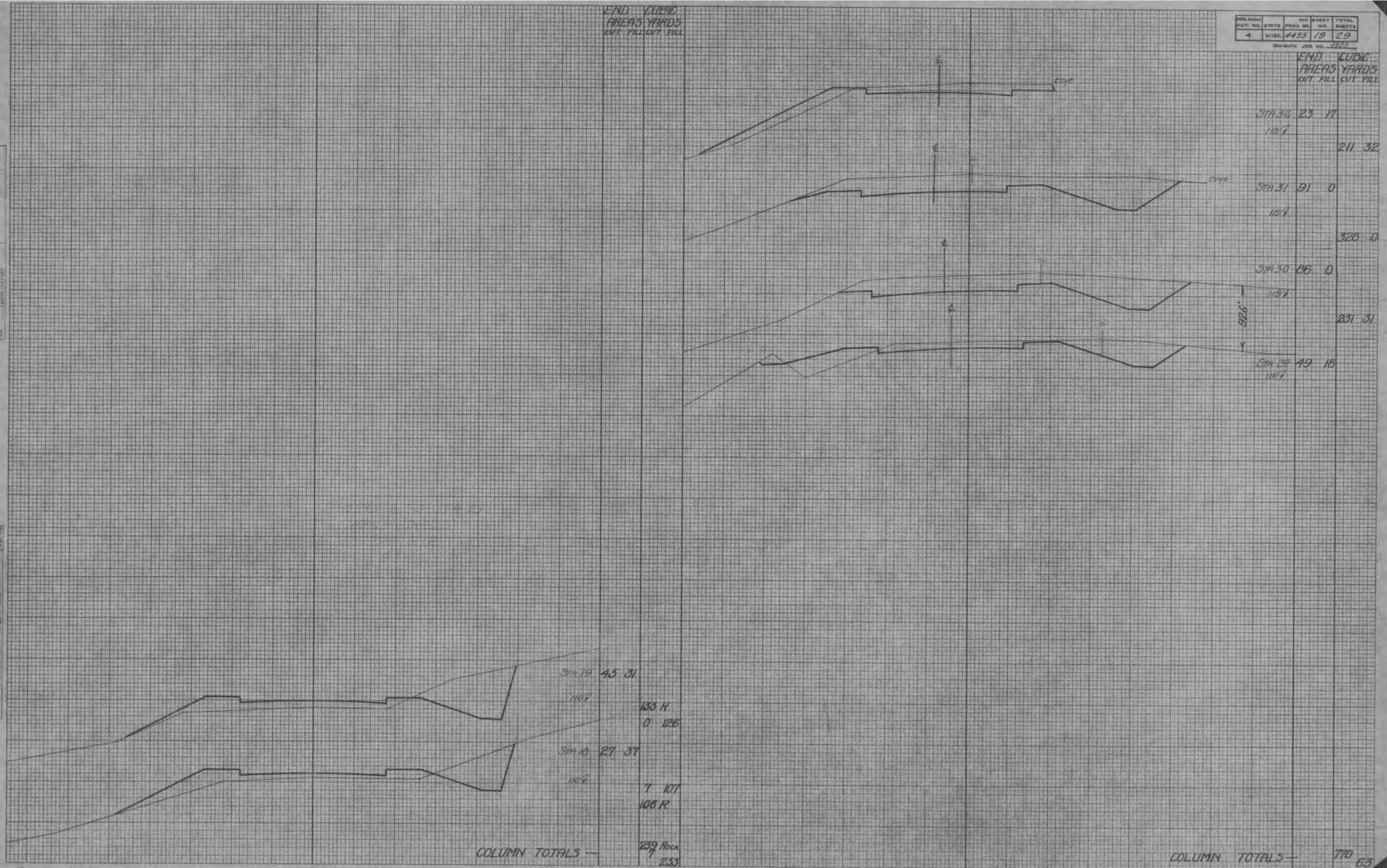
DIVISION JOB NO. 4455

END CUBIC
AREAS YARDS
CUT FILL CUT FILL

END CUBIC
AREAS YARDS
CUT FILL CUT FILL

DATE: _____
 ORIGINAL SURVEY PLOTTED: _____
 REVISIONS: _____
 SCALE: _____

DATE: _____
 ORIGINAL SURVEY PLOTTED: _____
 REVISIONS: _____
 SCALE: _____



STATION	CUT	FILL	CUT	FILL
Sta 36	23	17		
115.1			211	32
Sta 31	91	0		
115.1			328	0
Sta 30	86	0		
115.1			231	31
Sta 29	49	18		
115.1				

Sta 19	45	31		
110.4			133 R.	0 126
Sta 18	27	37		
110.4			7 107	106 R.
COLUMN TOTALS			239 Rock	233

COLUMN TOTALS — 770 63

END CUBIC
AREAS YARDS
CUT FILL CUT FILL

Sta 40 12 23

1257

96 57

Sta 39 40 8

1257

104 59

Sta 38 16 24

1257

94 80

Sta 37 35 19

1257

208 35

Sta 36 77 0

1257

256 70

Sta 35 61 38

1257

196 204

Sta 34 43 72

1207

115 230

1207

Sta 33 17 52

74 128

COLUMN TOTALS

1143 863

Sta 49 0 40

1257

35 143

Sta 48 10 37

1207

50 100

Sta 47 17 17

1257

67 39

Sta 46 19 4

1257

68 20

Sta 45 18 7

1257

74 20

Sta 44 22 4

1257

80 20

Sta 43 21 7

1257

61 59

Sta 42 12 25

1257

30 85

Sta 41 4 21

1257

30 82

COLUMN TOTALS

551 677

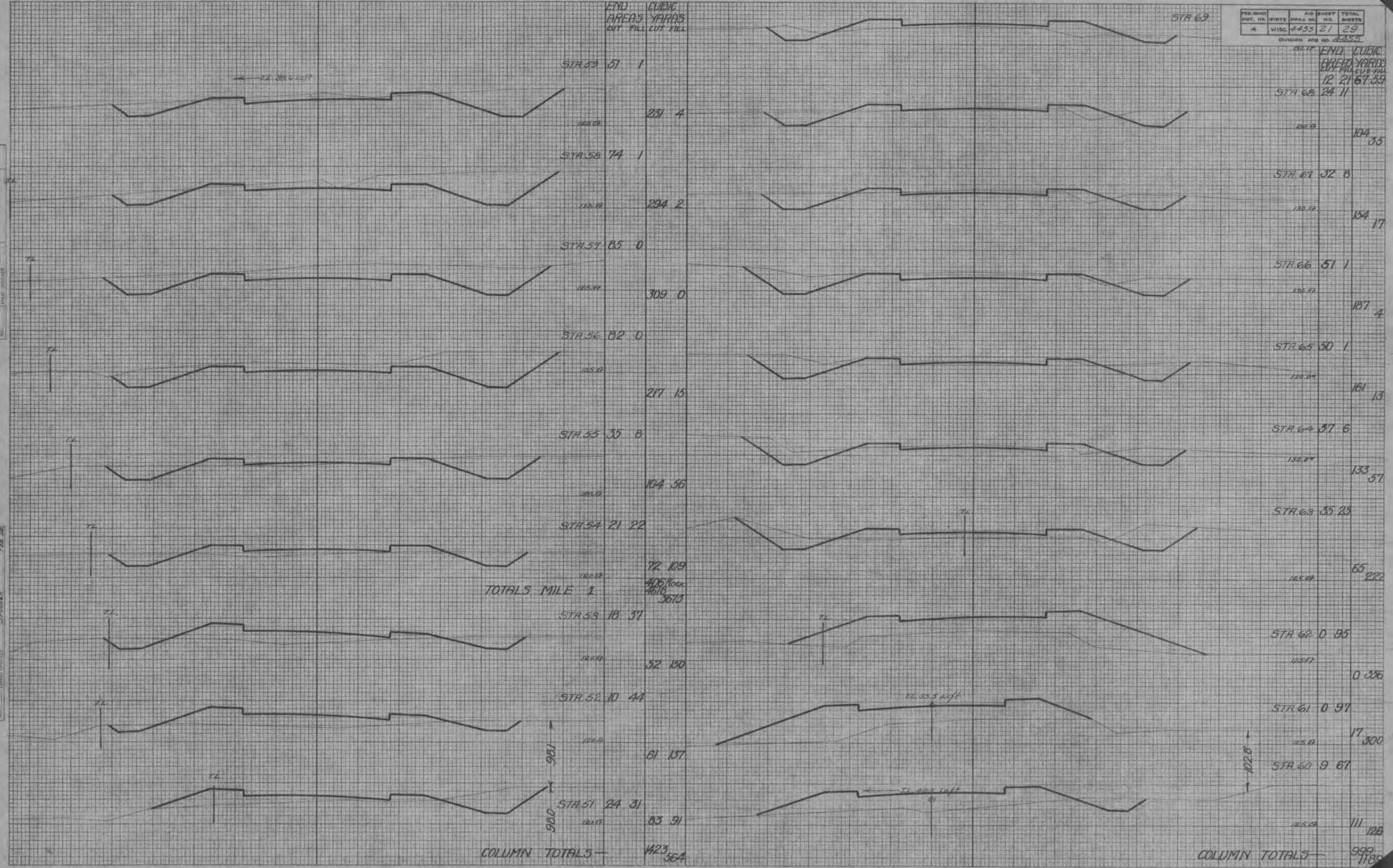
FINAL SURVEY

ORIGINAL SURVEY

RD NO.	ST.	PREL. NO.	SHEET NO.	TOTAL SHEETS
4	WISC.	4453	21	29

END CUBIC
AREAS YARDS
CUT FILL CUT FILL
12 21 67 59

END CUBIC
AREAS YARDS
CUT FILL CUT FILL



TOTALS MILE 1
405 Rock
1616
3613

COLUMN TOTALS - 1423 564

COLUMN TOTALS - 999 1169

FINAL SURVEY
RELATIVE PLATTED
PLATTED
NOTE BOOK
NO.

ORIGINAL SURVEY
RELATIVE PLATTED
PLATTED
NOTE BOOK
NO.

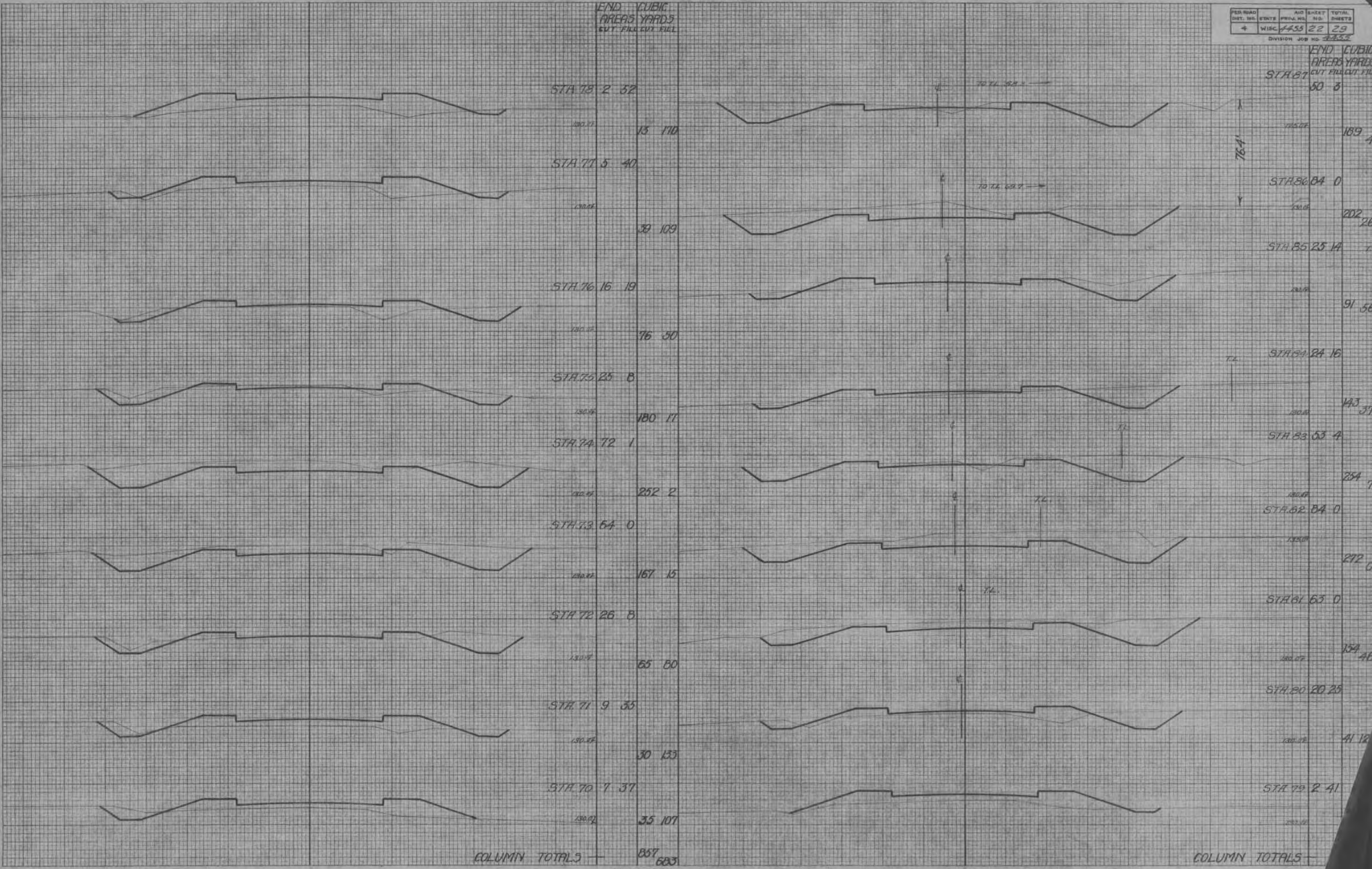
PER. ROAD DIST. NO.	EST. NO.	PROJ. NO.	SHEET NO.	TOTAL SHEETS
4	WISC 455	22	29	
DIVISION JOB NO. 4432				

END CUBIC
AREAS YARDS
CUT FILL CUT FILL

END CUBIC
AREAS YARDS
CUT FILL CUT FILL

FINAL SURVEY
NOTE BOOK
NO.

ORIGINAL SURVEY
NOTE BOOK
NO.



COLUMN TOTALS 857 603

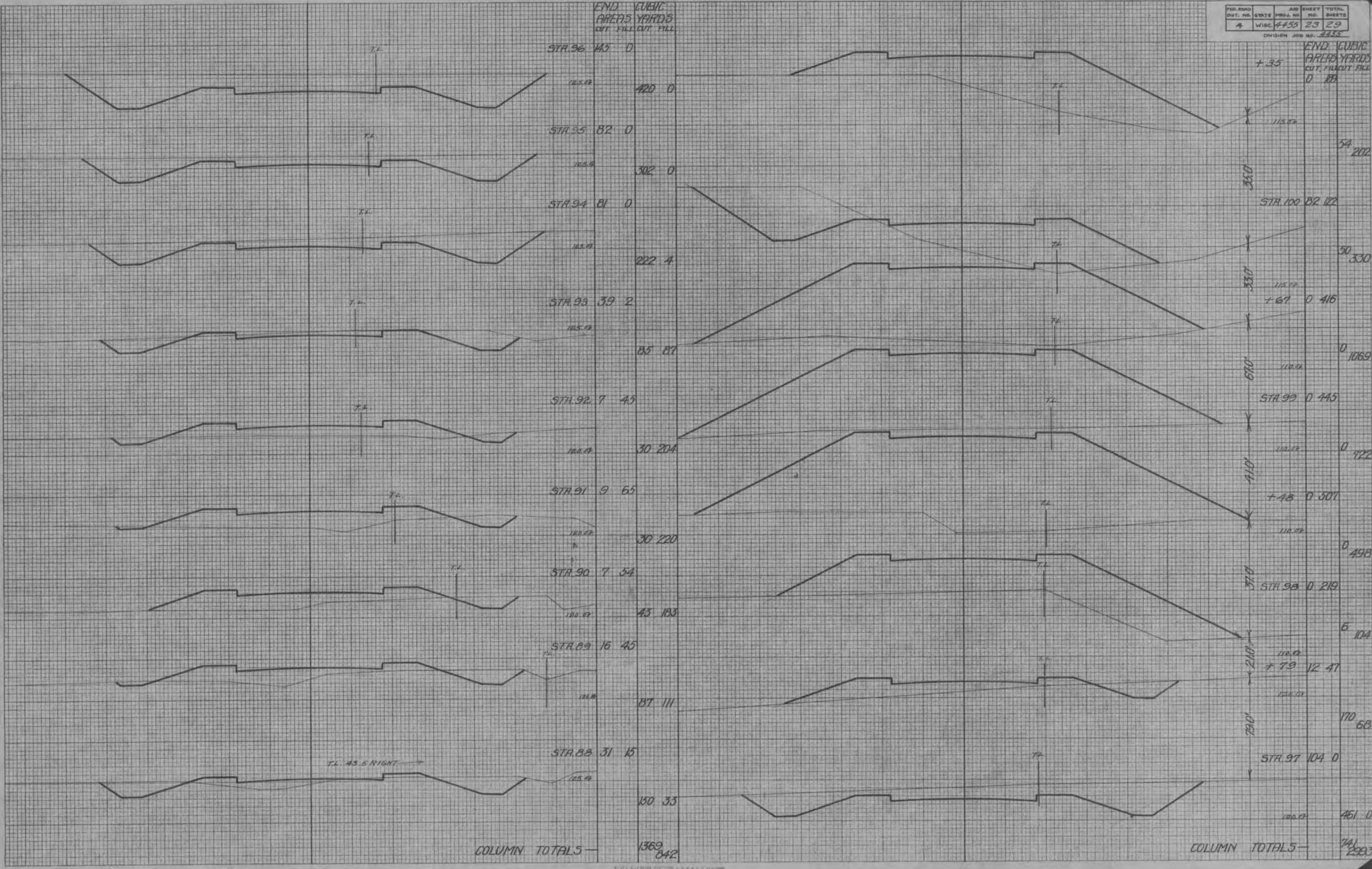
COLUMN TOTALS

PER. ROAD	DIST. NO.	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
4	WISC	4455	23	29	

DIVISION JOB NO. 4432
 END CUBIC
 AREAS YARDS
 CUT FILL CUT FILL

FINAL SURVEY
 DATE: 10/1/54
 BY: J. W. HARRIS
 CHECKED: J. W. HARRIS

ORIGINAL SURVEY
 DATE: 10/1/54
 BY: J. W. HARRIS
 CHECKED: J. W. HARRIS



END CUBIC
 AREAS YARDS
 CUT FILL CUT FILL

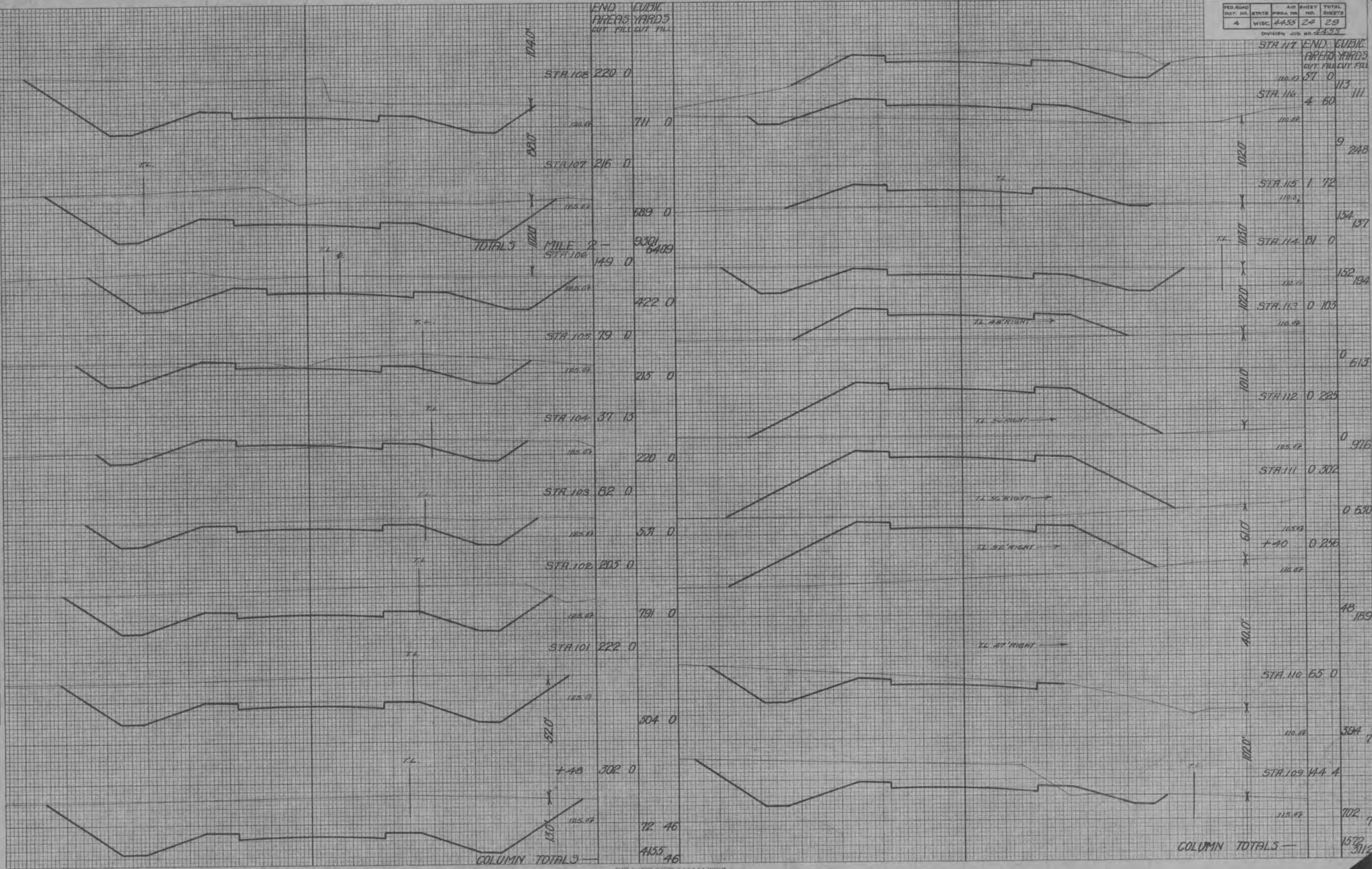
STA. 96	45	0
125.82	420	0
STA. 95	82	0
125.8	302	0
STA. 94	81	0
125.79	222	4
STA. 93	39	2
125.77	85	87
STA. 92	7	45
125.75	30	204
STA. 91	9	65
125.73	30	220
STA. 90	7	54
125.72	45	183
STA. 89	16	45
125.7	87	111
STA. 88	31	15
125.62	150	33
COLUMN TOTALS	1369	842

+ 35	0	188
115.82	54	202
STA. 100	82	122
350	50	330
115.77	+ 67	0 416
330	0	1069
110.74	STA. 99	0 445
610	110.72	0 122
410	+ 48	0 507
110.69	0	498
370	STA. 98	0 219
6	110.67	6 104
210	+ 79	12 47
125.51	170	68
790	170	68
STA. 97	104	0
120.57	461	0
COLUMN TOTALS	741	2993

END CUBIC
 AREAS YARDS
 CUT FILL CUT FILL

DIVISION JOB NO. 4435
 STA 117 END QUENIC
 AREAS YARDS
 CUT FILL CUT FILL

END QUENIC
 AREAS YARDS
 CUT FILL CUT FILL



TOTALS MILE 2 - 9301 6409
 STA 106 149 0

1040'	9	248
1020'	113	111
1020'	154	137
1030'	152	194
1020'	0	103
1010'	0	613
1010'	0	976
610'	0	630
+40	0	256
400'	48	159
1020'	394	7
1020'	702	7
COLUMN TOTALS	1582	3112

COLUMN TOTALS 4155 46

FINAL SURVEY
 NOTED
 NOTE BOOK
 NO.

ORIGINAL SURVEY
 NOTED
 NOTE BOOK
 NO.

FED. ROAD DIST. NO.	STATE	PROJ. NO.	SHEET NO.	TOTAL SHEETS
4	WISC.	4455	25	29

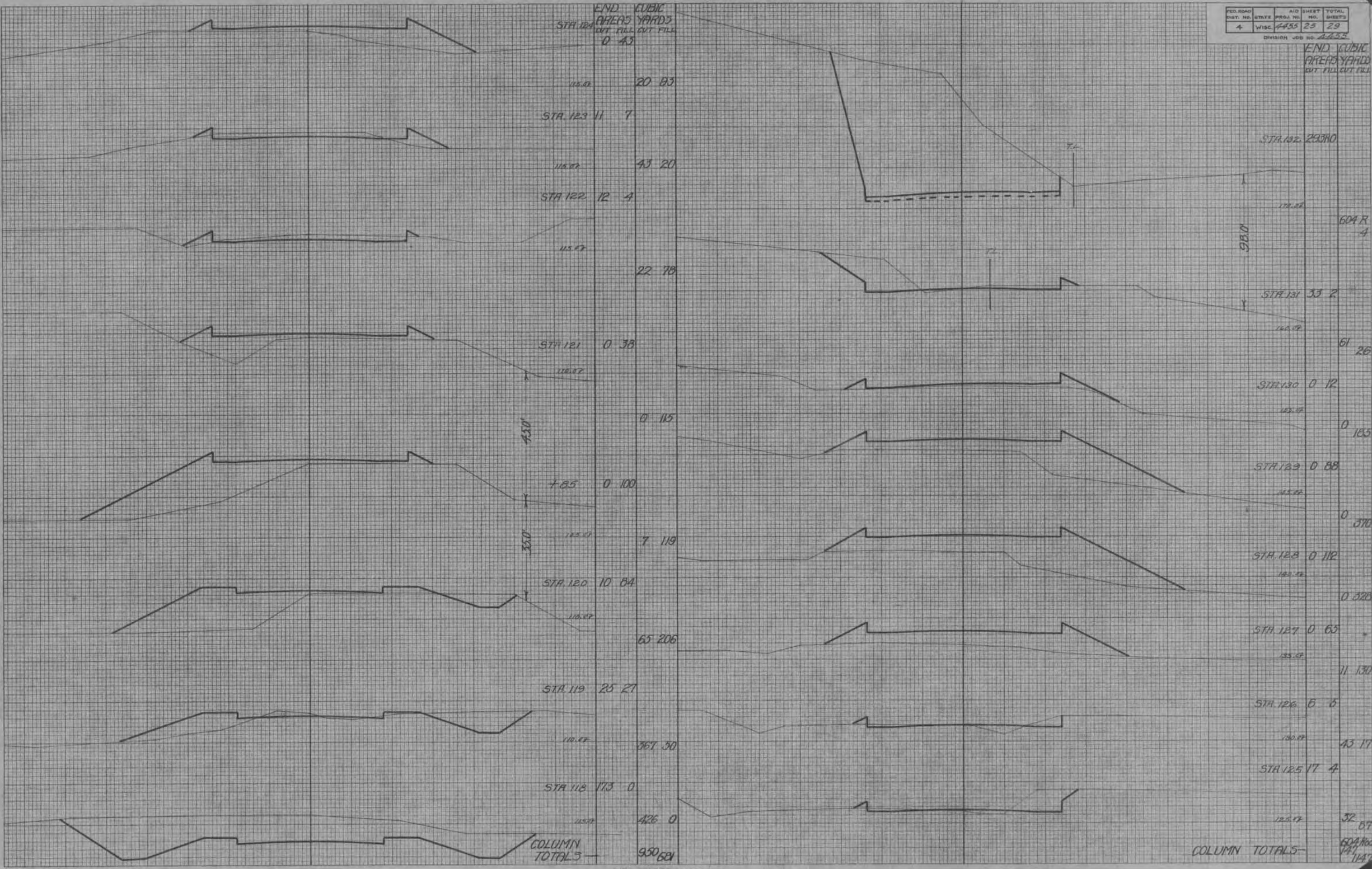
DIVISION JOB NO. 4455

END CUBIC AREAS YARDS
CUT FILL CUT FILL
0 43

END CUBIC AREAS YARDS
CUT FILL CUT FILL

FINAL SURVEY
DATE: 11/15/57
BY: [Signature]
CHECKED: [Signature]

ORIGINAL SURVEY
DATE: 11/15/57
BY: [Signature]
CHECKED: [Signature]



COLUMN TOTALS

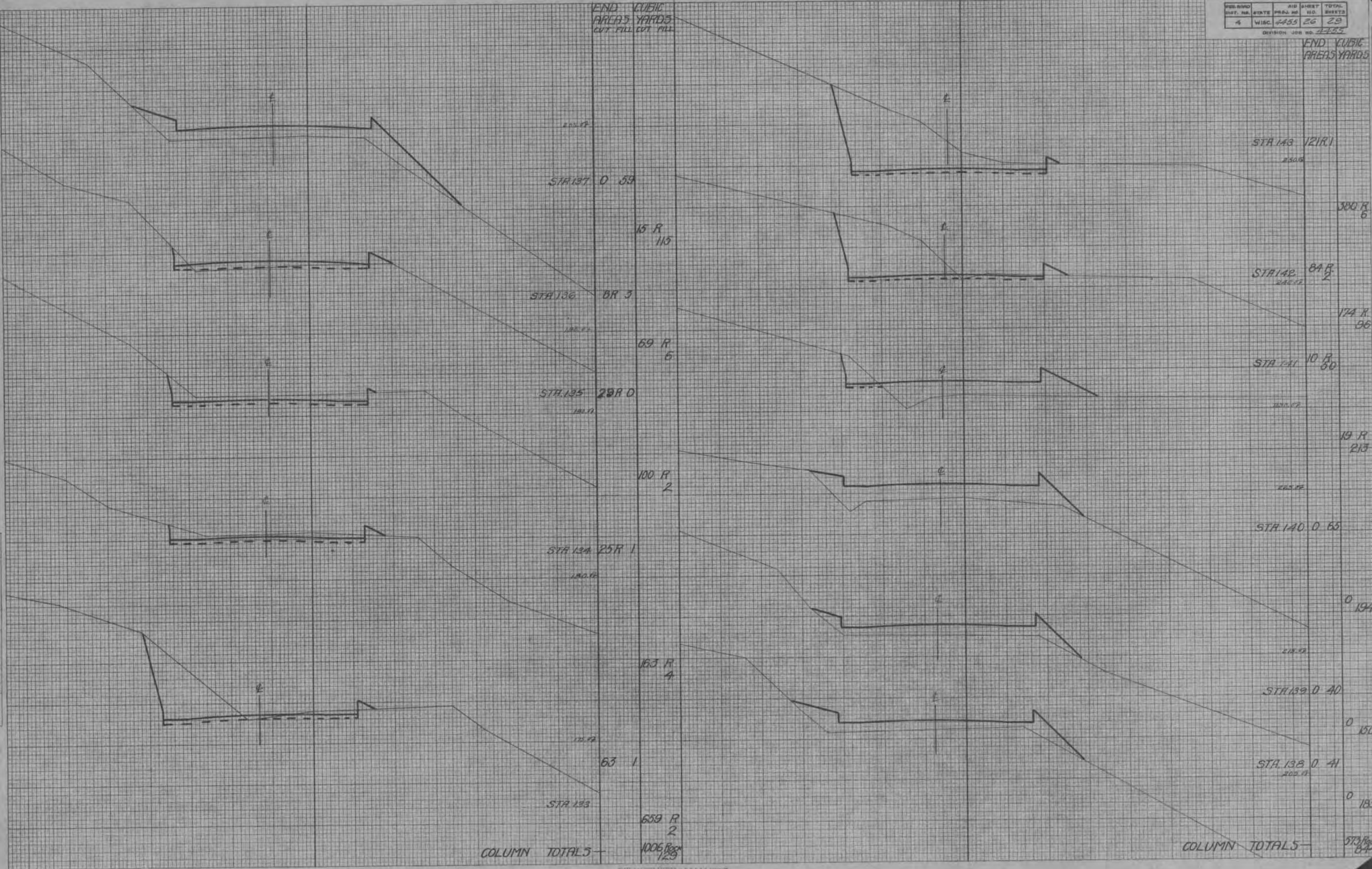
32 87
60A R
171 1147

END CUBIC
AREAS YARDS
CUT FILL CUT FILL

END CUBIC
AREAS YARDS

FINAL SURVEY
DATE: 10/1/54
BY: [Signature]
CHECKED: [Signature]
SCALE: AS SHOWN
NOTE BOOK NO. [Blank]
FIELD CHECKED BY: [Blank]

ORIGINAL SURVEY
DATE: 10/1/54
BY: [Signature]
CHECKED: [Signature]
SCALE: AS SHOWN
NOTE BOOK NO. [Blank]
FIELD CHECKED BY: [Blank]



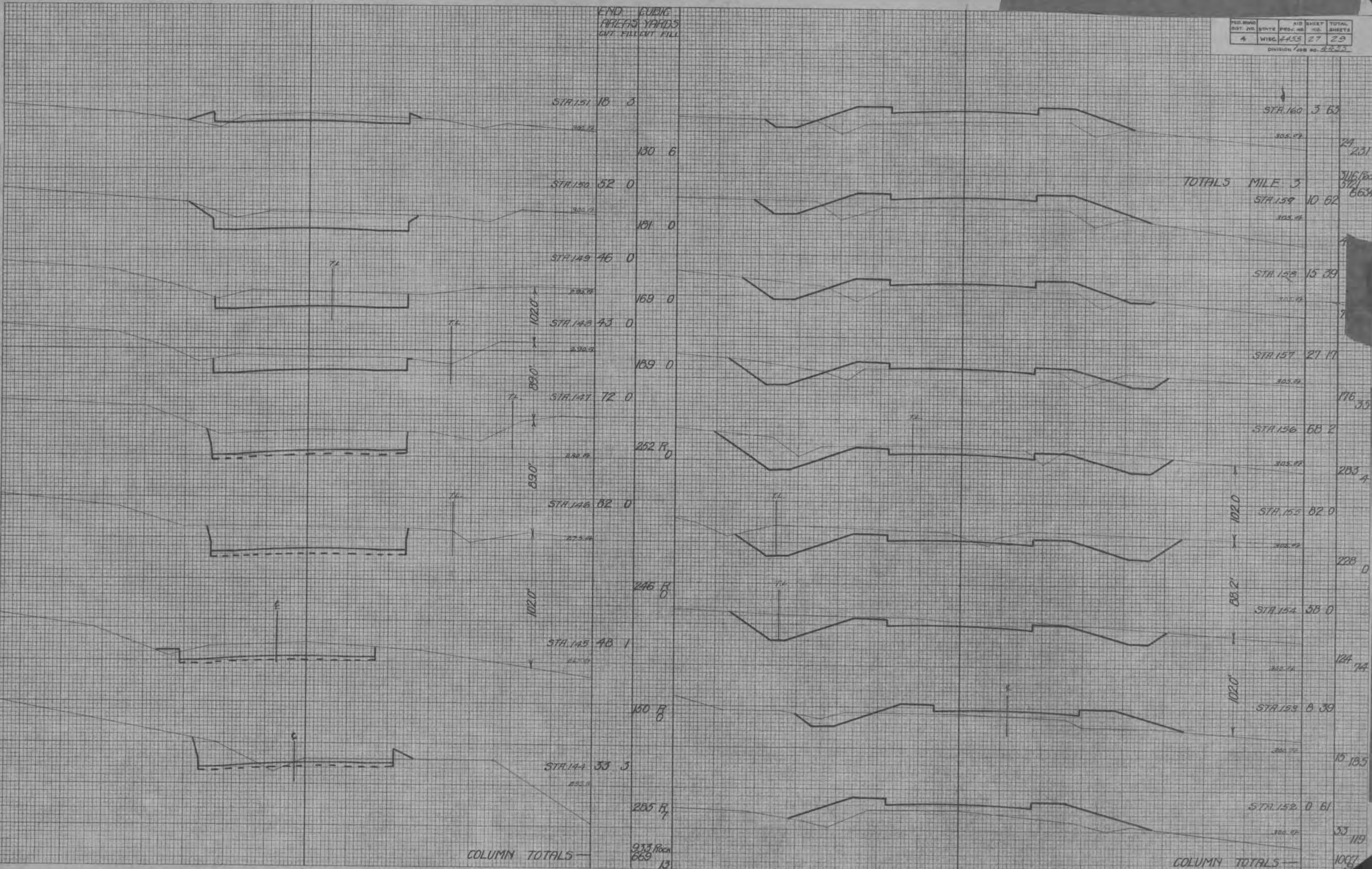
END EUBK
AREAS-YARDS
CUT FILL CUT FILL

FED. ROAD DIST. NO.	STATE	AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
4	WISC.	4435	27	29

DIVISION JOB NO. 2225

FINAL SURVEY
DATE: 10/22/54
BY: J. W. ...
CHECKED: ...

ORIGINAL SURVEY
DATE: 10/22/54
BY: J. W. ...
CHECKED: ...



COLUMN TOTALS

933.00
669
13

COLUMN TOTALS

1066

TOTALS MILE 5

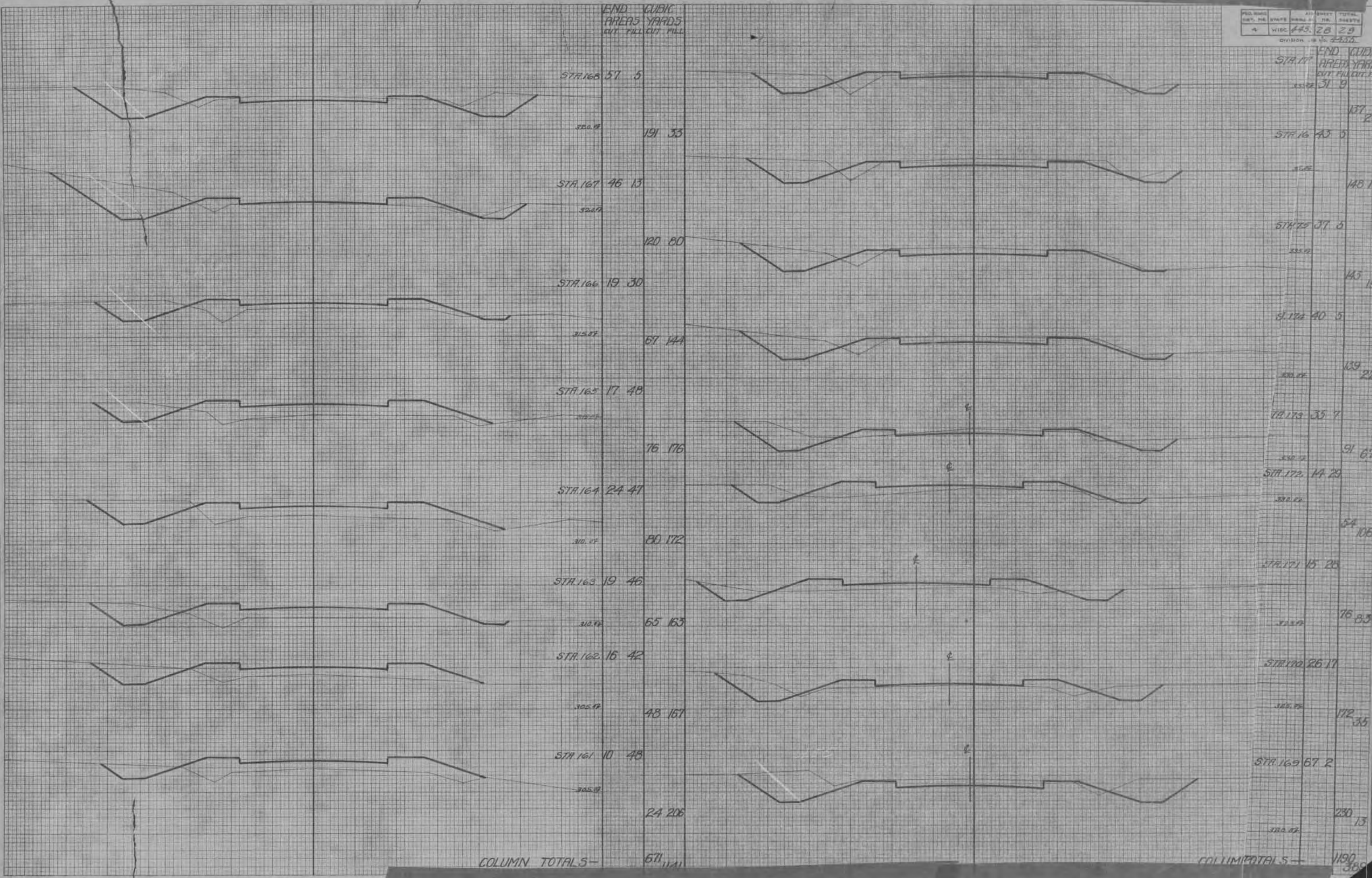
3116.00
3121
8634

END CUBIC
AREAS YARDS
CUT FILL CUT FILL

NO. SHEET	TOTAL SHEETS
445.28	29
Division 18 15 2335	

FIELD SURVEY
NOTE BOOK
NO. 1234

ORIGINAL SURVEY
NOTE BOOK
NO. 1234



END CUBIC
AREAS YARDS
CUT FILL CUT FILL

STA 16 43 5

STA 15 37 8

STA 14 30 5

STA 13 40 5

STA 12 35 7

STA 11 35 7

STA 10 14 29

STA 9 15 26

STA 8 26 17

STA 7 26 17

STA 6 67 2

STA 5 67 2

STA 4 67 2

STA 3 67 2

STA 2 67 2

STA 1 67 2

COLUMN TOTALS - 1190 389