INDEX OF SHEETS

HEET NO. I TITLE

HEET NO. 2 TYPICAL CROSS SECTIONS
HEET NO. 3 ESTIMATE OF QUANTITIES

HEET NO. 2 MISCELLANEOUS QUANTITIES
HEET NO. NONE RIGHT OF WAY PLAT

IEET NO.4-6 PLAN AND PROFILE STA. 0+00 TO STA. 73+90

EET NO.7-14 STANDARD DETAILS
EET NO. 15-19 DRAINAGE STRUCTURES

EET NO. 20-31 CROSS SECTIONS



STATE OF WISCONSIN

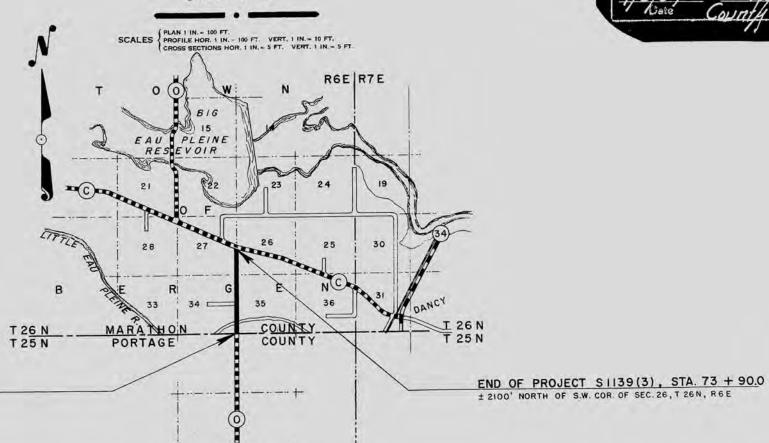
STATE HIGHWAY COMMISSION OF WISCONSIN

PLAN AND PROFILE OF PROPOSED

SOUTH COUNTY LINE - C.T.H. "C"

MARATHON COUNTY PROJECT S 1139(3)

C.T.H. "O"



APPROVED FOR

Marathon County

4/3/59

And Tulled

Water County Highway Commission & County Highway & County

STATE PEDERAL

11.3

37.6

1139.0

WIS.

31

BEGINNING OF PROJECT \$1139(3), STA. 0 + 00 = END OF PROJECT \$1139(1)(2),STA. 342 + 53 = S.W. COR. OF SEC. 35, T26N, R6E

CONVENTIONAL SIGNS

**	
TE LINE	
JNTY LINE	Softer del Avenue des trada
TOWNSHIP OF RANGE LINE	
SECTION LINE	
NEW RIGHT OF WAY LINE	
PRESENT RIGHT OF WAY LINE	
WIRE FENCE WOVEN	
OT LINE	
ORPORATE OR CITY LIMITS.	
ROPERTY LINE	PL 1 32.6
RAVELED WAY OR P. E	::::::::::::::::::::::::::::::::::::
AILROADS.	
SE OR SURVEY LINE	
1	

AL	SIGNS
CU	LVERTS IN PLACE
CU	VERTS REQUIRED
DR	OP INLET.
PO	WER POLE
TE	LEPHONE OR TELEGRAPH POLE
RIG	HT OF WAY MARKERS
RE	FERENCE STAKE FOR HUBS ONLY 250
MA	R5H
HE	DOE
TR	EES
	5
GR	OUND ELEVATION DATUM LINE
	99
GR	ADE ELEVATION DATUM LINE

SCALE I MILE I

R6E R7E

COMMISSION OF WISCONSIN MADISON, WISCONSIN MADISON, WISCONSIN MEDITAL CALL M. O. CHECKER.

DISTRICT COMPUTER CAL M. O. CHECKER.

CORRECT:

DATE 3/12/59

DISTRICT ENGINEER

DISTRICT ENGINEER

DATE 3/12/59

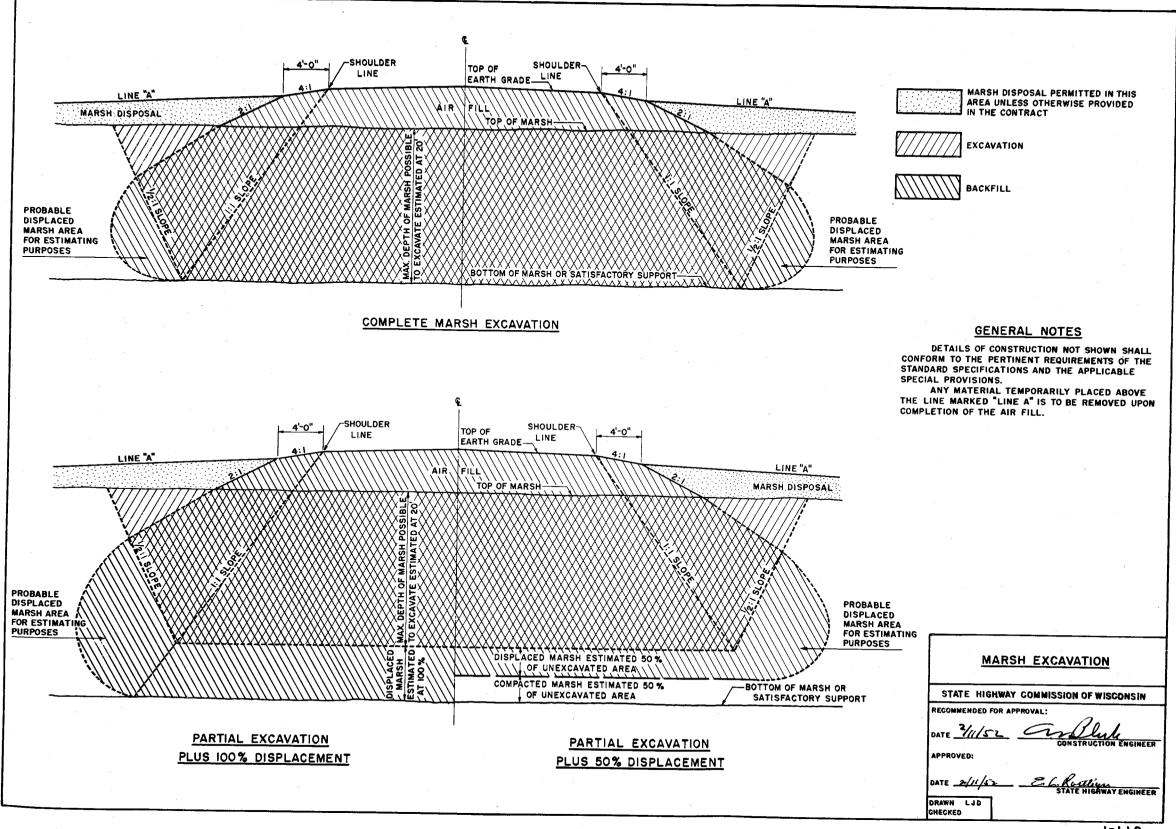
DATE 3/12/59

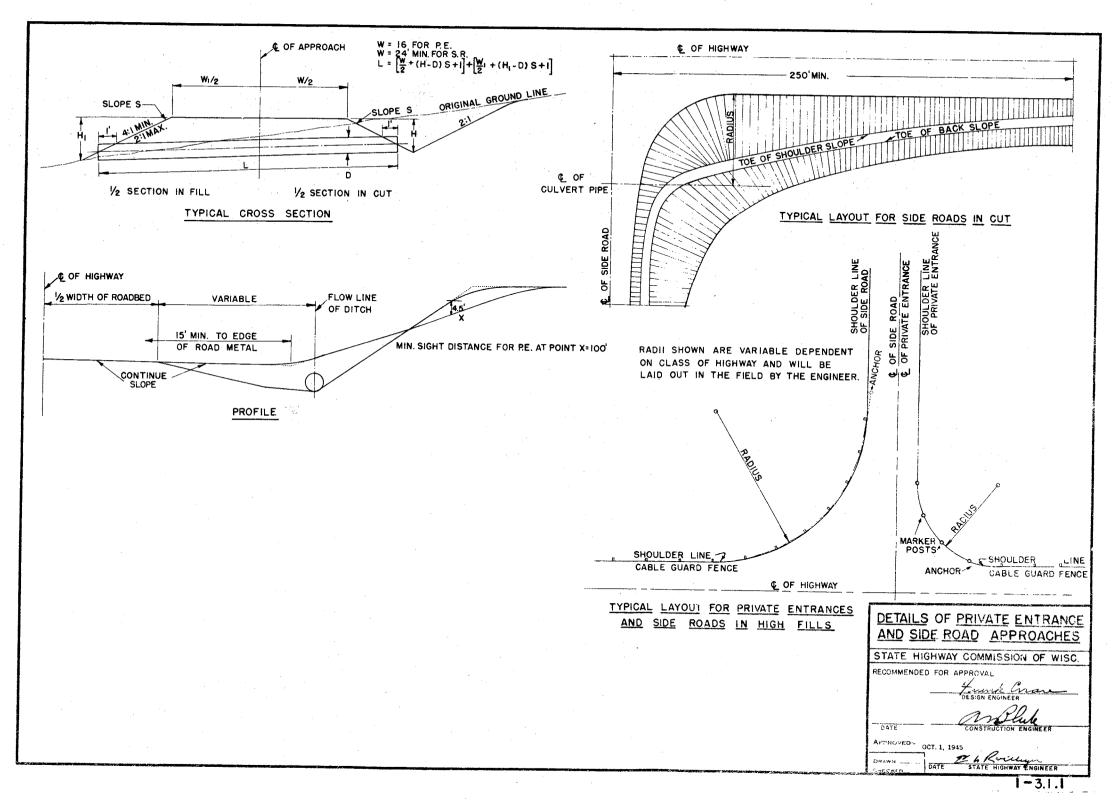
APPROVED:

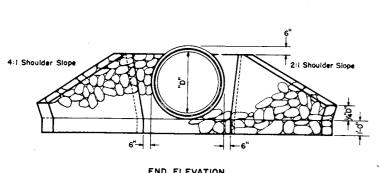
DEPARTMENT OF COMMERCE BUREAU OF PUBLIC ROADS



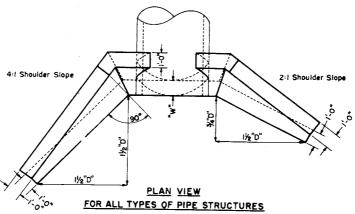


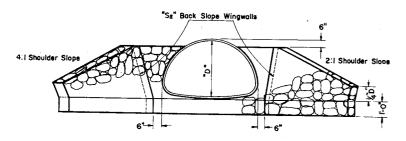




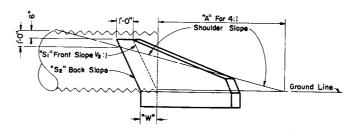


END ELEVATION
SHOWING CONCRETE CIRCULAR PIPE INCL. CATTLE PASS





END ELEVATION
SHOWING CORRUGATED METAL PIPE ARCH



SIDE ELEVATION

	ULAR IPE	Rubble		"A"	"в"	Front Siope	Back Slope	Width of	
Size	Type	Rip per E	rap n dwal l	(Feet)	(Feet)	"Sı"	"S2"	ot "w"	
Pipe	Pipe	4:i Slope	2:i Slope	4:I Slope	2:I Slope	, .	"	(Feet)	
24"	R.C.C.P	1.2	1.0	3.4	0.8	½ :1	<i>Y</i> 2:1	1.0	
	C.M.C.P	1.0	0.8	2.8	0.6	н		•	
30"	R.C.C.P	1.5	1.3	5.i	1.5	и	•	"	
	C.M.C.P	1.3	1.0	4.6	1.3	u		u	
36"	R.C.C.P	2.0	1.6	6.9	2.3			11	
	C.M.C.P	1.7. 1.3		6.3	2.1	*			
42"	R.C.C.P	2.6	2.!	8.9	3.1	**			
	C.M.C.P	2.2	1.7	8.1	2.9	11	11	"	
48"	R.C.C.P	3.2	2.6	10.7	3.9		.		
	C.M.C.P	2.8	2.2	9.8	3.6	**	и	н	
60"	R.C.C.P	8.4	6.9	14.5	5.5		1/4:1	2.38	
~	C.M.C.P	6.9	5.9	13.3	5.2	"	и	2.20	
72"	R.C.C.P	12.4	9.9	18.3	7.1		-	2.68	
, 2	C.M.C.P	Ю.0	8.0	16.8	6.2	11	"	2.40	

PIPE ARCH

29"x 18"	C.M.C.P	1.0	0.8	1.1	0.3	1/2:1	1/2:1	1.0
36"×22"	п	1.3	1.0	2.2	0.5	11		
43"x 27"	u	1.7	1.2	3.7	1.0			11
50"x 31"	н	1.9	1.4	4.9	1.5	"	u	
58"x 36"		2.1	1.7	6.3	2.1			u
65"x 40"	"	2.5	2.0	7.5	2.6			н
72" x 44"		2.9	2.4	8.6	3.1	"		

CATTLE PASS

72"	ALTERNATE	12.4	9.9	18.3	7.1	11	 2.68

GENERAL NOTES

Details of construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications, Sections 2409, 2512 and 4106 and the applicable Special Provisions.

CONCRETE MASONRY SUBSTITUTE

All items shown hereon may be constructed of Class "A" Concrete in which case all sizes and dimensions shown shall obtain. Concrete masonry substitute work shall conform to the pertinent requirements of the Standard Specifications, Section 2405.

BID ITEMS

No. 2409 - 2 Mortar Rubble Masonry...Cu. Yds No. 2512 - 1 Riprap.....................Cu. Yds

MORTAR RUBBLE MASONRY OR RIPRAP

FOR

CULVERT & CATTLE PASS ENDWALLS

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL:

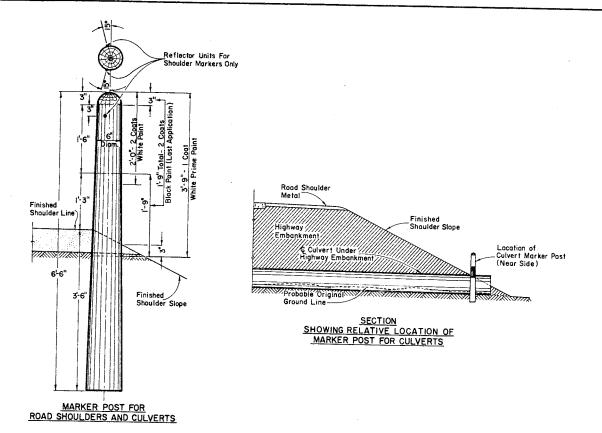
5/16/57 DATE

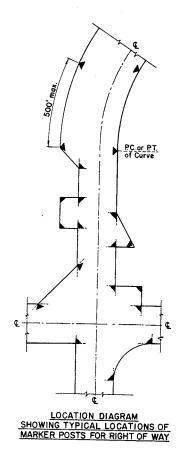
ENGLINER OF DESIGN

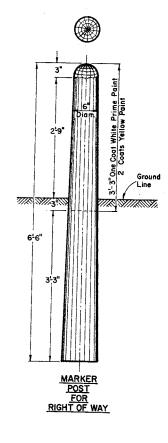
5/16/57

STATE HIGHWAY ENGINEER

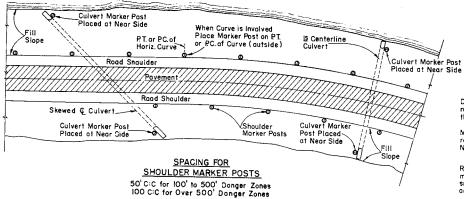
PLATE NO. 6-2.4.2







Danger Zone - Water, Çanyon etc.



LOCATION DIAGRAM SHOWING RELATIVE LOCATIONS OF SHOULDER MARKER POSTS AND CULVERT MARKER POSTS

MARKER POSTS FOR ROAD SHOULDERS AND CULVERTS

GENERAL NOTES:

Details of Construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications Sections 2523, 4124 and 4125 and the applicable Special Provisions.

All posts for Road Shoulder Markers, Culvert Markers and Right of Way Markers are identical except for Painting and Reflector Units. All Posts shall be round and untreated and shall be either Northern White Cedar, Southern Yellow Pine, Narway Pine, White Pine or Jock Pine.

MARKER POSTS FOR RIGHT OF WAY

Right of Way Marker Posts shall be erected in advance of Grading Operations. Posts may be shaped and pointed prior to erection. Any damaged areas occurring to point surface during erection or other subsequent aperations must be repainted prior to acceptance.

Pasts shall be placed at the outer limits of the Highway Right of Way, but entirely within the Right of Way, and shall be so placed that the outer edge of the past shall be tangent to the Right of Way line or lines extended. The exact location of all Right of Way Posts shall be staked in the field by the Engineer. Reflector Units for Right of Way Marker Posts will not be required.

REFLECTOR UNITS

Reflector Units shall have plastic crystal lens 7/8" in diameter. Unit assembly shall be a minimum of 7/8" in length. Reflector Units shall be furnished with flared expanding metal clips for wood mounting. Units shall be mounted in tightest fit possible and securely stayed in posts. Reflector Units shall be installed in Road Shoulder Marker Posts only.

MARKER POST FOR RIGHT OF WAY

BID ITEMS No. 2523-5 Marker Posts__ ...___.Each No. 2523-6 Marker Posts for Right of Way____Each

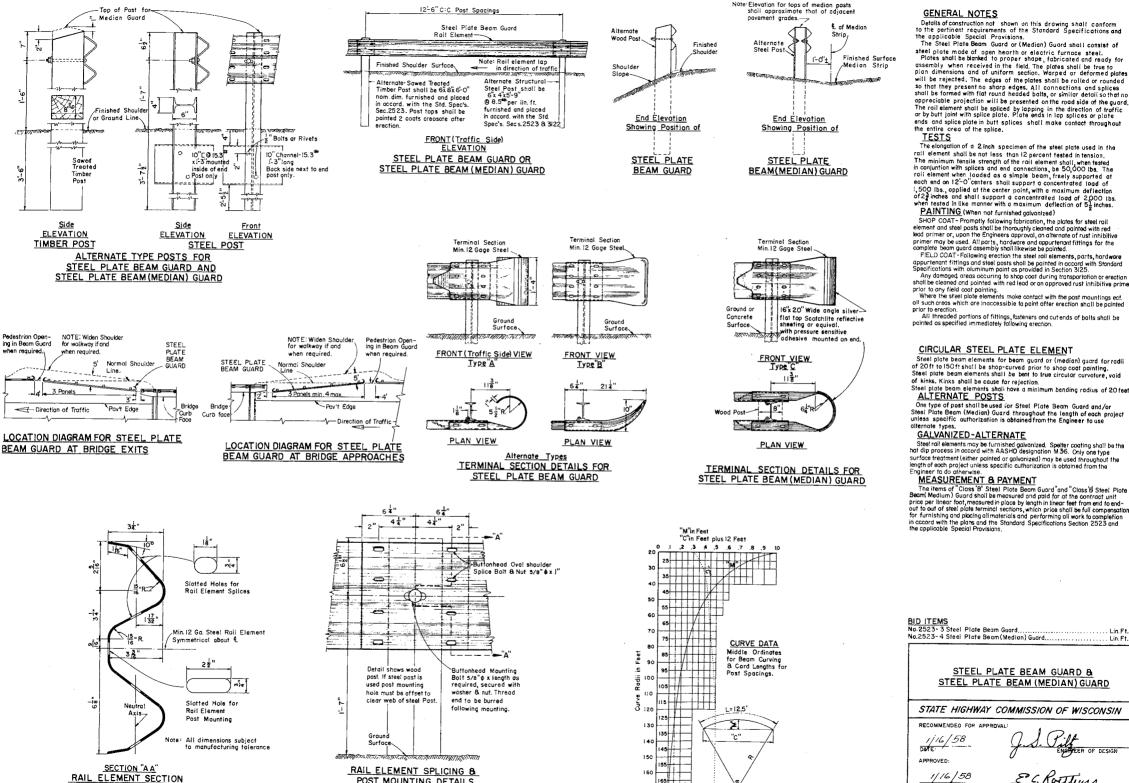
MARKER POSTS & MARKER POSTS FOR RIGHT OF WAY

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL

5/16/57

PLATE NO. 7-1.3.3.



POST MOUNTING DETAILS

(Min. 12 GAGE STEEL)

GENERAL NOTES

Details of construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and

the applicable Special Provisions.

The Steel Plate Beam Guard or (Median) Guard shall consist of

steel plate made of open hearth or electric furnace steel.
Plates shall be blanked to proper shape, fabricated and ready for assembly when received in the field. The plates shall be true to plan dimensions and of uniform section. Warped or deformed plates will be rejected. The edges of the plates shall be rolled or rounded so that they present no sharp edges. All connections and splices shall be formed with flat round headed balts, or similar detail so that no oppreciable projection will be presented on the road side of the guard. The rail element shall be spliced by lapping in the direction of traffic ar by butt joint with splice plate. Plate ends in lop splices or plate ends and splice plate in butt splices shall make contact throughout the entire area of the splice.

TESTS

The elongation of a 2 inch specimen of the steel plate used in the rail element shall be not less than 12 percent tested in tension. The minimum fensile strength of the roil element shall, when tested in conjuntion with splices and end connections, be 50,000 lbs. The roil element when loaded as a simple beam, freely supported at each end on 12-0 centers shall support a concentrated load of 1,500 lbs., applied at the center point, with a maximum deflection of $2\frac{3}{4}$ inches and shall support a concentrated load of 2,000 lbs. when tested in like manner with a maximum deflection of $5\frac{1}{2}$ inches.

PAINTING (When not furnished galvanized)

SHOP COAT- Promptly following fabrication, the plates for steel rail element and steel posts shall be thoroughly cleaned and painted with red lead primer or, upon the Engineers approval, an alternate of rust inhibitive primer may be used. All parts, hardware and appurtenant fittings for the complete beam guard assembly shall likewise be painted.

FIELD COAT-Following erection the steel rail elements, parts, hardware

appurtenant fittings and steel posts shall be painted in accord with Standard Specifications with oluminum point as provided in Section 3(25.

Any damaged areas occurring to shop coat during transportation or erection shall be cleaned and pointed with red lead or an approved rust inhibitive primer prior to any field cost pointing.

Where the steel plote elements make contact with the past mountings ect.

oll such areas which are inaccessible to point after erection shall be painted prior to erection

All threaded portions of fittings, fasteners and cut ends of bolts shall be painted as specified immediately following erection.

CIRCULAR STEEL PLATE ELEMENT

Steel plate beam elements for beam guard or (median) guard for radii of 20ff to 150ft shall be shop-curved prior to shop coat painting.
Steel plate beam elements shall be bent to true circular curvoture, void of kinks, Kinks shall be cause for rejection. Steel plate beam elements shall have a minimum bending radius of 20 feet.

ALTERNATE POSTS

One type of post shall be used for Steet Plate Beam Guard and/or Steel Plate Beam (Median) Guard throughout the length of each project unless specific authorization is obtained from the Engineer to use alternate types.

GALVANIZED-ALTERNATE

Steel rail elements may be furnished galvanized. Spelter coating shall be the hat dip process in accord with AASHO designation M36. Only one type surface treatment (either painted or galvanized) may be used throughout the length of each project unless specific authorization is obtained from the Engineer to do otherwise

MEASUREMENT & PAYMENT

The items of "Class 8" Steel Plote Beam Guard" and "Class 8 Steel Plote Beam Medium) Guard sholl be measured and paid for at the contract unit price per linear foot, measured in place by length in linear feet from end to end-out to out of steel plote terminal sections, which price shall be full compensation for furnishing and ploting all materials and performing all work to completion in accord with the plans and the Standard Specifications Section 252.5 and the applicable Special Provisions

STEEL PLATE BEAM GUARD & STEEL PLATE BEAM (MEDIAN) GUARD

STATE HIGHWAY COMMISSION OF WISCONSIN

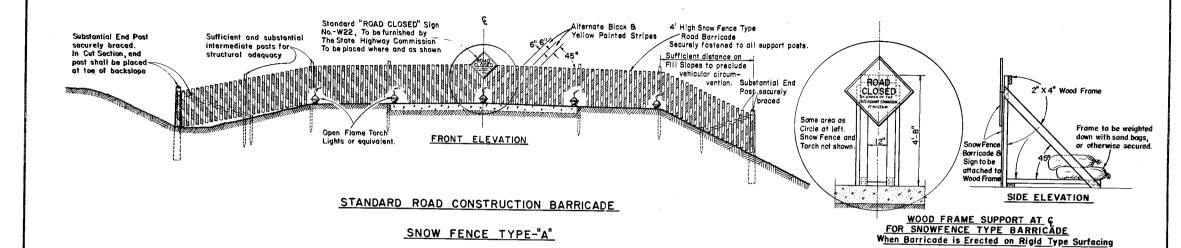
RECOMMENDED FOR APPROVA

1/16/58 DATE:

APPROVED: 1/16/58

PLATE NO. 7-2.4.4

FFR OF DESIGN



GENERAL NOTES

The Contractor shall construct, place and maintain barricades as shown on this drawing and as required by the Standard Specifications Section 1107 for the duration of the project. Barricades shall be painted and structurally maintained for maximum visibility at all times.

Provision shall be made in the construction of barricades to provide for ingress and egress for local access as may be required.

ALTERNATE DESIGNS

Contractors may submit to the Engineer for approval, designs for Barricodes other than shown on this drawing, and upon the Engineer's approval may be used as alternates.

MEASUREMENT & PAYMENT

All Barricades, unless otherwise provided for in the Plans and/or Special Provisions shall be furnished, placed, and maintained as noted above, and no additional compensation will be allowed but shall be construed to be included in the price bid for other items.

CONSTRUCTION BARRICADE

STATE HIGHWAY COMMISSION OF WISCONSIN

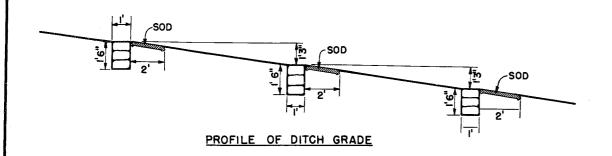
RECOMMENDED FOR APPROVAL:

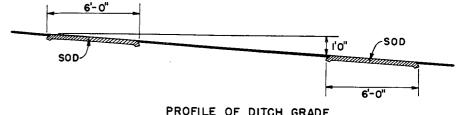
6/2/55 DATE

ROVED:

6/2/55 DATE

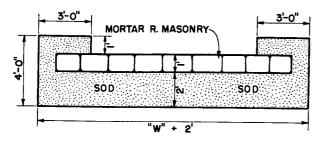
STATE HIGHWAY ENGINEER



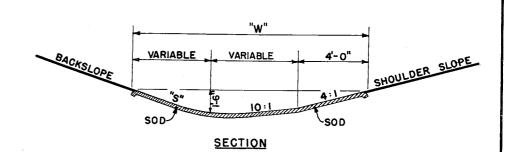


PROFILE OF DITCH GRADE

NOTE: NUMBER REQUIRED WILL BE DETERMINED BY VERTICAL SPACING.

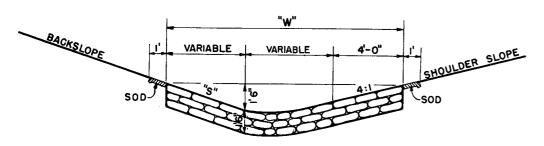


PLAN VIEW SHOWING SOD



SOD DITCH CHECKS

QI	QUANTITIES								
"s"	"w"	EACH SQ. YD.							
2:1	12'	8							
3:1	13.5	9							
4:1	15'	10							



SECTION

MORTAR RUBBLE MASONRY

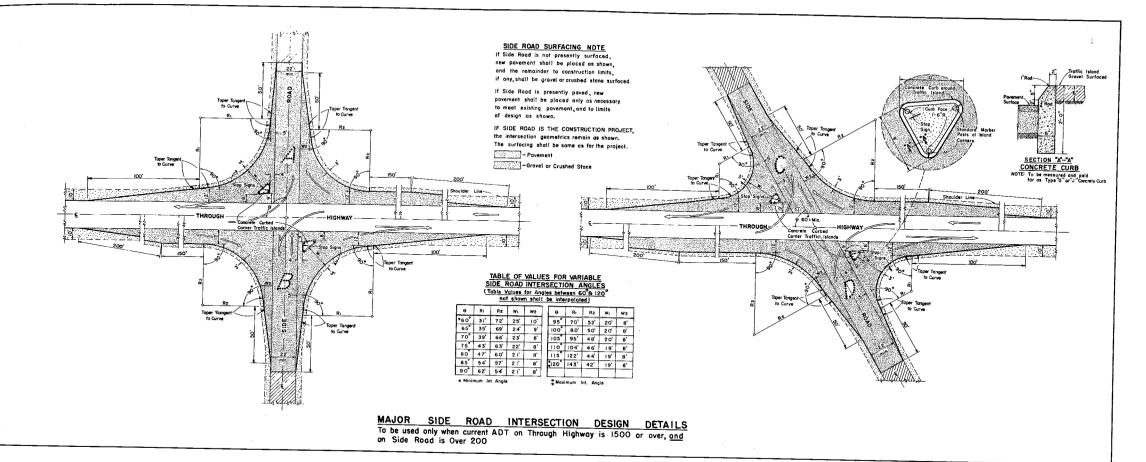
	QUANTITIES									
"s"	"W"	SOD SQ. YD.	EACH CU. YD.							
2:1	12'	4.0	0.67							
3:1	13.5	4.33	0.75							
4:1	151	4.67	0.83							

CONSTRUCTION NOTES

DETAILS OF CONSTRUCTION NOT SHOWN SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DITCH CHECKS MORTAR RUBBLE MASONRY & SOD STATE HIGHWAY COMMISSION OF WISC. RECOMMENDED FOR APPROVAL: DATE: APPROVED: DRAWN DIV 9 CHECKED N.F.C

8-1.3.1



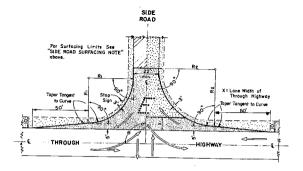


TABLE OF VALUES FOR VARIABLE SIDE ROAD INTERSECTION ANGLES (Table Values for Angles between 60° à 120 nat shown shall be interpolated)

θ.	Rr	R2	€	Rr	R2
60	40'	50'	95°	45'	49
65°	40'	50'	100°	50'	48'
70°	40'	50'	105°	55'	47'
75°	40'	50'	110°	60'	46
80°	40'	50'	115°	65'	45'
85°	40'	50'	**120°	70'	44'
90°	40'	50'			

MINOR SIDE ROAD INTERSECTION DESIGN DETAILS

To be used when current ADT on Through Highwoy is Less than 1500 or on Side Road is Less than 200

GENERAL NOTES
Designs *A** *D** *C** *D*or*** *E** *D*or**
Designs *A** *D*or** *D*or*** *D*or**
Designs *A** *D*o

Details on this drawing are for Minimum Design Only, and not applicable to Special Conditions, as shown elsewhere on the plans.

DESIGN & LAYOUT DETAILS FOR SIDE ROAD AT GRADE INTERSECTIONS (RURAL IN CHARACTER)

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROX

JP JENGINEER OF DESIGN

1/17/58 DATE

PLATE NO. 9-1.1.3

DETAIL SUMMARY SHEET OF MISCELLANEOUS QUANTITIES

PROJECT	SHEET	TOTAL
C 1130/31	1	21

RING	8 GRUB	BING		STEEL	PLATE B	EAM G	UARD	GRANULA	R SUBBA	SE	DISINTEGR	COURSE						ENTRA	NCES						E PIP	E CULVE	RTS		
STA.	Company of the Control of the Contro	GRUBBIN	STA	. то	STA.	SIDE	LIN. FT.	STA. TO STA.	LOCATION	SQ.YD.	STA. TO STA.	LOCATION	C.Y.	STATION	-	CALL THE SECOND	ERT PIPE	1	RIPRAP C.Y.	GRANULAR SUBBASE COURS S.Y.	DISINTEGRATED E GRANITE BASE COURSE. C.Y.	MARKER POSTS EACH	STATION	100000000000000000000000000000000000000	LIN. FT.	TYPE	RIPRAP C.Y.	MARKER POSTS EACH	REMARKS
8+00	8	8	6+	75.5	- 7+29.0	LT.	53.5	0+00-73+90	ORDWAY	26,647	0+00-73+90.0	RDWAY	7005	0+00	P.E.					15	7								
15+00		6	6+	88.0	- 7+41.5	RT.	53.5		1	105-09-09-		-	-	5+66		P.E.				2.5	30		39+33	30	46	RCCP	3	2	
27+00		9	9+	28.5	- 9+82.0	LT.	53.5		*********		PICNIC & PARKING		262	14+50		PE 24	24			15	8		54+00	24	44	RCCP	3	2	DITCH BLOC
49+00	A STATE OF THE PARTY OF THE PAR	-	9+	39.9	- 9+93.4	RT.	53.5				ALL AND A		-	19+13	PE.	24	24			15	7				11 310 2009/	Printerior Co. Co.	Andreas Constitution	-	neg D
73+90		25				Constant And								26+45	S.R.	24	44			25	30								
mission assess														34+75	E	E. 18	24			15	8								

PE.

50+64

51+25 62+22

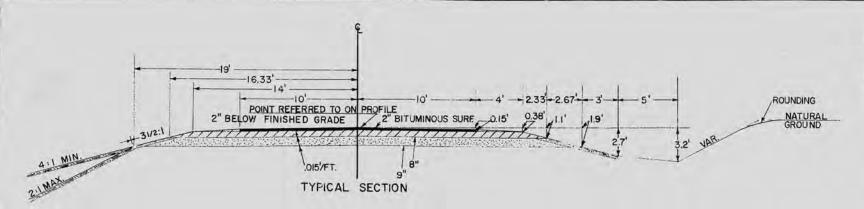
71+78

P.E. 18 24

24 24

24 24

DSION	CONT	ROL	
STA.	LOCATION	SIDE	SOD
	3		SQ.YD.
73+00	DITCH CHECKS	LT.	675
70+00	DITCH CHECKS	RT.	522
RIBUTED			103



.02/FT.

TYPICAL SECTION

FOR SIDE ROAD

LEGEND

BITUMINOUS SURFACING NOT A PART OF THIS CONTRACT

ZZZZ DISINTEGRATED GRANITE BASE COURSE

15

15

GRANULAR SUBBASE COURSE

GRANULAR SUBBASE COU

SALVAGED TOPSOIL 3"

APPLICABLE STANDARD DETAIL DRAWINGS

- I-1.1.2 MARSH EXCAVATION
- 1-3.1. I DETAILS OF PRIVATE ENTRANCE & SIDE ROAD APPROACHES
- 6-2.4.2 MORTAR RUBBLE MASONRY OR RIPRAP FOR CULVERT & CATTLE PASS END WALLS
- 7-1.3.3 MARKER POSTS AND MARKER POSTS FOR RIGHT OF WAY
- 7-2.44 STEEL PLATE BEAM GUARD & STEEL BEAM MEDIAN GUARD
- 7-4.1.2 CONSTRUCTION BARRICADE
- 8-1.3.1 DITCH CHECKS, MORTAR RUBBLE MASONRY & SOD
- 9-1.1.3 DESIGN AND LAYOUT DETAILS FOR SIDE ROAD AT GRADE INTERSECTIONS

SHOULDER 1, 30 8.

SHOULDER 1, 50 8.

E MAIN LINE

TYPICAL SECTION FOR PRIVATE ENTRANCE

TYPICAL PLAN FOR SIDE ROADS & PRIVATE ENTRANCES

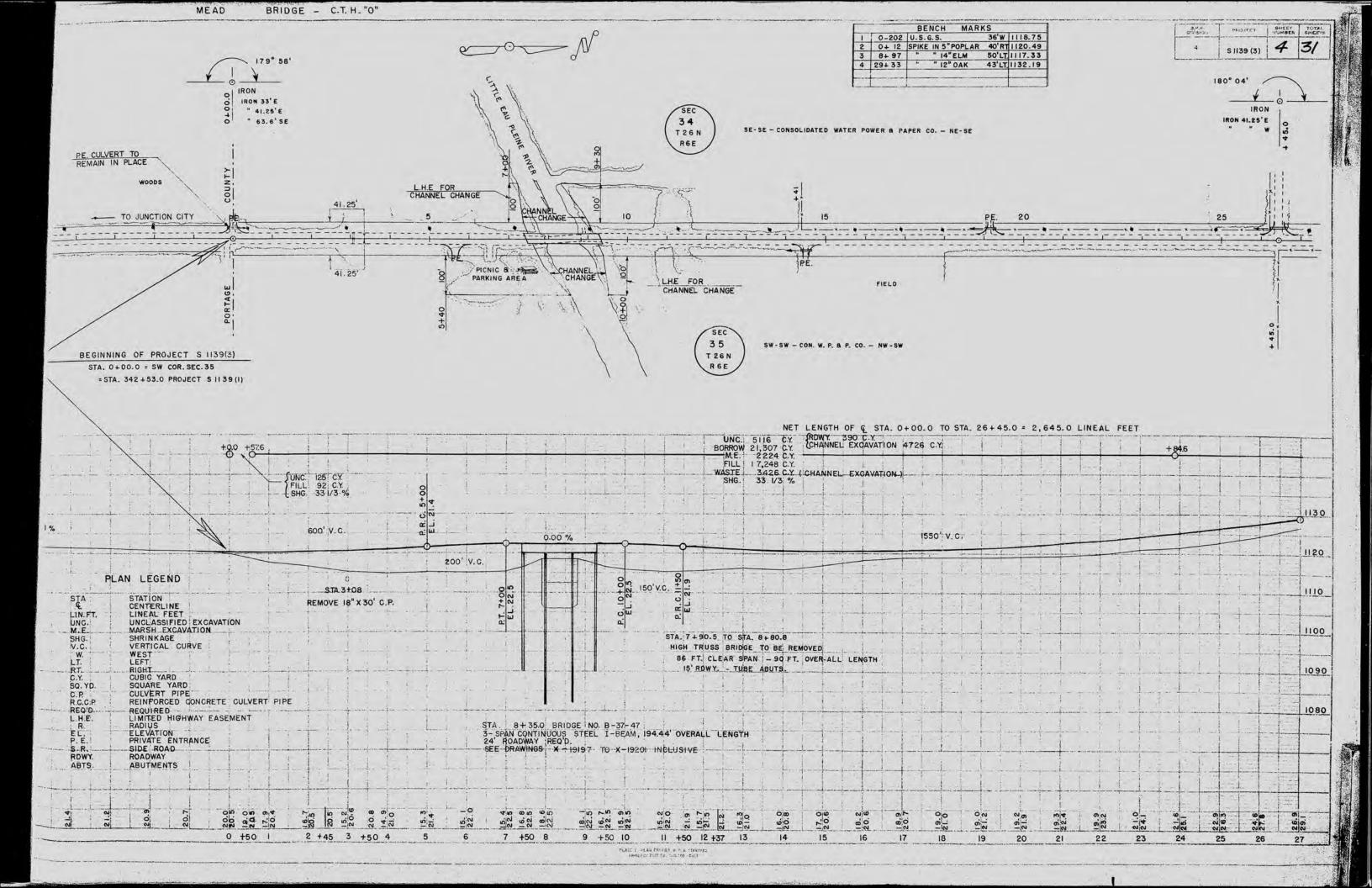
TYPICAL CROSS SECTION
FOR
28' ROADWAY

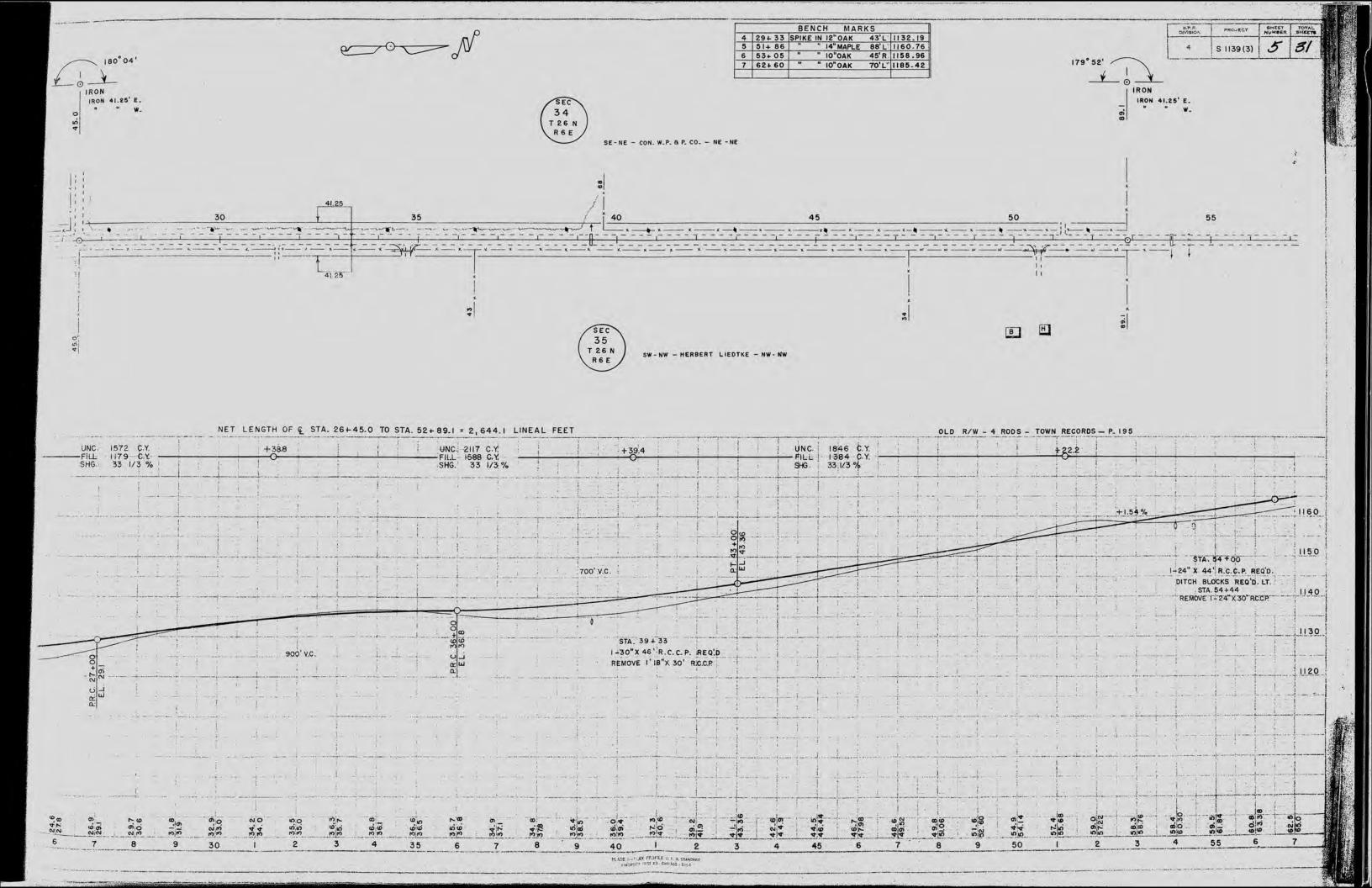
ESTIMATE OF QUANTITIES ROJECT IS TO BE EXECUTED UNDER THE STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION OF THE STATE HIGHWAY COMMISSION OF WISCON SPECIAL PROVISIONS AS ATTACHED TO THE PROPOSALS

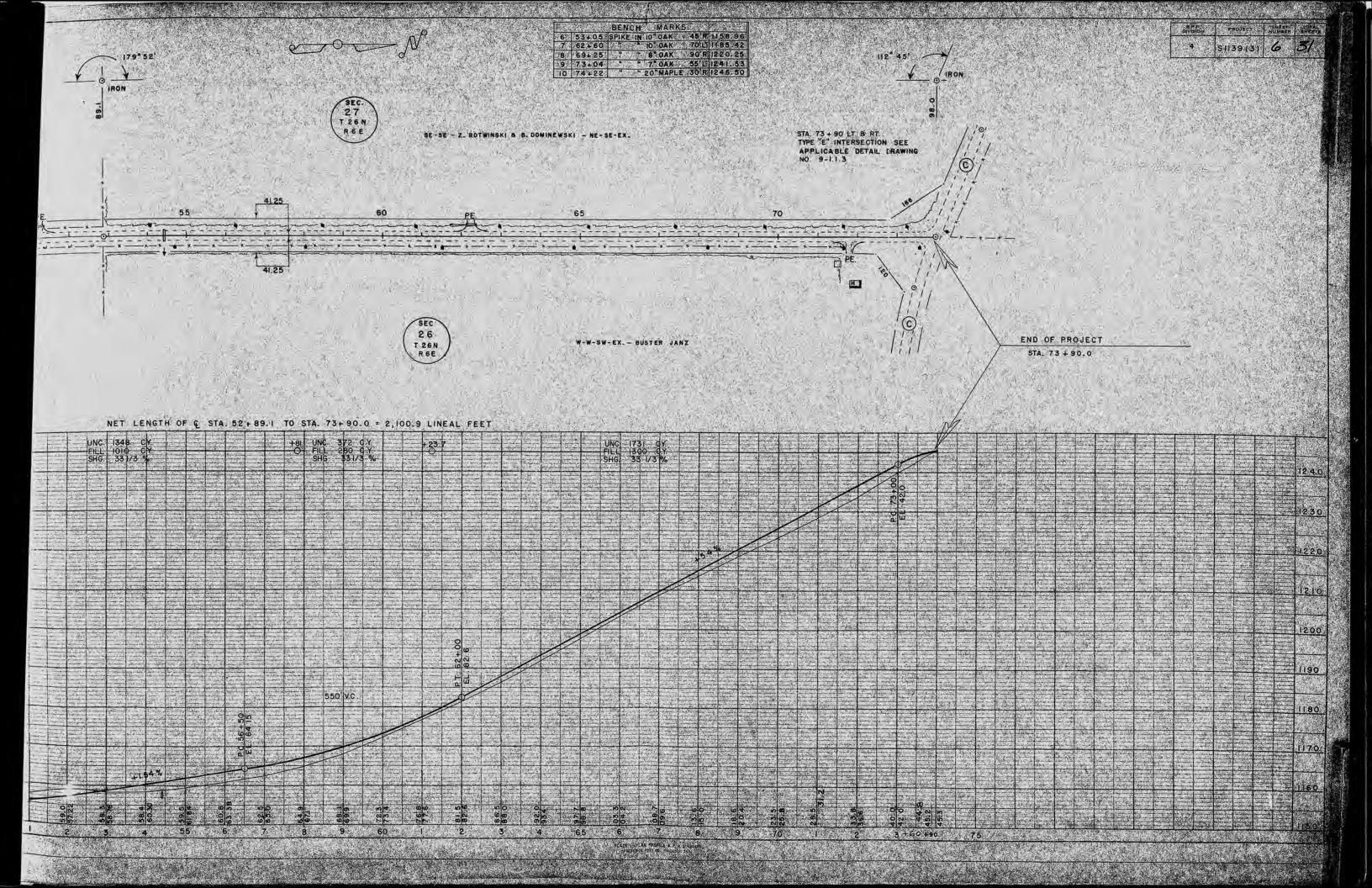
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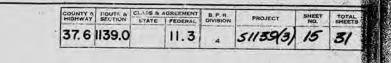
BRIDGES (STRUCTURES OVER 20 FT SPAN)	
The second secon	CULVERTS (STRUCTURES 20 FT SPAN & UNDER)
COM VATION SAND CON BAR STRUC STEE CARSON TRED UNTRID TIMBER TWEE CAST IN PRACE	NOTE: The second of the property of the second of the seco
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SE MON FOR BRAVEL MASON STEEL CARBON CAST SLEEL SHEET SHEET UNGER MASON FEINE CARBON NIGS FORE LEAD ZNC AND TEST DELVE DRIV OF CAST SHEET SHEET UNGER MASON FEINE CAST SLEEL SHEET SHEET UNGER MASON FEINE CAST SLEEL SHEET SHEET UNGER MASON FOR BROWLE PAGE OF THE CAST SLEEL SHEET SHEET UNGER MASON FOR SHEET SHEET SHEET UNGER MASON FOR SHEET SHEET SHEET UNGER MASON FOR SHEET SHEE	STEEL SHEET LUMBER TIMBER PLONE FLOOR ARE
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70 208.4 27950 0.950 720 720 720 24 360 270 395 320 62 (6	
20 20 24 360 270 385 320 62 36	
HERE REINF CONCRETE CULVER PICE	

BBLE REINF CONCRETE CULVERT PIPE	RUBBLE DITCH PIPE STORM SEWER GATCH BASINS MANHOLES INLETS CONCRETE	
	RIP HEAVY PAYING CAECKS DRAIN SALE STEEL ARCHOR WARK STEEL WARK STEEL WARK STEEL WARK STEEL WARK STEEL WARK STEEL WARK S	137 (38%)
DRY 18 24 30	PLAIN GROUTD FOR POSTS FOR POSTS FOR POSTS FOR TREATMENT SOIL FER SOIL FOR DAME OF THE POSTS FOR THE POST OF THE P	
2409-3 2411-11 2411-12 2411-13 2411-	241; 25127 25167 2	4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
48 184 46	LINET CY CY SQYD SOND CY LINET LINET LINET CACH EACH EACH EACH EACH EACH EACH EACH	
	10320 IS (10320 JS00)	
7 (50 a) (40 a)		
48 194 46		
	5420 lg 15420 l300	









BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
3	8+97.00	SPIKE IN 14" ELM - 50' LEFT	1117. 33

 1		11	A	-	٠	^	N
1000	-	v	м				N

HEAVY PIPRAP

EL. 1114.29

CHATED TIMBER PILING STIMATED 30-0"LONG,— (TYPICAL)

EXISTING STRUCTURE: 86'CLEAR SPAN HIGH TRUSS, 15'ROADWAY WITH
TUBE ADUTMENTS. NEW STRUCTURE: 3-SPAN CONTINUOUS STEEL
FORM, 24'ROADWAY WITH SILL TYPE ABUTMENTS AND C.I.P.
CONCRETE PILE TYPE BENTS.

- 0.0%

-HIGH WATER EL. 1116.50 SEP. 1938

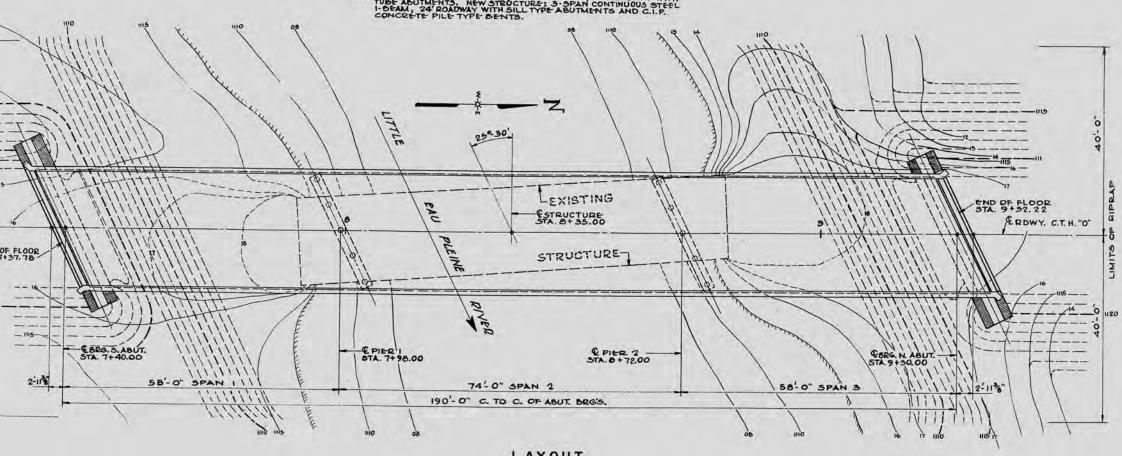
- WATER ON OCT. 1,1956 EL. 1112.50

STREAM BED EL. 1106.00

FINISHED GRADE ALONG & ROWY. EL. 1122.50-

-1120

-EL. 1114. 29



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ALL CONCRETE MASONRY SHALL BE GRADE "AA".

BEVEL EXPOSED EDGES OF CONCRETE I "UNLESS OTHERWISE
SPECIFIED.

BAR STEEL REINFORCEMENT SHALL BE IMBEDDED 2" CLEAR
UNLESS OTHERWISE SHOWN OR NOTED.

THE USE OF STRUCTURAL GRADE BAR STEEL REINFORCEPILING FOR ABUTMENTS SHALL BE TREATED TIMBER
PILING FOR ABUTMENTS SHALL BE TREATED TIMBER
PILING FOR ABUTMENTS SHALL BE TREATED TIMBER
PILING FOR ALUE OF 15 TONS PER PILE.

PILING FOR PIERS SHALL BE CAST-IIN-PLACE CONCRETE
PILING FOR PIERS SHALL BE CAST-IIN-PLACE CONCRETE
PILING FOR PIERS SHALL BE CAST-IIN-PLACE CONCRETE
PILING ESTIMATED 40'-0" LONG AND DRIVEN TO A MINIMUM
BEARING VALUE OF 3T TONS PER PILE.

THE TOP AND SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE RIPRAPPED AS SHOWN IN "BECTION AI" ON
DRAWING X19201 AND TO THE FXTENT SHOWN IN "PLAN" ON
THIS DRAWING.

ALL SHOP AND FIELD CONNECTIONS SHALL BE \$ 14
RIVETS OR HIGH STRENGTH BOLTS UNLESS OTHERWISE SPECIFIED.

LAYOUT

TOTAL ESTIMATED QUANTITIES

	BID ITEMS	UNIT	SUPER-	ABUT.	PIER	PIER 2	NORTH ABUT.	TOTAL
EXCA	ATION FOR STRUCTURES	C.Y.		35	-		35	70
CONC	RETE MASONRY	C.Y.	111.8	40.8	7.5	7.5	40.8	208.4
BARS	STEEL REINFORCEMENT	LB	24,910	930	590	590	930	27, 950
STRUC	TURAL CARBON STEEL	LB.	109,150					109,150
LUBRI	CATED BRONZE PLATES	LB.	62	-				62
UNTRE	ATED TIMBER TEST PILING (18 45')	LUMP						T.
TREAT	ED TIMBER PILING - DELIVERED	L.F.		360			360	720
TREAT	TED TIMBER PILING-DRIVEN	L.F	_	360			360	720
CAST- IN	-PLACE CONCRETE TEST PILING (1960)	LUMP				-		1
CAST-IN	-PLACE CONCRETE PILING - DEL.	L.F.			200	160		360
CAST-IN	N-PLACE CONCRETE PILING - DR.	L.F.			150	120		270
PILE S	SHOES	FACH		12		-	12	24
STEEL	RAILING	L.F.	395					395
BEAR	ING PADS	S.F.	16					16
HEAVY	RIPRAP	0.4		160			160	320
	NON- BID ITEMS				-	-		

*DRIVE AT LOCATION OF SOUTH ABUTMENT.

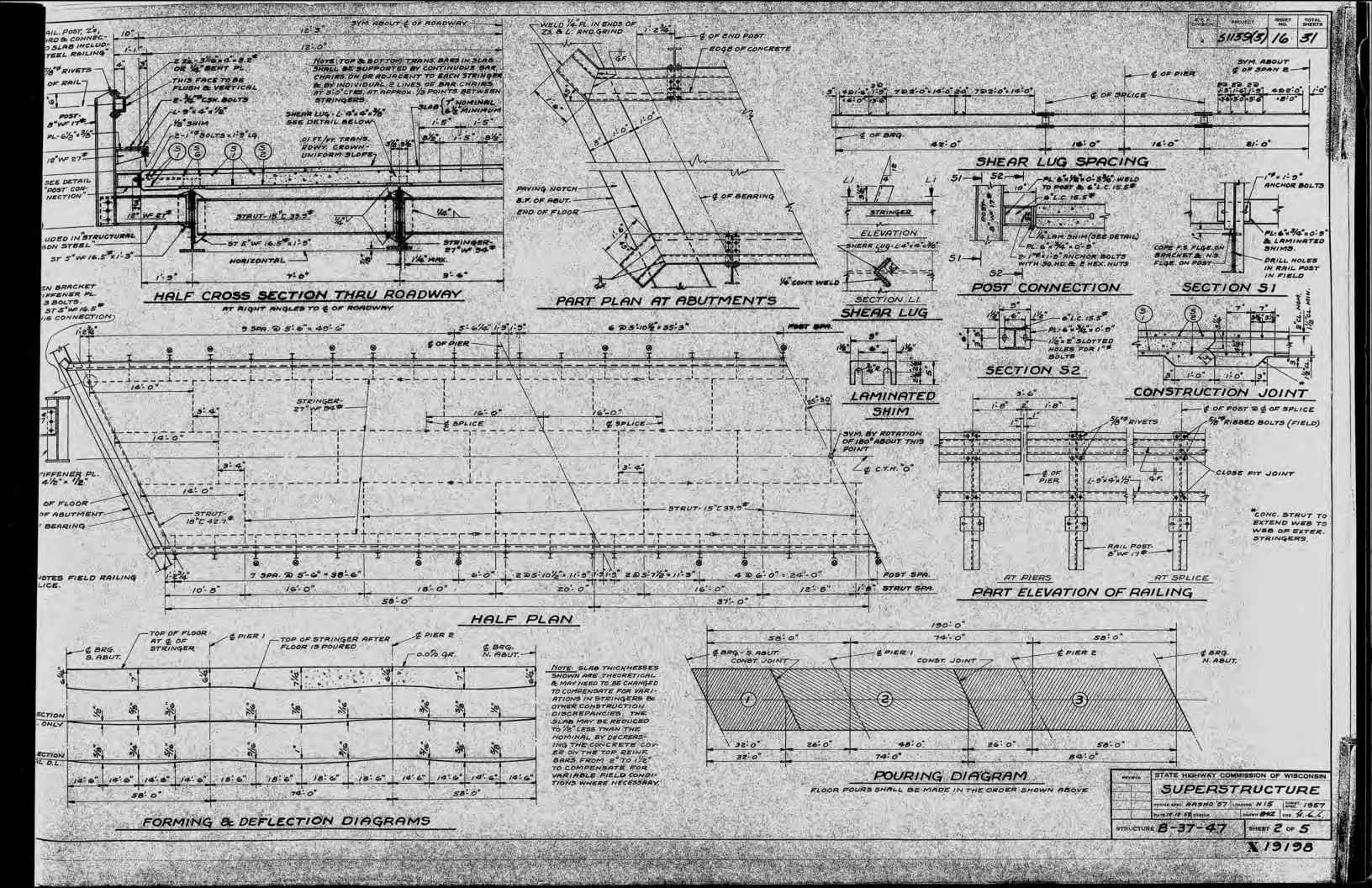
** DRIVE AT LOCATION OF PIER 2.

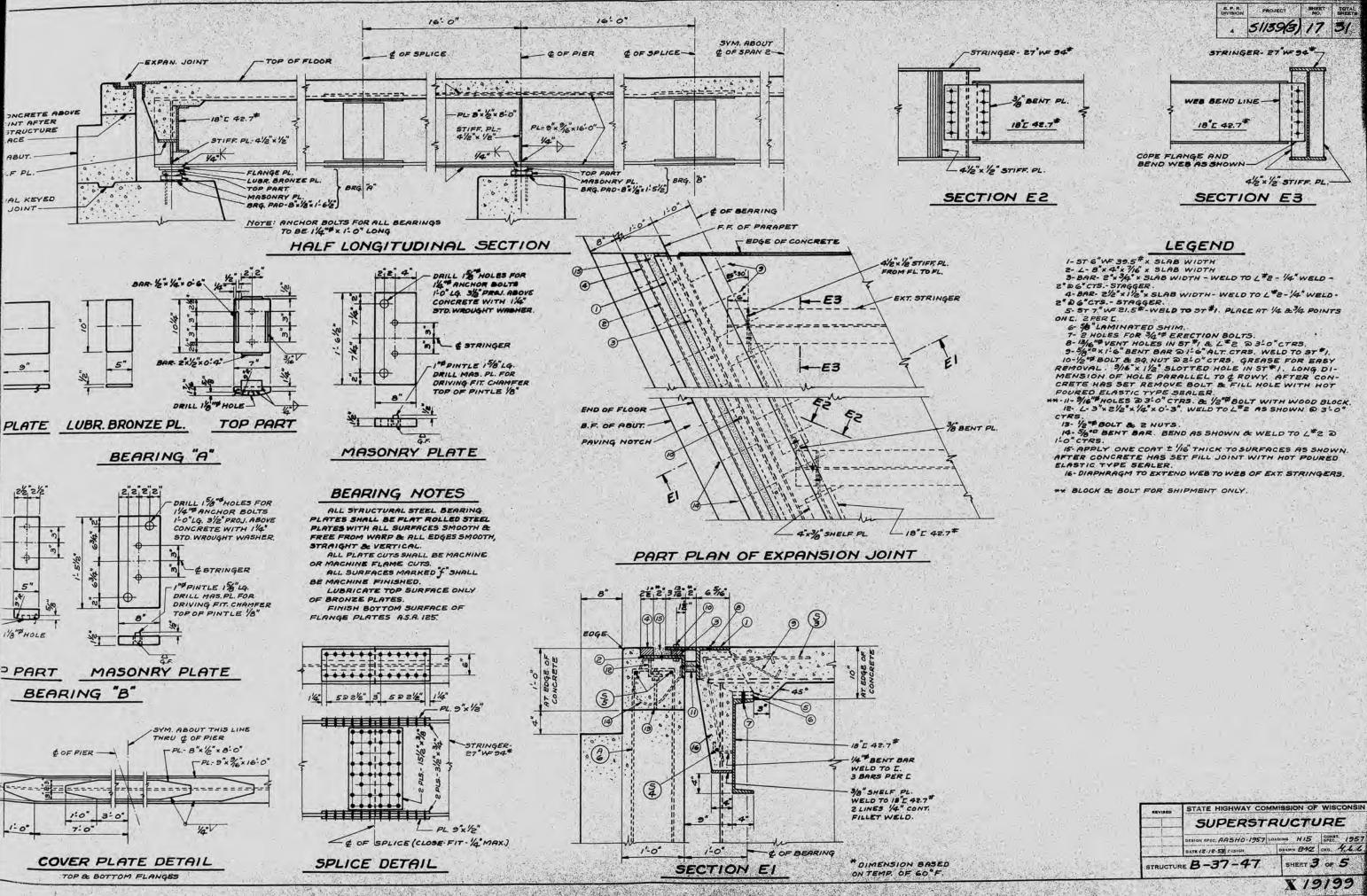
LIST OF DRAWINGS

I. LAYOUT-	X19197
2 SUPERSTRUCTURE-	X19198
3. SUPERSTRUCTURE-	X19199
4. PIERS	X1920
5. ABUTMENTS-	X19201

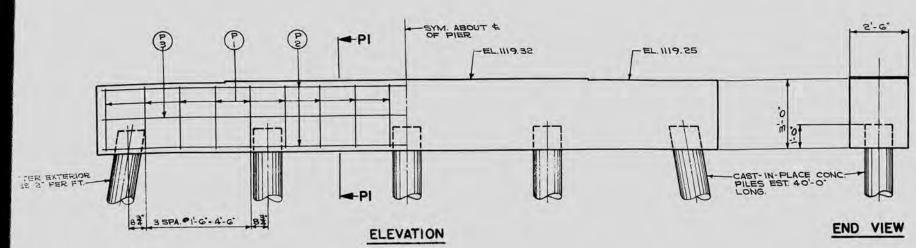
WEALERS.	STATE HIGHWAY COMMISSION OF WISCONSIN
	LAYOUT
	MARATHON ST BERGEN MAN 8435.00
	MESTER 35 & 34 TOWN 26 N. MANGE 6 E.
	THE 12-12-58 COUNTY I.B.B. MANNET TAKE CAN 9.6.6.
- L	SUBJECT BY JU. B. Schulte
	W.7. Steular
STRUCTU	RE B-37-47 SHEET OF 5

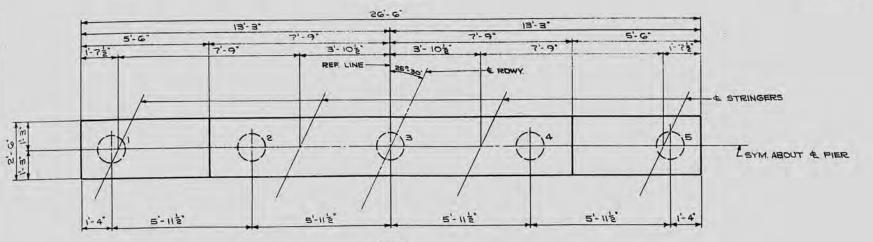
X 19197



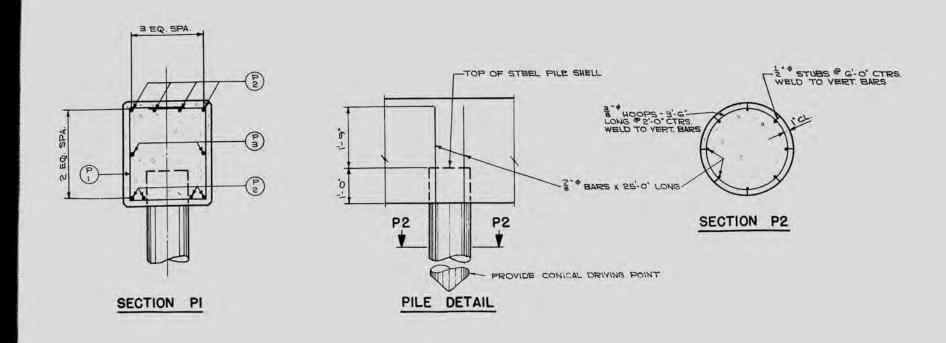


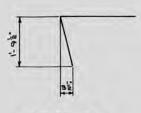
X 19199





PLAN





DETAIL B

BILL OF BARS

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT.

PIERS

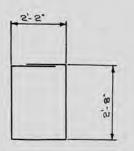
1,180 #

MARK	NO.	SIZE	LENGTH	SPACING			LOCATION	DET.
PI	36	4	10-9	SHOWN	PIER	CAP	STIRRUPS	A
PS	16	7	5C-0	SHOWN	-	•	HORIZ.	
P3	4	4	56-0	SHOWN				
	PI	P1 36 P2 16	P1 3G 4 P2 1G 7	P1 36 4 10-9 P2 16 7 26-0	P1 36 4 10.9 SHOWN P2 16 7 26-0 SHOWN	P2 16 7 26-0 SHOWN "	P1 36 4 10-9 SHOWN PIER CAP P2 16 7 26-0 SHOWN "	PI 36 4 10-9 SHOWN PIER CAP STIRRUPS PE 16 7 26-0 SHOWN " HORIZ.

SUPERSTRUCTURE

24,910#

POUR	MARK	10.	SIZE	LENGTH	SPACING	LOCATION	DE
	51	62	5	25-0	SHOWN	LONG. FLOOR - TOP 4 BOTT.	
	52	110	5	56-G	7	TRANS. " "	10-1
-	53	53	4	3-3	1-0	AT EXP. JOINT	В
Pour	54	1	4	0-ES	SHOWN	* * * * * * * * * * * * * * * * * * * *	
ă	S5	8	4	6-6	SHOWN	END BLOCK- DO NOT LAP	
	SI	93	5	25-0	SHOWN	LONG. FLOOR - TOP 4 BOTT.	
C)	sz	253	5	56-6	7	TRANS. " "	
N	86	8	5	15-0	SHOWN	OVER PIER	
POUR							
	SI	93	5	25-0	SHOWN	LONG, FLOOR-TOP4 BOTT.	-
_	25	S88	5	56-0	7	TRANS. " " "	
60	EZ	53	4	3-3	1-0	AT EXP. JOINT	B
POUR	54	1	4	0-63	SHOWN		
P	55	8	4	6-6	SHOWN	END BLOCK-DO NOT LAP	
	96	8	5	15-0	SHOWN	OVER PIER	



DETAIL A

NET HED	STATE HIGHWAY COM	MISSION OF	WISCONSIN
-1-	PIERS	3	
er-ye-	THE SHEEL AASHO '57 LO		CONST. 1957
	DATE 2/12/58 DESIGN 1.B.B.	DRAWNU.G. K	CKO 4.1.6.
STRUCTU	REB -37-47	SHEET &	or 5

