IN DE SWEETS

NO. 1-2 TYPICAL CROSS SECTIONS

NO. 2 ESTIMATE OF QUANTITIES

NO. 2 MISCELLANEOUS QUANTITIES

NO. - RIGHT OF WAY PLAT

NO.3-S PLAN AND PROFILE STA. 0+33.0 TO STA. 171 ± 85.4

NO.7-12 STANDARO DETAILS

NO. - DRAINAGE STRUCTURES NO. 13-20 CROSS SECTIONS STATE OF WISCONSIN

COUNTY BLUTE CLASS AND AGREEMENT CORPEL SHEET TOTAL HIGHWAY SACTION STATE FEDERAL CHITCH MARKET HIETERS. 37.6 | 116.9.2 | 11.2 | WIS. | 20

STATE HIGHWAY COMMISSION OF WISCONSIN

PLAN AND PROFILE OF PROPOSED

C.T.H. "Z" - S.T.H. "52"

MARATHON

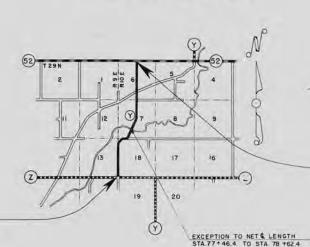
COUNTY

PROJECT S

S 1169 (2)

C.T.H. "Y"

SCALES PLAN I IN. -200 FT.
PROFILE HOR IIN. -200 FT. VERT. I IN. -20 FT.
CROSS SECTIONS HOR I IN. - 5 FT. VERT. I IN. - 5 FT.



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STA.0783.0 TO STA.77+46.4 FOR STA.78+62.4 TO STA.771+85.4 SEE SHEET 2

END OF PROJECT \$ 1169 (2)

STATION 171+85.4 - S. EDGE OF CONCRETE
9.0' S. OF N.W. COR. N.E. 1/4 SEC. 6, T29N, RIGE

STATION 0+33.0 33.0' N. OF S.W. COR. SEC. 18, T 29 N, R IOE

BEGINNING OF PROJECT S 1169 (2)

CONVENTIONAL SIGNS

L'ME	CULVERTS IN PLACE
TY L'9E.	CULVERTS REQUIRED
PANIS OR HANGE LINE	DROP INLET
10N LI4E.	POWER POLE
RIGHT OF WAY LINE	TELEPHONE OR TELEGRAPH POLE
ENT PIGHT OF WAY LINE	RIGHT OF WAY A CREERS
HARBED	REFERENT STAKE FOR HUBS ONLY . WI
HARBED	Marian
LOF	HEDGE
CHATE OR DITY LIMITS	THEES
ENTY LIME PL - 146	a)
ELED WAY OR PE	GROUN ELEVATION DATUM LINE
OADS	12
OR SURVEY LINE SO	GRADE ELEVATION DATUM LINE K

LAYOUT

TUTAL NET LENGTH OF CENTERLINE = 3.227 MI.



AMERICAN LAST COMMENTS

DATE 9/4/85

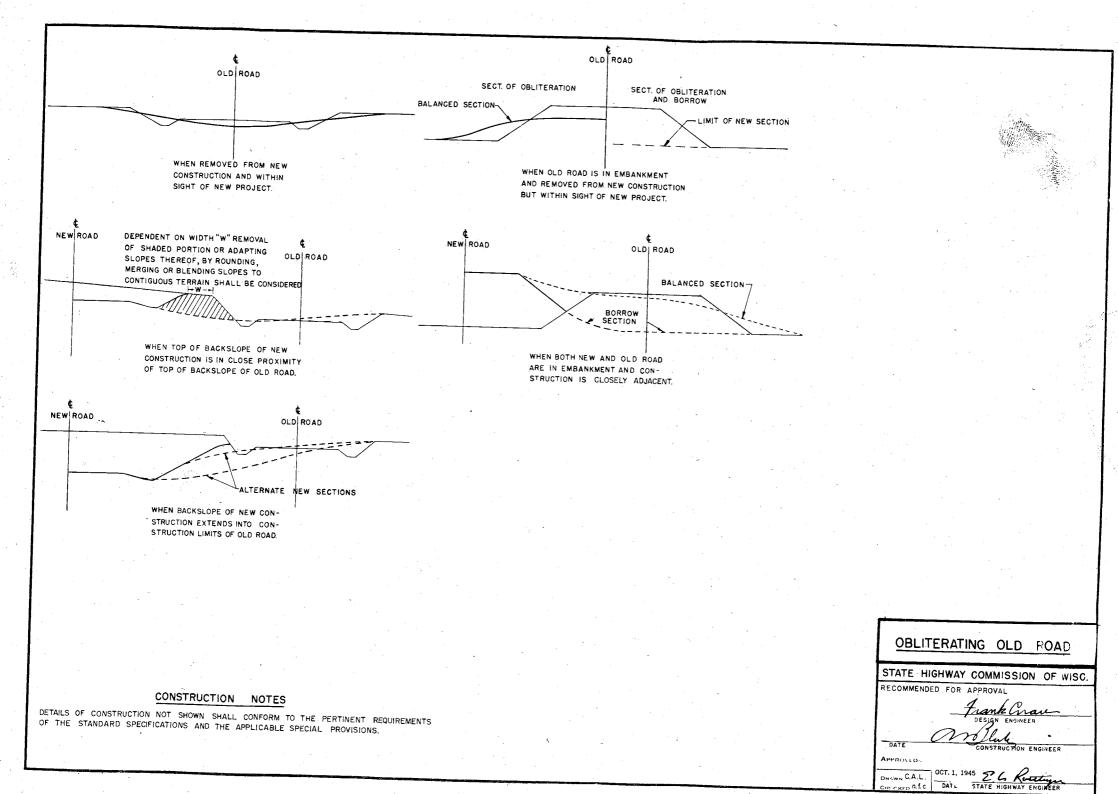
LAST STATE OF THE COMMENTS

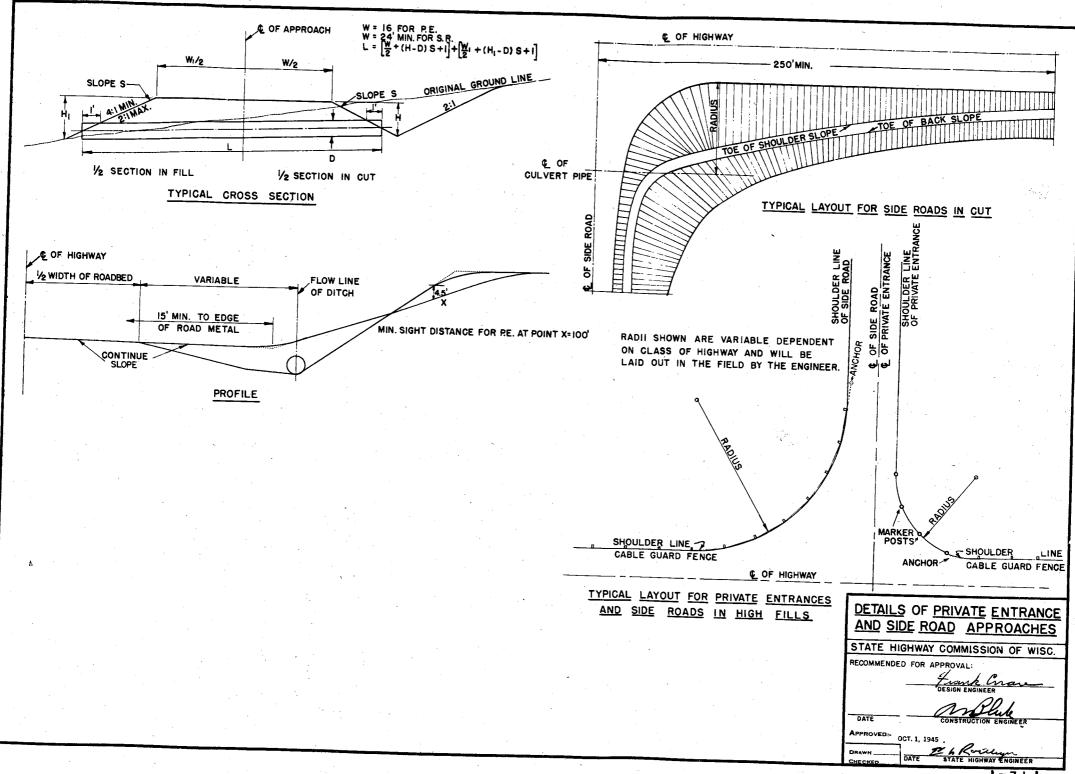
DATE 9/4/85

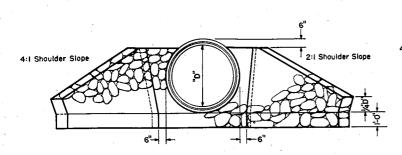
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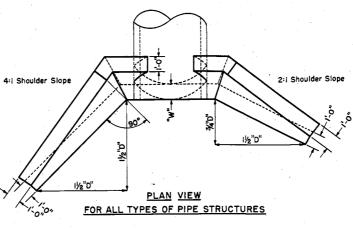
STATE HIS WAY

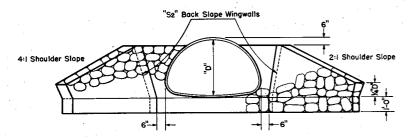




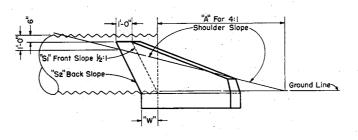


END ELEVATION SHOWING CONCRETE CIRCULAR PIPE INCL. CATTLE PASS

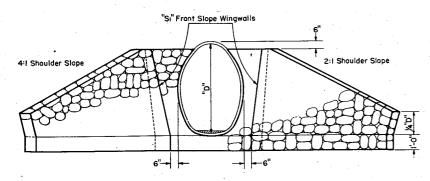




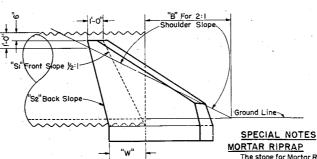
END ELEVATION SHOWING CORRUGATED METAL PIPE ARCH



SIDE ELEVATION



END ELEVATION SHOWING CORRUGATED METAL PIPE CATTLE PASS



SIDE ELEVATION

The stone for Mortar Riprap shall be furnished and placed in accordance with the Standard Specifications, Section 2512 for the item of Riprap.

The mortar work and materials for Martar Riprap shall be performed and furnished in accordance with the Standard Specifications, Section 2409 for Mortar Rubble Masanry.

Mortar Riprap shall be measured and paid for in accordance with the Standard Specifications, Sections 2409.04 & 2409.05, BID ITEMS

No. 24	109-2	Mortar	Rubble	Masonry	Cu.	Yds
					Cu.	
		Martae				Vide

PI Size	ULAR PE Type	Cu. Yds Mortar Rubble Masonry, Riprap or Mortar Riprap per Endwall		"A" "B" (Feet)	Front Slope "Sı"	Back Slope "S2"	Width of Footing at "W"	
Pipe	Pipe	4:1 Slope	2:I Siope	4:i Slope	2:1 Slope			(Feet)
20"	R.C.C.P	1.2	1.0	3.4	0.8	½: I	1/2:1	1.0
2"	C.M.C.P	1.0	0.8	2.8	0,6	ti	#1	"
70"	R.C.C.P	1.5	1.3	5.1	1.5	ø	н .	- 4
30	C.M.C.P	1.3	1.0	4.6	1.3	er .	в.	"
70"	R.C.C.P	2.0	1.6	6.9	2.3	ti	11	
36	C.M.C.P	1.7	1.3	6.3	2.1	11	u	6
40"	R.C.C.P	2.6	2.1	8.9	3.1		.,	sı .
42	C.M.C.P	2.2	1.7	8.1	2.9	#	"	- 11
40"	R.C.C.P	3.2	2.6	10.7	3.9	и		ıı.
48	C.M.C.P	2.8	2.2	9.8	3.6	31	n,	15
	R.C.C.P	8.4	6.9	14.5	5.5	**	/4:1	2.38
60	C.M.C.P	6.9	5.9	13.3	5.2		,,,	2.20
70"	R.C.C.P	12.4	9 .9	18.3	7.1	**	11	2.68
of Pipe 24" 30" 36" 42" 48" 60" 72"	C.M.C.P	10.0	8.0	16.8	6.2	11	"	2.40

PIPE ARCH

29"x 18"	C.M.C.P	1.0	0.8	4.1	0.3	/2:1	1/2:1	1.0
36"x22"	и	1.3	1.0	2.2	0.5	ti	11	11
43"x 27"	ıı	1.7	1.2	3.7	1.0	"	"	tt
50" x 31"	**	1.9	- 1.4	4.9	1.5	65	"	"
58" x 36"	ı,	2.1	1.7	6.3	2.1	9	11	u
65"x 40"	и.	2.5	2.0	7.5	2.6	*1		"
72" x 44"		2.9	2.4	8.6	3.1	15		"

CATTLE PASS

48"x 70"	C.M.C.P.	9.3	7.3	15.2	5.8	1/2:1	¼: 1	2.37
72"	R.C.C.P	12.4	9.9	18.3	7.1	111	et	2.68

GENERAL NOTES

Details of construction not shown on this drowing shall conform to the pertinent requirements of the Standard Specifications, Sections 2409, 2512 and 4106 and the applicable Special Provisions.

CONCRETE MASONRY SUBSTITUTE

All items shown hereon may be constructed of Closs "A" Concrete in which case oil sizes and dimensions shown shall obtain. Concrete masonry substitute work shall conform to the pertinent requirements of the Stondard Specifications, Section 2405.

MORTAR RUBBLE MASONRY RIPRAP OR MORTAR RIPRAP

CULVERT & CATTLE PASS ENDWALLS

STATE HIGHWAY COMMISSION OF WISCONSIN

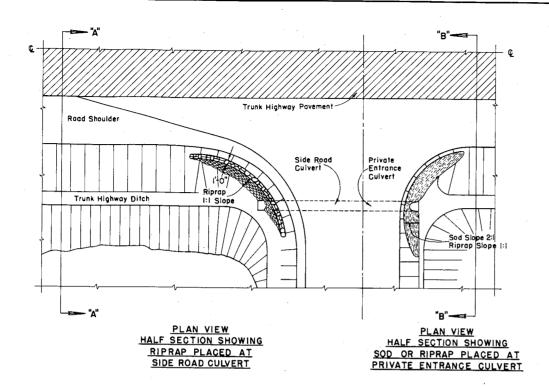
RECOMMENDED FOR APPROVAL

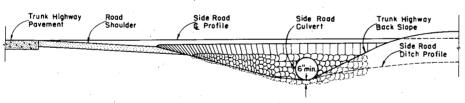
12-21-53 DATE

(2/23/53 DATE

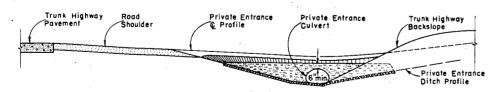
APPROVED:

PLATE NO. 6-2.4.1





ELEVATION VIEW SECTION "A-A" SHOWING RIPRAP PLACED AT SIDE ROAD CULVERT



ELEVATION VIEW SECTION "B-B" SHOWING SOD OR RIPRAP PLACED AT PRIVATE ENTRANCE CULVERT

TABLE OF QUANTITIES

	10005	UP QUAN	111111111111111111111111111111111111111			
	ROAD ERTS	PRIVATE ENTRANCE CULVERTS				
Size of Culvert Pipe	Cu. Yds. Riprap One End	Size of Gulvert Pipe	Cu. Yds. Riprap One End	Sq. Yds. Sod One End		
-	_	18"	0.7	4		
24"	. 1.0	24"	1.0	5		
30"	1.3	30"	1.3	6		
36"	2.0	36"	2.0	7		
42"	2.7	42"	2.7	8		
48"	3.6	48"	3.6	10		

GENERAL NOTES

Details of construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications, Section 2512 for Rip-rap, and Section 2533 for Sodding, and the applicable Special Provisions.

BID ITEMS

No. 2512 - 1 Riprop _____ Cu. Yds. No. 2533 - I Sodding_____ Sq. Yds.

RIPRAP AT SIDE ROAD CULVERTS & RIPRAP OR SOD AT PRIVATE **ENTRANCE CULVERTS**

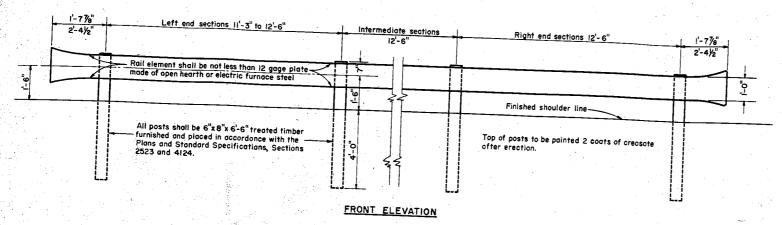
STATE HIGHWAY COMMISSION OF WISCONSIN

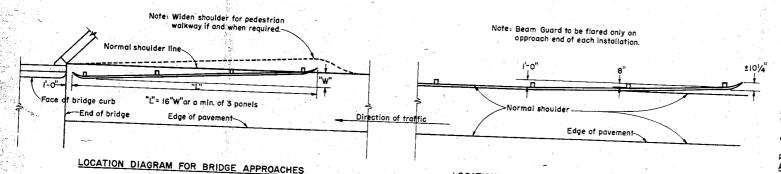
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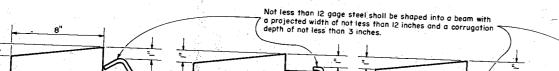
4 /5/55 DATE APPROVED:

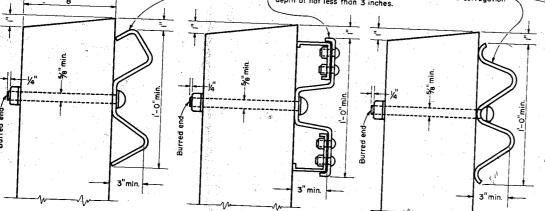
4/5/55 DATE

PLATE NO. 6-2.5.1.









SIDE ELEVATIONS ALTERNATE DESIGNS-STEEL PLATE BEAM GUARD (CLASS "B")

% Alternate Design Steel Plate Beam

LOCATION DIAGRAM FOR INTERMEDIATE SECTIONS

SIDE ELEVATION

ALTERNATE DESIGN - STEEL PLATE BEAM (MEDIAN) GUARD (CLASS "B")

GENERAL NOTES

Details of construction nat shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and applicable Special Pravisions. The Steel Plate Beam Guard shall consist of plate made of open hearth ar

electric furnace steel.

Plates shall be blanked to proper shape, fabricated and ready for assembly when received in the field. The plates shall be true to plan dimensions and of uniform section. Warped or deformed plates will be rejected. The edges of the plates shall be rolled or rounded so that they present no sharp edges. All connections and splices shall be farmed with flat round headed bolts, or similar detail, so that no appreciable projection will be presented on the traffic side of the quord. The rail element shall be spliced by lopping in the direction of traffic or by butt joint with splice plate. The holes in the plate near the post shall be slotted to facilitate erection and to make provision for expansion and contraction. Plate ends in lap splices or plate ends and splice plate in butt splices shall make contact throughout the entire area of the splice.

TESTS

The elongotion of a 2 inch specimen of the steel plote used in the roil element shall be not less than 12% when tested in tension.

The minimum tensile strength of the rail element shall, when tested in canjunction with splices and end connections, be 50,000 pounds. The rail element when loaded as a simple beam, freely supported at each end on 12'-6"centers, shall support o concentrated load of 2,000 pounds, applied of the center point, with a moximum. deflection of 3½ inches and shall support a concentrated load of 2,400 pounds, tested in like monner, with a maximum deflection of 5½ inches.

PAINTING

SHOP COAT

Promptly following fabrication, the plates for steel rail element shall be thoroughly cleaned and shall be painted with a Red Lead Primer, or if an alternate of Red Lead Oxide Rust Inhibitive Primer or equivalent is used, the Engineer's prior approval shall be obtoined. All ports, hardware and appurtenant fittings for the complete Beam Guard assembly shall likewise be painted when not furnished as galvanized.

Following erection, the steel rail elements and all parts, hardware and appurtenant fittings shall be painted in accordance with the Standard Specifications far Aluminum Paint, Section 4125.

Any damaged areas occurring to the shap coat during transportation or erection sholl be cleaned and painted with an approved Rust Inhibitive Primer prior to any

Where the steel plate elements make contact with post mountings etc. all such areas which are impossible to paint after erection, shall be painted prior to erection. All threaded portions of fittings and fasteners and cut ends of bolts shall be painted as specified or as directed by the Engineer.

ALTERNATE DESIGNS

Manufocturers may submit to the Engineer, for approval, designs for "Steel Plate Beam Guord"other than those shown on this drawing, providing that such alternate designs shall conform to the same physical tests and inspection requirements prescribed on this drawing for "Class B Steel Plate Beam Guard." MEASUREMENT & PAYMENT

The items of "Class B' Steel Plate Beam Guard" and "Class B' Steel Plate Beam (Median) Guard"shall be measured and paid-for at the contract unit price per linear foot, measured in place by length in linear feet from end to end of Steel Plate or. Steel Plates, which price shall be full compensation for furnishing all moteriols and performing all installation wark to completion in occordance with the Plans and the Standard Specifications, Sections 2523 and 4124.

Normal Position Completed Position End Guard Post-PLAN VIEW

TERMINAL SECTIONS

BID ITEMS

No. 2523-6 Steel Plate Beam Guard (Class "B")____Lin. Ft. No. 2523-7 Steel Plate Beam (Median) Guard (Class "B")____Lin. Ft

CLASS "B" STEEL PLATE BEAM GUARD & STEEL PLATE BEAM (MEDIAN) GUARD

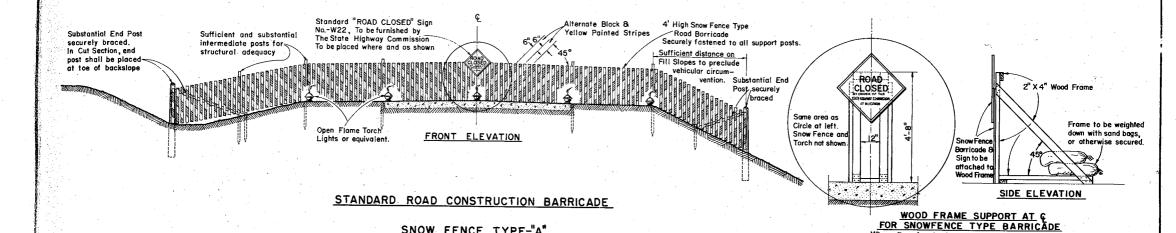
STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL

/2-2/-53 DATE APPROVED:

12/22/53

PLATE NO. 7-2.4.1



GENERAL NOTES

SNOW FENCE TYPE-"A"

The Contractor shall construct, place and maintain barricades as shown on this drawing and as required by the Standard Specifications Section 1107 for the duration of the project. Barricades shall be pointed and structurally maintained for maximum visibility at all times.

Provision shall be made in the construction of barricades to provide for ingress and egress for local access as may be required.

ALTERNATE DESIGNS

Contractors may submit to the Engineer for approval, designs far Barricades other than shown on this drowing, and upon the Engineer's approval may be used as alternates.

MEASUREMENT & PAYMENT

All Barricodes, unless otherwise provided for in the Plans and/or Special Provisions shall be furnished, placed, and maintained as noted above, and no additional compensation will be allowed but shall be construed to be included in the price bid far other items.



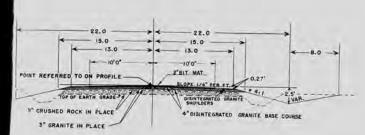
STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL:

When Barricade is Erected on Rigid Type Surfacing

6/2/55

ESTIMATE OF QUANTITIES IS THE EXECUTED UNDER THE STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION OF THE STATE HIGHWAY COMMISSION OF WISCONSIN - EDITION OF 1951 - APPROVED JANUARY 23, 1952 CONTRACT NO T PROJECT REQUIRED CONTRACT PROVISIONS APPROVED JANUARY 31, 1955, AND SPECIAL PROVISIONS AS ATTACHED TO PROPOSALS 2 5-1169(2) EXCAVATION OBLIT- DISINTEGRATED | RCCP | LENGTH CLEAR-GRUB ISHING ERATING BASE FIN-SAND SALVAGED PREPARATION AGGREGATES FOR BITUMINOUS OF ING ING TOPSOIL GRAVEL GULVERT PIPE CENTER UNC ROAD OLD COURSE FOR BITUMINOUS ROAD FILL MATERIAL FOR SURFACE FER-LINE WAY ROAD SEFO ROAD 157 SEEDING 18" 24" 30" SURFACE TEM NO 2101-1 2101-4 2106-5 210 - 210 - 2110-1 2114-1 2116-1 SP. 23 AND VAGED IZER SURFACING SURFACE COURSE LIN FT STA. STA. CY CY CY CY STA STA CY CY LIN FTLIN FT LIN FT CY LIN FT LIN FT EACH EACH EACH 2411-31 2411-32 2411-33 2411-34 2411-35 2512-1 2523-6 2523-1 2523-3 2523-30 2523-5 UNIT SP. 2411-76 2411-77 2411-78 2411-79 2310-1 2313 -1 2313-2 2315-3 77 + 45.4 7,713.4 49 20 19,292 2601-1 2603-1 2605-1 2606-1 STA. LIN. FT. LIN. FT. LIN. FT. LIN. FT. 9,900 77 5 4850 STA 0 162 0 66 60 61 1060 SQ. YD. CU. YD. GAL. 71 + 85.4 9,323.0 41 36 SQ YD SQ YD CWT SQ YD. 174 *880 93 4750 126 168 6 17141 1340 22 240 26800 93 78 114 84 12 20975 1540 32 800 17 036.4 90 36 15892 10,780 170 5 126 330 6 66 60 83 1300 9600 93 252 114 84 36 BINCLUDES STS CU.YD. FOR P.E. 8 S.R. EXTRA FOR MINOR GRADE CORRECTIONS (AS SHOWN BY PROFILE) AND PIPE INSTAL. 38116 2980 59600 - 13.0' -13.0 CLEARING AND GRUBBING
STATION CLEARING GRUBBIN
TO STATION STA. STA. - 10.0' ---PIPE CULVERTS POINT REFERRED TO ON PROFILE -STA. 2" BIT. SURFACING DISINTEGRATED GRANITE SHOULDERS 0+33 - 26+33 26



TO MICH MANAGEMENT OF THE PARK

TYPICAL SECTION

STA. 78+62.4 TO STA. 171+85.4

FOR STA. 0:33 TO STA. 77:46.4 SEE SHEET I

ULTIMATE SECTION

APPLICABLE STANDARD DETAILS
OBLITERATING OLD ROAD
DETAILS OF PRIVATE ENT. 8 SIDE ROS. 1-3.11
RIPRAP FOR CULVY TEND WALLS
RIPRAP AT SIDE ROS BYPILANT. CULT. 6-2.51
STEEL PLATE BEAM GUARDICLASS B) 7-24.12
CONSTRUCTION BARRICASS.

34+00 - 37400 46+00 - 50+00 56+00 - 61+00 66+40 - 77+40

79+00 - 93+00

132450 - 154450

154450-159450

TO STATION

- 11

14

22

STEEL PLATE BEAM GUARD CLASS "B"

76+56-77+46 110 50 78+63-79+83 120 120 46+00-55+00 900

78 | 62,8 TO 171 | 85,4 93

GRADING BY STATION

STATION TO STATION

1.1

14

22

STA.

STATION	BASE	FILL	PIPE CULVERTS				16	P.E	RIP	
	-	GRAV.	TO BE	IN.	LIN. FT.	REG'D.	ROWY		R	RA
	1	3000	USED	100		LIN. PT	-	-	1 "	MA
14 43	10	15	X	15	18			×	-	-
1+56	10	15	X	15	18			^	×	-
134 32	10	30	×	30	24				X	-
14+22			1000	48	60	60	×		1 ^	-
174 49	10	15	X	15	18		-	-	+	
22+62			10001	24	48	48	-	X	-	-
32+84	10	15	HECK		0	70	X	-	-	
32+84	10	15			0			×	-	-
39+57	10	15	×	15	18			-	X	
42+56	10	15	×	18	18	-		X		
46142				42	66	-		X	-	
46469	10	15	×	15	18	66	X			1
51+56		-	^	24		-	100	-	×	190
63470	10	20		24	60	60	x			100
63+70	25	40			0	-		X		
66187	10	15	×	10	0	-	-		X	
70452	10	20	×	15	18			24	X	1
71497			^		30		La	X		- 2
77438	5	0	x	24	54	54	X			
77+38	5	0	X	15	12			X	-	1
78+76	5	0		15	12				X	
78+95	10	0	×	30	12	6		X		-
79+86	10	0	X	24	6				x	- 2
79+86	10	0	x	18	6				X	- 2
83+89	10	15	X	24	6			×		3
84+70	10		X	24	36			X		- 3
90+77		15	X	24	3,6	-	-	X		3
95+17	10	15	X	18	36			X		
97+00	5	10	x	15	18	250		X		
05+49	5	10			0				x	
07+99	-	20		18	42	42	X		~	-
	5	15			0			x		
12 + 30		20		24	42	42	X			
15+13	- 5	15	5		0		*	x		
19+02		20	7	18	42	42	x	1		
20+11	-	20		24	42	42	x			
25+61	5	10	X	15	16		^		-	
27+00	5	10	X	15	18		-	X	-	-
27400	5	15	x	16	18	-	-	X		_
28442	15	-21			0	-	-	-	X	
28442	15	0	x	18	36	-	-	X		_
32+50	5	10		-	0	-	-		x	_
32 -50	5	10			0		-	X	-	_
42+37		20		24		40	-	-	X	_
48471	5	10	x	15	42	42	X		-	
51+22		20	*		18			X	-	
54+80	5	10	X	18		42	X	-	-	
59+00	5	10		15	18	-	-	-	X	-
66+70	-	20	-		0	-		X	-	-
		03		24	42	42	×	1		3
							1	+		
	310	575	-			-	1	1	-	88

